

KONICA MINOLTA

PARTS GUIDE MANUAL

OCTOBER 2020

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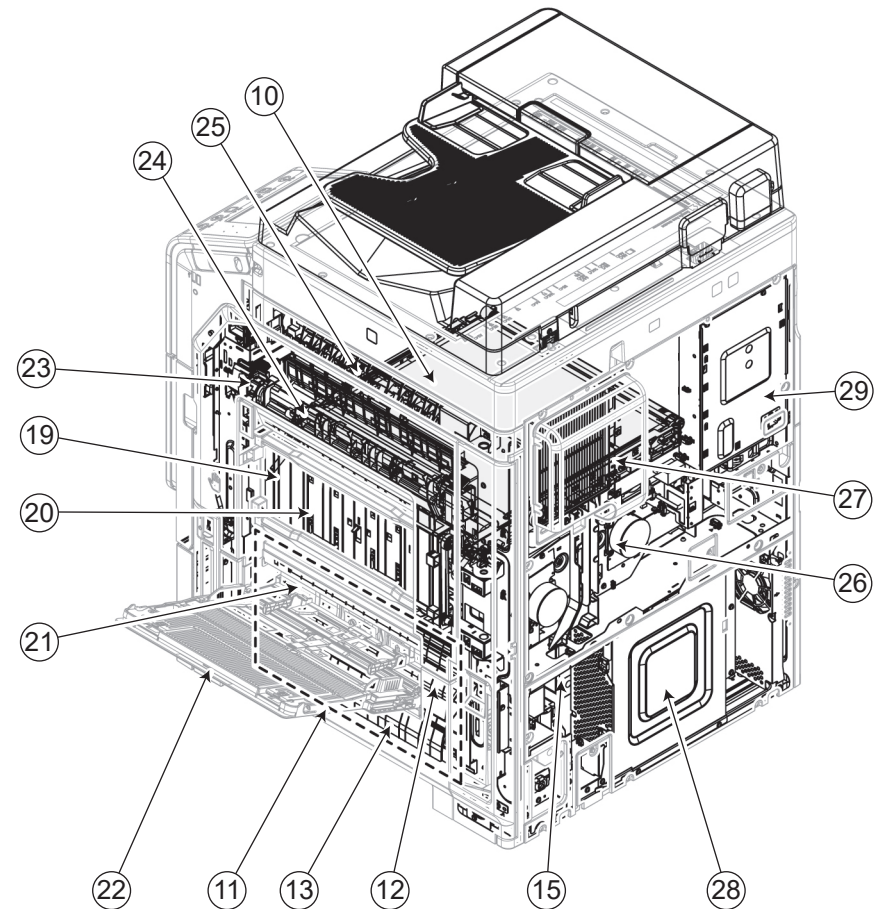
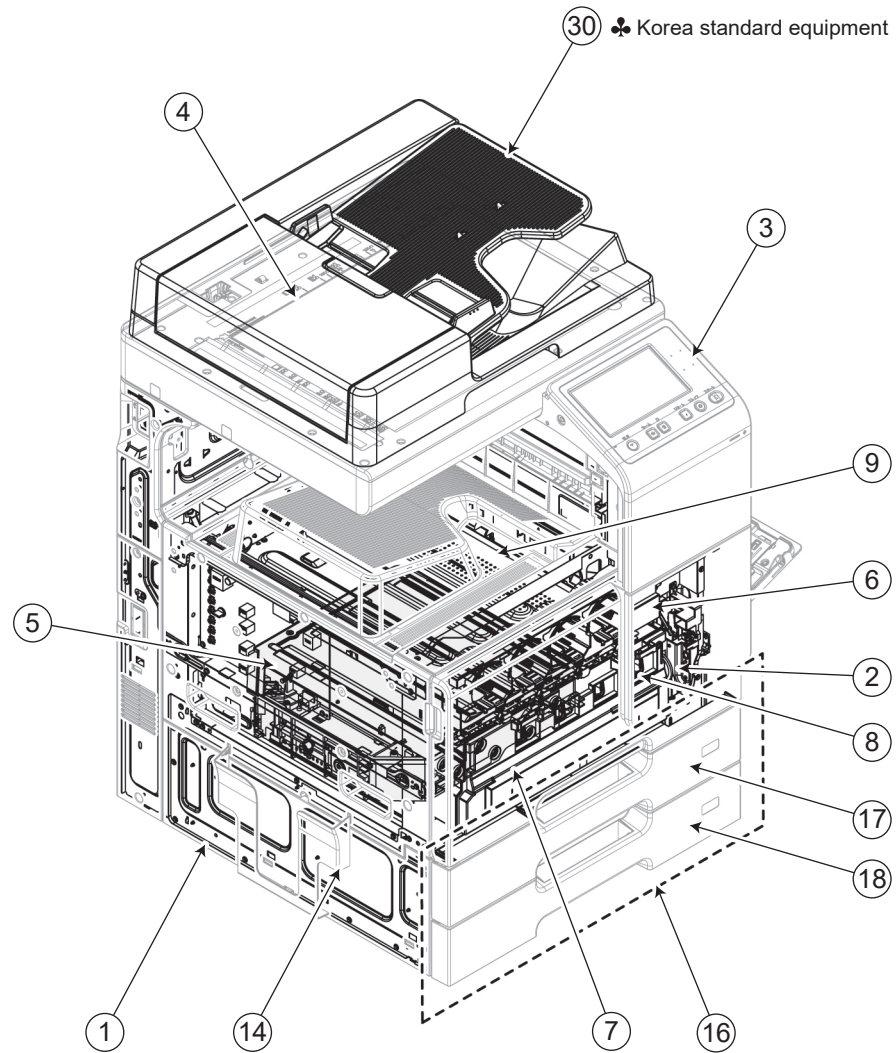
INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
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Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

Section Configuration



CONTENTS

No.	DESCRIPTION	PAGE No.
1	External Parts	P1 P2
2	Inner Cover Section	P3
3	Operation Panel Section	P4
4	Scanner Section	P5 P6 P7
5	Ph Unit/High Voltage Section	P8
6	Toner Supply Section	P9 P10 P11 P12
7	Waste Toner Box Section	P13
8	Dv Lock Lever Section	P14
9	Erase Lamp Section	P15
10	Transfer Section	P16
11	Paper Feed Section	P17
12	Paper Feed Section (Tray1)	P18 P19
13	Paper Feed Section (Tray2)	P20 P21
14	Cassette Rail Section	P22
15	Paper Size Detection Section	P23
16	Cassette Section	P24
17	Cassette Section (Tray1)	P25 P26
18	Cassette Section (Tray2)	P27 P28
19	Vertical Conveyance Section	P29 P30 P31
20	Conveyance Section	P32 P33
21	Vertical Conveyance Door Section	P34
22	Manual Bypass Tray Section	P35 P36 P37
23	Reversal Section	P38 P39
24	Fusing Section	P40
25	Paper Exit Section	P41 P42
26	Drive Section	P43 P44 P45
27	Ozone Duct Section	P46
28	Main Power Supply Section	P47
29	Electrical Components	P48 P49
30	Automatic Document Feeder (DF-633)	P50 P51 P52 P53 P54 P55 P56 P57
31	Wiring Accessories And Jigs	P58
32	Accessory Parts	P59

INDEX

1/5

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
07BA12352	4-1	A00J663200	56-1	A0EDM50100	55-1	A161404300	12-7	A161825700	18-3
07BA12352	9-1	A00J663200	57-1	A0EDM60001	14-1	A161550700	30-6	A161825700	31-7
0978381113	37-1	A02E117300	46-1	A0P0M73100	3-2	A161551500	30-7	A161825700	39-3
0996305501	22-1	A02E561100	18-2	A0VDM50200	3-3	A161591000	37-6	A161942700	3-18
1134304301	36-1	A02E561100	20-2	A161105400	8-2	A161591100	37-7	A161942800	3-19
1154467001	48-1	A02E596300	33-2	A161110300	16-6	A161591600	37-8	A161943000	3-8
1154586502	51-1	A02E596300	36-3	A161110500	16-7	A161592200	37-9	A161943000	26-5
1164202801	41-1	A02E597600	37-5	A161112200	40-1	A161592600	37-10	A161943000	28-5
1164420204	30-1	A02E712902	33-3	A161112500	16-8	A161593300	36-6	A161943000	37-17
4004590301	42-1	A02E813100	31-2	A161112600	40-2	A161593800	37-11	A161M10300	44-3
4011585202	30-2	A02E815200	19-2	A161116202	14-2	A161594201	37-12	A161M20202	56-3
4030320601	26-1	A02E815200	21-2	A161119500	14-3	A161594300	37-13	A161M20202	57-3
4030320601	28-1	A02E815200	31-3	A161137100	3-4	A161594400	36-7	A161M50300	32-1
4030340301	37-2	A02E815200	36-4	A161137600	48-2	A161594700	36-8	A161M50400	37-18
4030347501	37-3	A02E815200	38-1	A161138500	15-1	A161595100	37-14	A161R71433	29-3
4030581101	39-1	A02EN12513	49-7	A161151200	3-5	A161595300	37-15	A2X0901100	42-5
4036534801	12-1	A034M20100	36-5	A161151300	3-6	A161595600	37-16	A3EWM90300	4-2
4038101401	1-1	A07H570500	54-1	A161163900	2-1	A161620701	26-3	A55D941100	5-1
4038258001	45-1	A0ED110900	16-2	A161165300	3-7	A161620701	28-3	A5C1112800	16-9
4038353701	33-1	A0ED111000	16-3	A161165700	13-2	A161623400	25-1	A5C1404600	12-8
4038541202	44-1	A0ED111500	16-4	A161210200	33-6	A161623400	27-1	A5C1701400	33-11
4109553001	18-1	A0ED112000	16-5	A161210200	56-2	A161624100	26-4	A5C1711000	30-10
4109553001	20-1	A0ED135700	49-9	A161210200	57-2	A161624100	28-4	A5C1891100	42-6
4163510201	11-1	A0ED245000	13-1	A161232501	45-4	A161626602	25-2	A5C1F42000	12-9
4163529301	8-1	A0ED257500	45-2	A161240700	44-2	A161626602	27-2	A5C1M50100	3-9
4163529301	16-1	A0ED259700	45-3	A161245100	13-3	A161626800	25-3	A5C1M50100	6-1
4163529301	26-2	A0ED401000	12-2	A161245400	13-4	A161626800	27-3	A5C1M50100	11-7
4163529301	28-2	A0ED551000	30-3	A161258800	45-5	A161701100	33-7	A5C1M50100	18-4
4163529301	31-1	A0ED551100	30-4	A161259400	45-6	A161701301	33-8	A5C1M50100	19-4
4163529301	53-1	A0ED563900	19-3	A161362000	59-6	A161702101	20-3	A5C1M50100	20-4
4333501201	11-2	A0ED563900	21-3	A161400100	11-4	A161702101	33-9	A5C1M50100	21-4
4576536301	11-3	A0ED700300	33-4	A161400401	12-3	A161702200	33-10	A5C1M50100	30-11
4658015106	37-4	A0ED700600	33-5	A161400601	12-4	A161702200	45-7	A5C1M50100	31-8
56AA40490	19-1	A0ED703800	30-5	A161400800	12-5	A161712401	30-8	A5C1M50100	33-12
56AA40490	21-1	A0ED712100	34-1	A161402502	10-2	A161712700	30-9	A5C1M50100	37-19
56AA40490	42-2	A0ED811900	31-4	A161403000	11-5	A161713100	31-5	A5C1M50100	42-7
9J06M10300	23-1	A0ED891100	42-3	A161403101	11-6	A161714600	31-6	A5C1M50100	48-3
9J06M60100	3-1	A0ED897700	42-4	A161403901	10-3	A161813801	38-2	A5C1M50100	52-1
A00F623201	36-2	A0ED940600	10-1	A161404001	10-4	A161815300	34-2	A5C1M50100	55-2
A00J106202	1-2	A0ED940700	1-4	A161404200	12-6	A161819200	39-2	A5C1N30000	49-10

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
A5C1R71600	1-5	A797103001	22-7	A797150400	46-4	A797230700	45-15	A797402800	10-7
A64J564101	18-5	A797105600	15-2	A797150500	46-5	A797230800	45-16	A797403300	10-8
A64J564101	20-5	A797105700	15-3	A797150600	46-6	A797231800	45-17	A797404000	10-9
A64J564201	18-6	A797108100	34-4	A797151000	3-13	A797232300	45-18	A797560101	18-7
A64J564201	20-6	A797108200	34-5	A797151102	8-5	A797240101	44-4	A797560201	18-8
A64J815500	34-3	A797108300	29-1	A797151201	8-6	A797240300	44-5	A797560500	18-9
A64J891200	42-8	A797110101	16-11	A797151400	8-7	A797240500	44-6	A797560600	20-7
A782101600	55-3	A797110200	16-12	A797151500	8-8	A797241002	44-7	A797560701	19-5
A782117000	50-1	A797110400	40-3	A797152000	59-1	A797241100	44-8	A797560701	21-5
A782117000	56-4	A797110500	45-8	A797152100	46-9	A797245300	13-5	A797563700	20-8
A782703401	53-2	A797111700	16-13	A797160500	2-3	A797245500	13-6	A797563900	19-6
A782945003	59-11	A797112100	16-14	A797160600	1-6	A797253100	43-5	A797563900	21-6
A795565500	26-6	A797112300	16-15	A797160701	1-7	A797253200	43-6	A797565211	18-10
A795565500	28-6	A797112900	16-16	A797161300	2-4	A797253500	43-7	A797565300	20-9
A795565700	26-7	A797115400	14-4	A797161600	4-4	A797253600	43-8	A797566012	18-11
A795565700	28-7	A797132100	49-8	A797161801	1-8	A797254000	43-9	A797568300	17-1
A795565800	26-8	A797132100	49-11	A797162000	1-9	A797255600	45-19	A797568400	17-2
A795565800	28-8	A797132200	49-1	A797162500	1-10	A797255700	45-20	A797568500	17-3
A795565900	26-9	A797132302	3-10	A797162801	4-10	A797258601	13-7	A797568800	17-4
A795565900	28-9	A797132400	49-2	A797163000	2-5	A797258700	45-21	A797568900	17-5
A795566000	26-10	A797132500	49-3	A797163301	2-6	A797259100	45-22	A797569100	21-7
A795566000	28-10	A797132600	49-4	A797163400	59-2	A797259800	43-10	A797578100	20-10
A795620800	26-11	A797132701	49-5	A797164200	1-11	A797400001	11-8	A797578200	20-11
A795620800	28-11	A797132900	49-6	A797164700	2-7	A797400700	11-9	A797578401	17-6
A795621301	26-12	A797134000	8-3	A797165113	3-14	A797400900	11-10	A797578600	20-12
A795621301	28-12	A797134501	4-3	A797166104	2-8	A797401000	11-11	A797578800	20-13
A795622500	26-13	A797134600	3-11	A797166201	2-9	A797401100	11-12	A797579000	17-7
A795622500	28-13	A797134701	15-4	A797166300	47-1	A797401200	11-13	A797579100	20-14
A795622600	26-14	A797134800	3-12	A797166400	2-10	A797401300	11-14	A797579300	20-15
A795622600	28-14	A797135001	48-5	A797166601	4-9	A797401400	11-15	A797579600	18-12
A795622700	26-15	A797135200	48-6	A797220100	43-1	A797401500	11-16	A797579600	20-16
A795622700	28-15	A797137400	48-7	A797220700	43-2	A797401600	11-17	A797600202	37-20
A797101600	22-2	A797137500	48-8	A797221000	43-3	A797401700	11-18	A797600500	36-9
A797101700	22-3	A797137800	48-9	A797221100	43-4	A797401800	11-19	A797600600	37-21
A797101800	22-4	A797137900	48-10	A797228000	45-9	A797402000	11-20	A797600700	34-6
A797101900	22-5	A797138100	8-4	A797228100	45-10	A797402100	11-21	A797600800	36-10
A797102400	32-2	A797138500	2-2	A797228300	45-11	A797402200	11-22	A797601200	37-22
A797102600	48-4	A797138700	48-11	A797228700	45-12	A797402300	11-23	A797601300	37-23
A797102701	16-10	A797150100	46-2	A797230500	45-13	A797402503	10-5	A797603000	36-11
A797102901	22-6	A797150300	46-3	A797230600	45-14	A797402700	10-6	A797603200	37-24

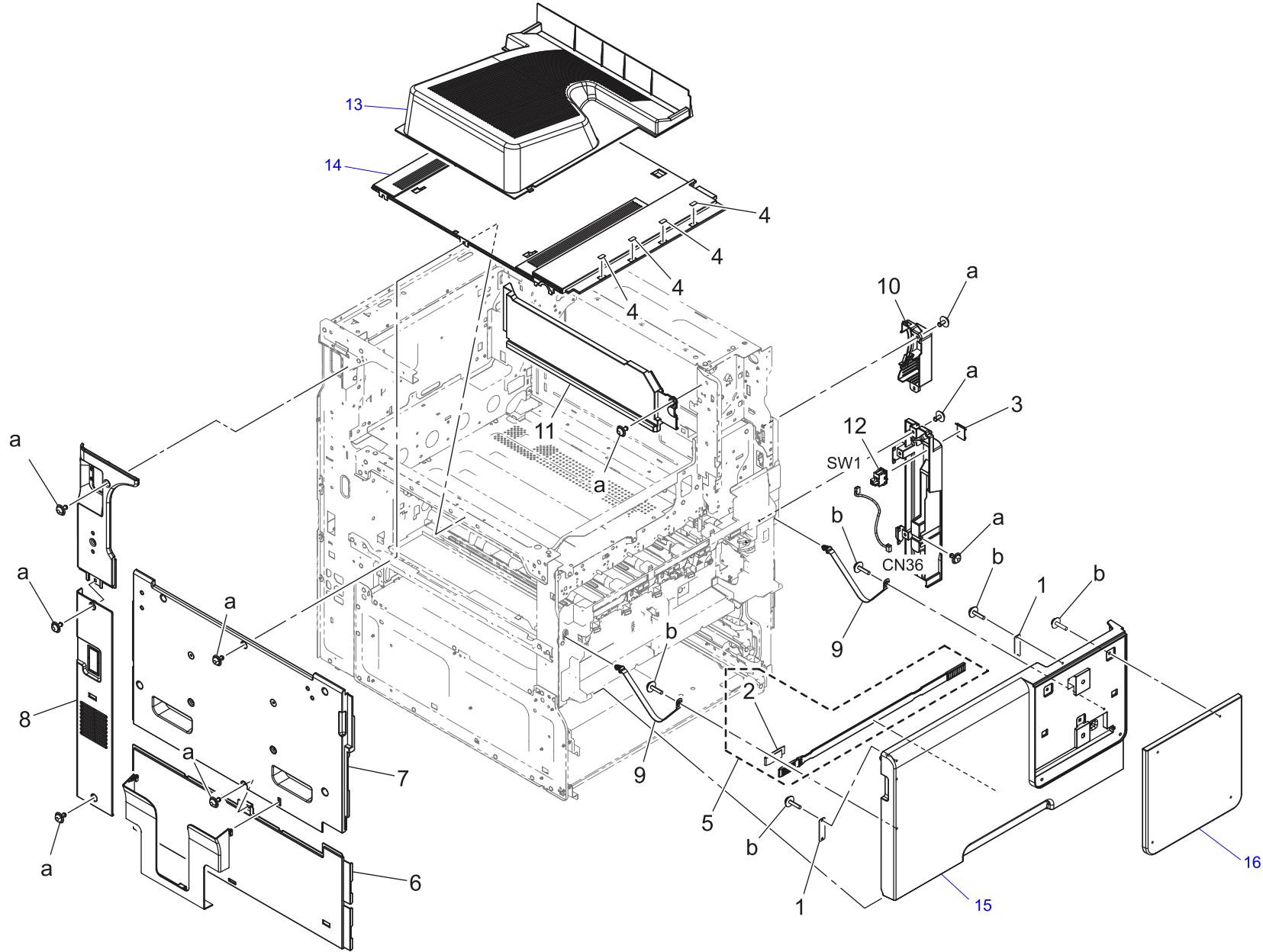
Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
A797603301	37-25	A797716300	31-23	A797815901	34-15	A797F59516	35-2	A7AH562100	20-19
A797603401	37-26	A797717100	38-3	A797816000	38-18	A797F71003	29-2	A7AH562300	18-16
A797603701	37-27	A797717200	38-4	A797816100	38-19	A797F83005	39-19	A7AH562300	20-20
A797604100	36-12	A797717300	38-5	A797816200	38-20	A797M10300	41-4	A7AH562400	18-17
A797604200	37-28	A797719000	31-24	A797890001	42-9	A797M40601	8-9	A7AH562400	20-21
A797605101	36-13	A797810102	38-6	A797890100	42-10	A797M60100	23-2	A7AH562600	18-18
A797606200	37-29	A797810200	38-7	A797890201	42-11	A797N10400	40-4	A7AH562600	20-22
A797700200	33-13	A797810300	38-8	A797890300	42-12	A797N10E00	11-24	A7AH562801	18-19
A797700502	33-14	A797810401	34-7	A797890500	42-13	A797N10F00	14-5	A7AH562801	20-23
A797700601	33-15	A797811000	34-8	A797890600	42-14	A797N10K00	31-25	A7AH562900	18-20
A797700700	33-16	A797811100	34-9	A797891000	42-15	A797N10M01	38-21	A7AH562900	20-24
A797700801	33-17	A797811300	34-10	A797891101	42-16	A797N10P01	18-13	A7AH563101	19-9
A797701000	33-18	A797811400	34-11	A797891200	42-17	A797N10Q02	20-17	A7AH563101	21-10
A797701200	32-3	A797811500	34-12	A797891300	42-18	A797N10R01	37-30	A7AH563400	18-21
A797701500	33-19	A797811600	34-13	A797891400	42-19	A797N10S00	37-31	A7AH563400	20-25
A797701601	33-20	A797811700	38-9	A797891500	41-2	A797N10V00	16-17	A7AH564112	19-10
A797701700	33-21	A797811801	38-10	A797891800	42-20	A797N10W00	16-18	A7AH564112	21-11
A797702000	33-22	A797811901	38-11	A797891900	42-21	A797N10Y00	11-25	A7AH564401	19-11
A797702500	33-23	A797812102	39-4	A797892000	42-22	A797N11100	42-35	A7AH564401	21-12
A797702600	33-24	A797812202	39-5	A797892100	42-23	A797N11300	48-13	A7AH565000	19-12
A797702701	33-25	A797812300	39-6	A797892200	41-3	A797N11500	15-5	A7AH565000	21-13
A797703001	33-26	A797812402	39-7	A797892300	42-24	A797N11600	14-6	A7AH565702	18-22
A797709100	31-9	A797812500	39-8	A797892400	42-25	A797N12001	8-10	A7AH565702	20-26
A797710100	30-12	A797812600	39-9	A797892500	42-26	A797N12100	8-11	A7AH568900	17-8
A797710201	31-10	A797812700	39-10	A797892601	42-27	A797N15600	4-5	A7AH569400	17-9
A797710300	31-11	A797812800	39-11	A797892700	42-28	A797R70411	15-6	A7AH600300	36-14
A797710500	31-12	A797813000	39-12	A797892900	42-29	A797R70511	15-7	A7AH601100	36-15
A797710900	30-13	A797813101	38-12	A797893000	42-30	A797R71011	3-16	A7AH601400	37-32
A797711100	30-14	A797813901	38-13	A797893100	42-31	A7AH120102	24-1	A7AH602200	36-16
A797711200	31-13	A797814001	45-23	A797893200	42-32	A7AH121301	24-2	A7AH602701	36-17
A797712000	31-14	A797814201	38-14	A797893300	42-33	A7AH131301	48-14	A7AH603000	36-18
A797712500	30-15	A797814400	38-15	A797893400	42-34	A7AH134600	4-6	A7AH603100	36-19
A797712900	31-15	A797814600	39-13	A797942500	3-15	A7AH166700	59-3	A7AH603200	36-20
A797715300	31-16	A797815100	38-16	A797944101	35-1	A7AH560800	19-7	A7AH603300	37-33
A797715400	31-17	A797815300	38-17	A797944201	35-1	A7AH560800	21-8	A7AH603400	37-34
A797715700	31-18	A797815400	34-14	A797946501	39-18	A7AH561300	19-8	A7AH604300	36-21
A797715800	31-19	A797815500	39-14	A797F22007	45-24	A7AH561300	21-9	A7AH604401	37-35
A797716000	31-20	A797815600	39-15	A797F24001	13-9	A7AH561601	18-14	A7AH604501	37-36
A797716100	31-21	A797815700	39-16	A797F25000	43-11	A7AH561601	20-18	A7AH604700	36-22
A797716200	31-22	A797815800	39-17	A797F36500	13-8	A7AH562100	18-15	A7AH604900	36-23

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
A7AH606100	37-37	A7AH624500	28-29	A7AHM20501	20-28	AA2J943701	28-43	AAJ4215200	57-12
A7AH606400	37-38	A7AH624600	26-30	A7AHM50400	32-4	AA2J946400	31-26	AAJ4215300	57-13
A7AH606600	37-39	A7AH624600	28-30	A7AHM90000	7-1	AA2JH00C00	48-18	AAJ4215401	55-6
A7AH606700	37-40	A7AH627000	26-31	A7AHN15A00	48-15	AA2JH02T00	48-19	AAJ4260112	56-8
A7AH620200	25-5	A7AH627000	28-31	A7AHR72711	36-25	AA2JM72700	48-20	AAJ4260200	56-9
A7AH620400	26-16	A7AH628200	26-32	A7PU143300	46-7	AA7N945700	2-11	AAJ4260300	56-10
A7AH620400	28-16	A7AH628200	28-32	A7PU254800	45-26	AAJ0132000	48-21	AAJ4260400	51-5
A7AH620500	26-17	A7AH629600	26-33	A7PU407001	11-26	AAJ0134800	48-22	AAJ4260500	51-6
A7AH620500	28-17	A7AH629600	28-33	A7PU407100	11-27	AAJ0942600	59-10	AAJ4260601	51-7
A7AH620913	26-18	A7AH629901	25-10	A7PU593500	37-42	AAJ4100104	50-2	AAJ4260800	51-8
A7AH620913	28-18	A7AH629901	27-9	A7PU663200	18-24	AAJ4100300	50-3	AAJ4260900	56-11
A7AH621000	26-19	A7AH630200	27-10	A7PU663200	20-29	AAJ4100402	56-5	AAJ4261000	56-12
A7AH621000	28-19	A7AH635000	26-34	A7PU701100	32-5	AAJ4100700	50-4	AAJ4261100	56-13
A7AH621200	26-20	A7AH635000	28-34	A7PU701200	32-6	AAJ4100700	55-4	AAJ4261201	55-7
A7AH621200	28-20	A7AH635100	26-35	A7PU941701	2-12	AAJ4101000	51-2	AAJ4261300	51-9
A7AH621401	26-21	A7AH635100	28-35	A7PUF60001	37-44	AAJ4101101	50-5	AAJ4261400	56-14
A7AH621401	28-21	A7AH635200	26-36	A7PUM10000	45-27	AAJ4101200	50-6	AAJ4261501	56-15
A7AH621801	26-22	A7AH635200	28-36	A7PUM10100	43-12	AAJ4101303	50-7	AAJ4261600	57-14
A7AH621801	28-22	A7AH635300	26-37	A7PUM10400	38-23	AAJ4101700	50-8	AAJ4261700	51-10
A7AH622100	26-23	A7AH635300	28-37	A7PUM10700	11-28	AAJ4102000	51-3	AAJ4261800	57-15
A7AH622100	28-23	A7AH635400	26-38	A8JJWY1	59-5	AAJ4102100	50-9	AAJ4262400	51-11
A7AH622201	26-24	A7AH635400	28-38	A8WVR70000	8-12	AAJ4104000	50-10	AAJ4262500	51-12
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A7AH622401	28-25	A7AH941300	26-39	A90G403200	12-10	AAJ4160200	50-12	AAJ4263000	56-16
A7AH622600	26-26	A7AH941300	28-39	A90G700100	33-28	AAJ4160300	53-3	AAJ4560101	52-2
A7AH622600	28-26	A7AH942001	59-7	A90GN15300	4-7	AAJ4160400	53-4	AAJ4560200	52-3
A7AH622700	26-27	A7AH942101	59-8	A92T108400	34-16	AAJ4160701	50-13	AAJ4560300	52-4
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Parts No.	Page No.
AAJ4571401	55-15
AAJ4572100	53-5
AAJ4590000	54-3
AAJ4590201	54-4
AAJ4590400	54-5
AAJ4590501	54-6
AAJ4590700	54-7
AAJ4590801	54-8
AAJ4590901	54-9
AAJ4591000	54-10
AAJ4591100	54-11
AAJ4591401	54-12
AAJ4591800	53-6
AAJ4591901	53-7
AAJ4592001	53-8
AAJ4592101	54-13
AAJ4592200	54-14
AAJ4592300	55-16
AAJ4592500	53-9
AAJ4592601	53-10
AAJ4592701	54-15
AAJ4592800	54-16
AAJ4700103	53-11
AAJ4700200	53-12
AAJ4700301	53-13
AAJ4700400	53-14
AAJ4700500	55-17
AAJ4700600	53-15
AAJ4700700	53-16
AAJ4700800	53-17
AAJ4700900	53-18
AAJ4701000	53-19
AAJ4701100	53-20
AAJ4702000	53-21
AAJ4702100	53-22
AAJ4702200	53-23
AAJ4702300	53-24
AAJ4710100	55-18
AAJ4710200	56-17
AAJ4710300	55-19

Parts No.	Page No.
AAJ4710400	55-20
AAJ4710600	55-21
AAJ4710700	55-22
AAJ4891002	55-23
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AAJ4891200	55-25
AAJ4891502	55-26
AAJ4892900	55-27
AAJ4893300	55-28
AAJ4893400	55-29
AAJ4893800	56-18
AAJ4893900	55-30
AAJ4894001	56-19
AAJ4894101	57-16
AAJ4894201	57-17
AAJ4895000	55-31
AAJ4H00100	51-16
AAJ4M10200	57-18
AAJ4N10000	57-19
AAJ4N10100	52-10
AAJ4N10200	55-32
AAJ4N10311	55-33
AAJ4N10400	55-34
AAJ4N10501	55-35
AAJ4N10701	51-17
AAJ4N10800	50-14
AAJ4N10800	51-18
AAJ4N10900	55-36
AAJ4R70113	53-25
AAJ4R70202	55-37
AAJ4R70302	55-38
AAJ4R70400	50-15
AAJ4R70500	51-15
ACM1102200	8-15
ACM1105300	8-16
ACM1240900	44-9
ACM1402600	9-2
ACM1944500	37-43
ACM1H02001	48-23
ACM1H02M01	48-12

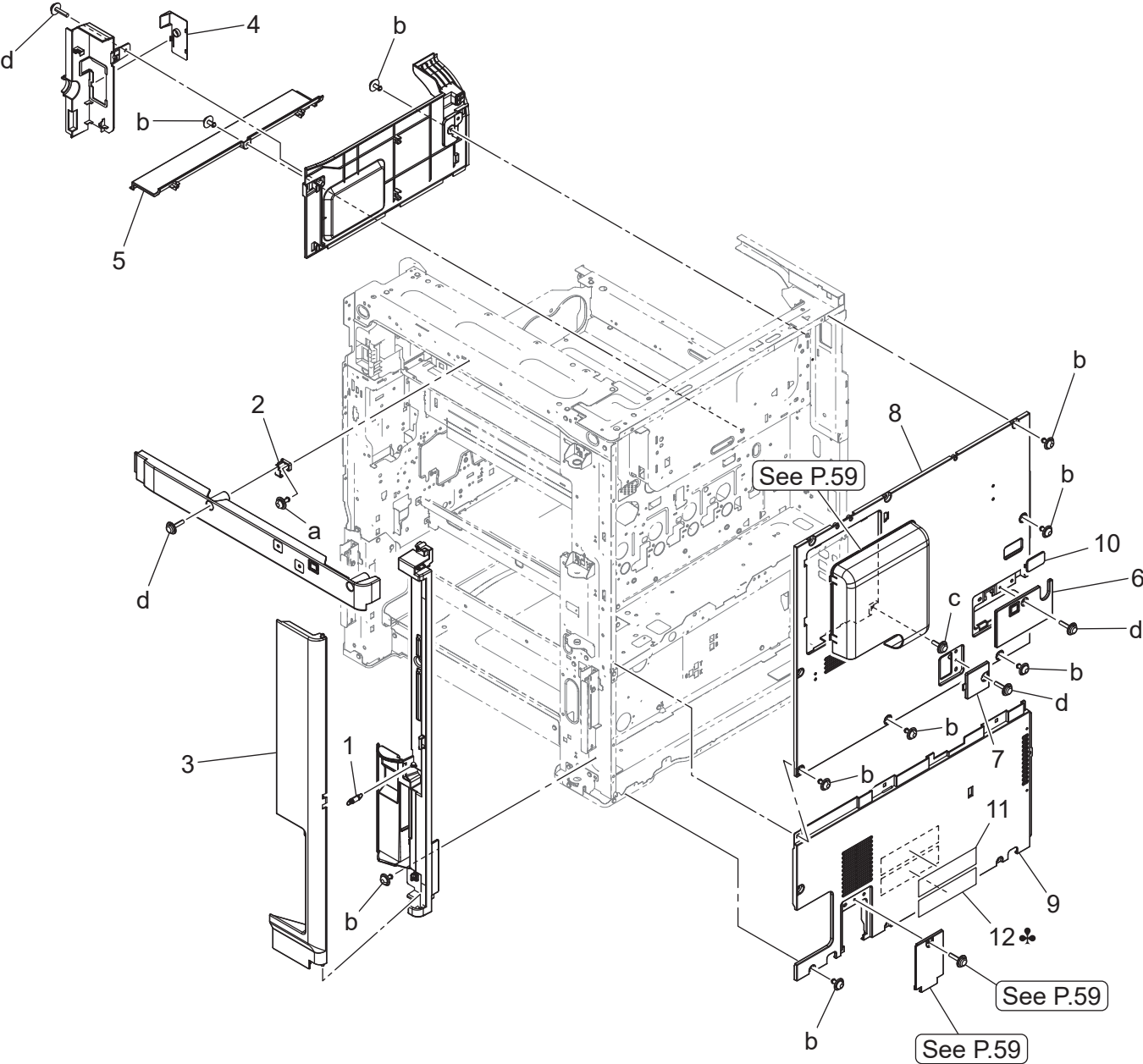
Parts No.	Page No.
ACM1M70100	4-8
ACM1M70200	4-8
V153031004	59-4
V500010081	58-1
V500010084	58-2
V500020052	58-10
V500020082	58-3
V500020098	58-4
V500020099	58-5
V500020100	58-6
V570010057	58-7
V570010059	58-8
V570010060	58-9
V651010002	8-17
V800500300	30-16



External Parts

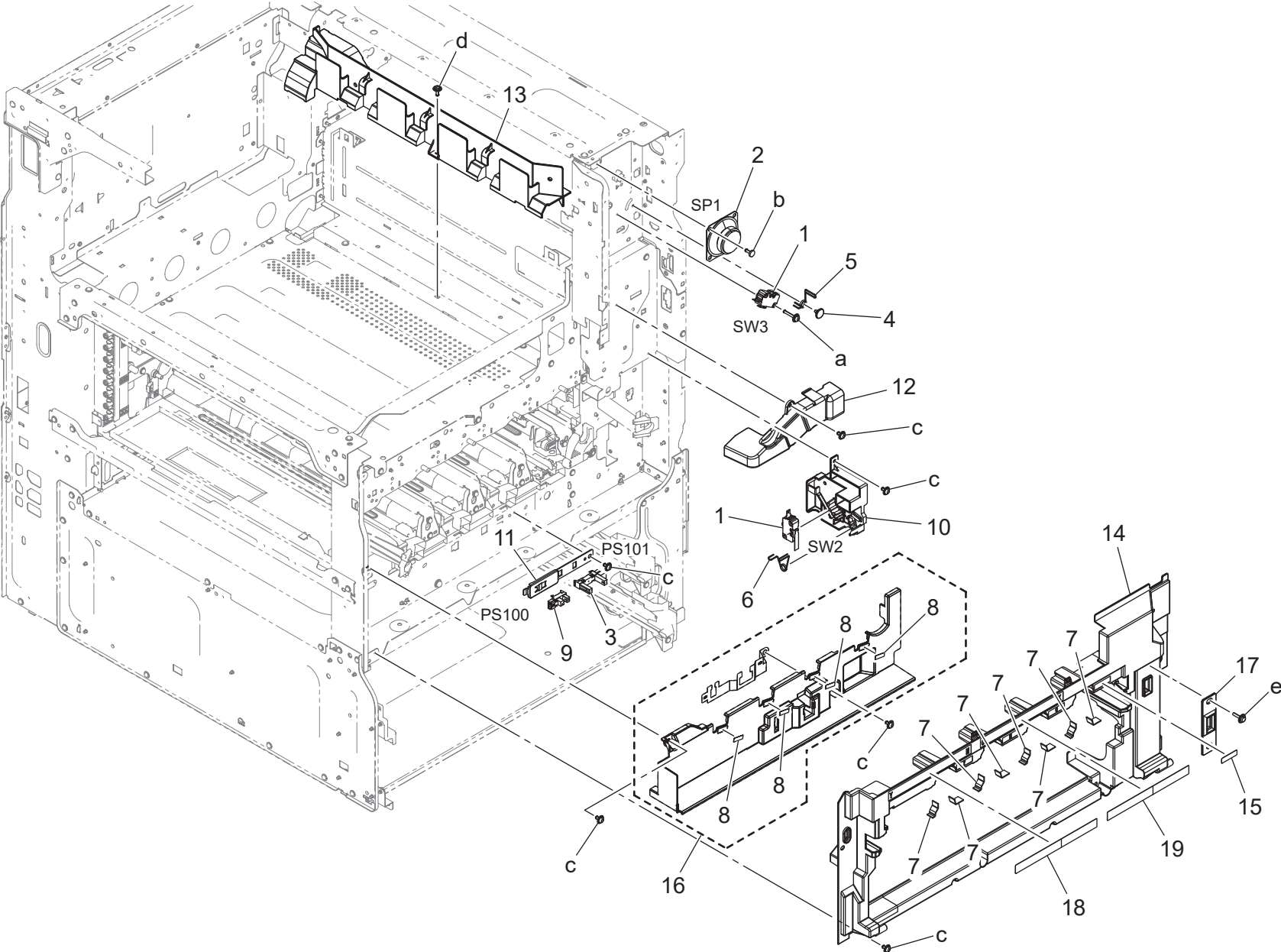
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038101401	SUCTION PLATE		D	2	a-V127030604 b-V153031004
2	A00J106202	Cleaning Pad		C	1	
3	AA2J160511	Cover		D	1	
4	A0ED940700	Label Toner 2		D	4	
5	A5C1R71600	Cleaning Material		C	1	
6	A797160600	Cover /Left		C	1	
7	A797160701	Cover /Left front		C	1	
8	A797161801	Cover /Left rear		C	1	
9	A797162000	Band		D	2	
10	A797162500	Cover		C	1	
11	A797164200	Paper exit Cover		C	1	
12	A93EM60000	Rocker switch		C	1	
13	HE021610	Paper exit Tray			1	
14	HE021601	Cover /Upper Exit			1	
15	HE021802	Open/Close Cover /Front			1	
16	HE021806	Cover /Front Info	(D330E)		1	
16	HE021807	Cover /Front Info	(D331E)		1	
16	HE021808	Cover /Front Info	(D332E)		1	
16	HE021809	Cover /Front Info	(D330A)		1	
16	HE021810	Cover /Front Info	(D331A)		1	
16	HE021811	Cover /Front Info	(D332A)		1	

External Parts



External Parts

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161163900	Pulling Coil spring		C	1	a-V125030803 b-V127030604 c-V153030803 d-V153031004
2	A797138500	Mounting Plate		D	1	
3	A797160500	Cover /Right rear		C	1	
4	A797161300	Cover		C	1	
5	A797163000	Cover		C	1	
6	A797163301	Cover		C	1	
7	A797164700	Cover /Rear		C	1	
8	A797166104	Cover /Rear		C	1	
9	A797166201	Cover /Rear		C	1	
10	A797166400	Cover		C	1	
11	AA7N945700	Label	(Europe)	D	1	
12	A7PU941701	Label Caution		C	1	

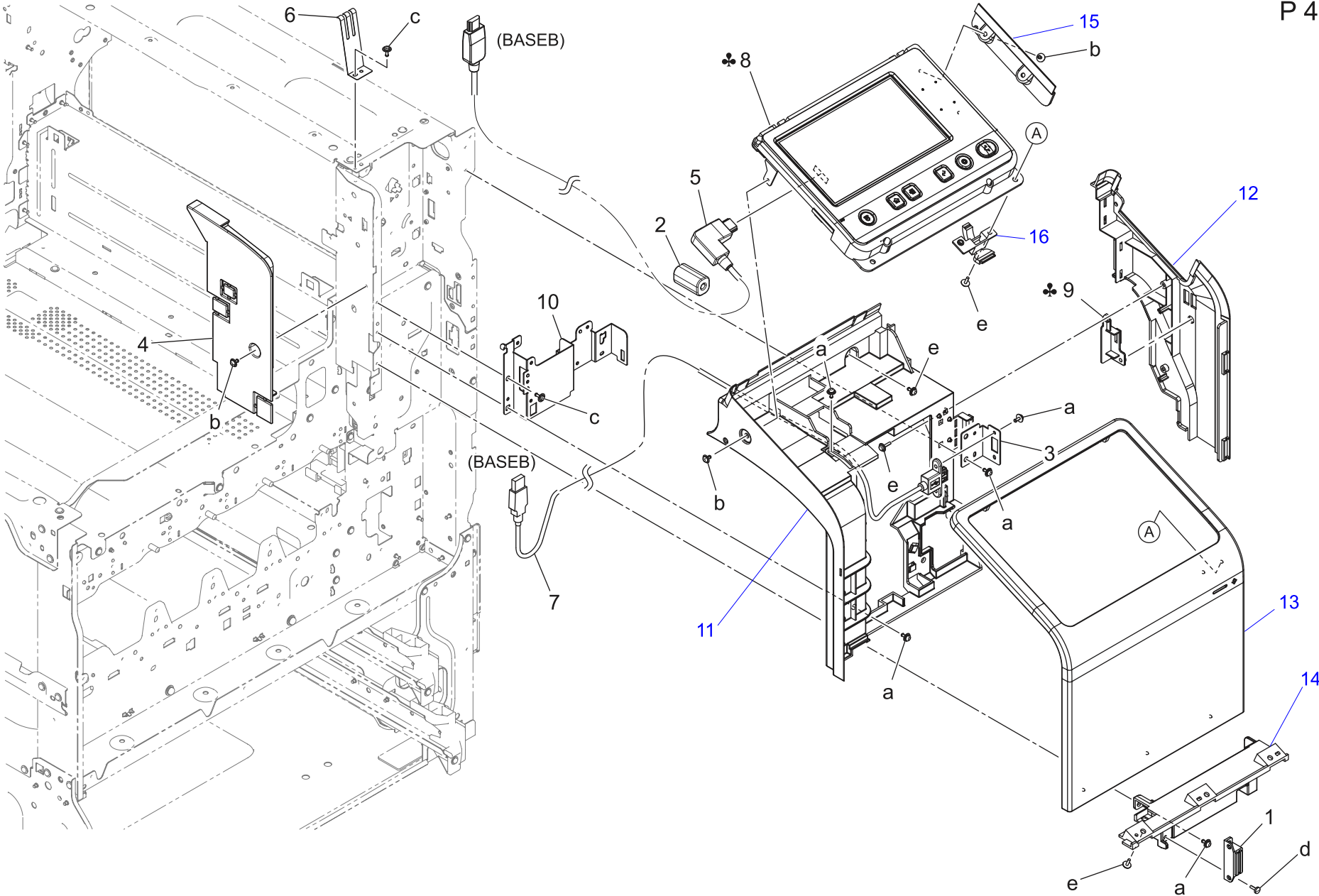


Inner Cover Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9J06M60100	MICRO SWITCH		C	2	a-V116031603 b-V126030803 c-V127030604 d-V144030803 e-V153030804
2	A0P0M73100	Speaker		D	1	
3	A0VDM50200	Photointerrupter		I	1	
4	A161137100	Shoulder screw		D	1	
5	A161151200	Torsion Coil spring		D	1	
6	A161151300	Torsion Coil spring		D	1	
7	A161165300	Protection Part		C	8	
8	A161943000	Label		C	4	
9	A5C1M50100	Photointerrupter		B	1	
10	A797132302	Holder		D	1	
11	A797134600	Mounting Plate		D	1	
12	A797134800	Cover		D	1	
13	A797151000	Duct		D	1	
14	A797165113	Cover /Front		C	1	
15	A797942500	Label/ K		D	1	
16	A797R71011	2nd Front Cover/ Lower Assy		C	1	
17	A92T176101	Cover /Front		D	1	
18	A161942700	Label		D	1	
19	A161942800	Label		D	1	

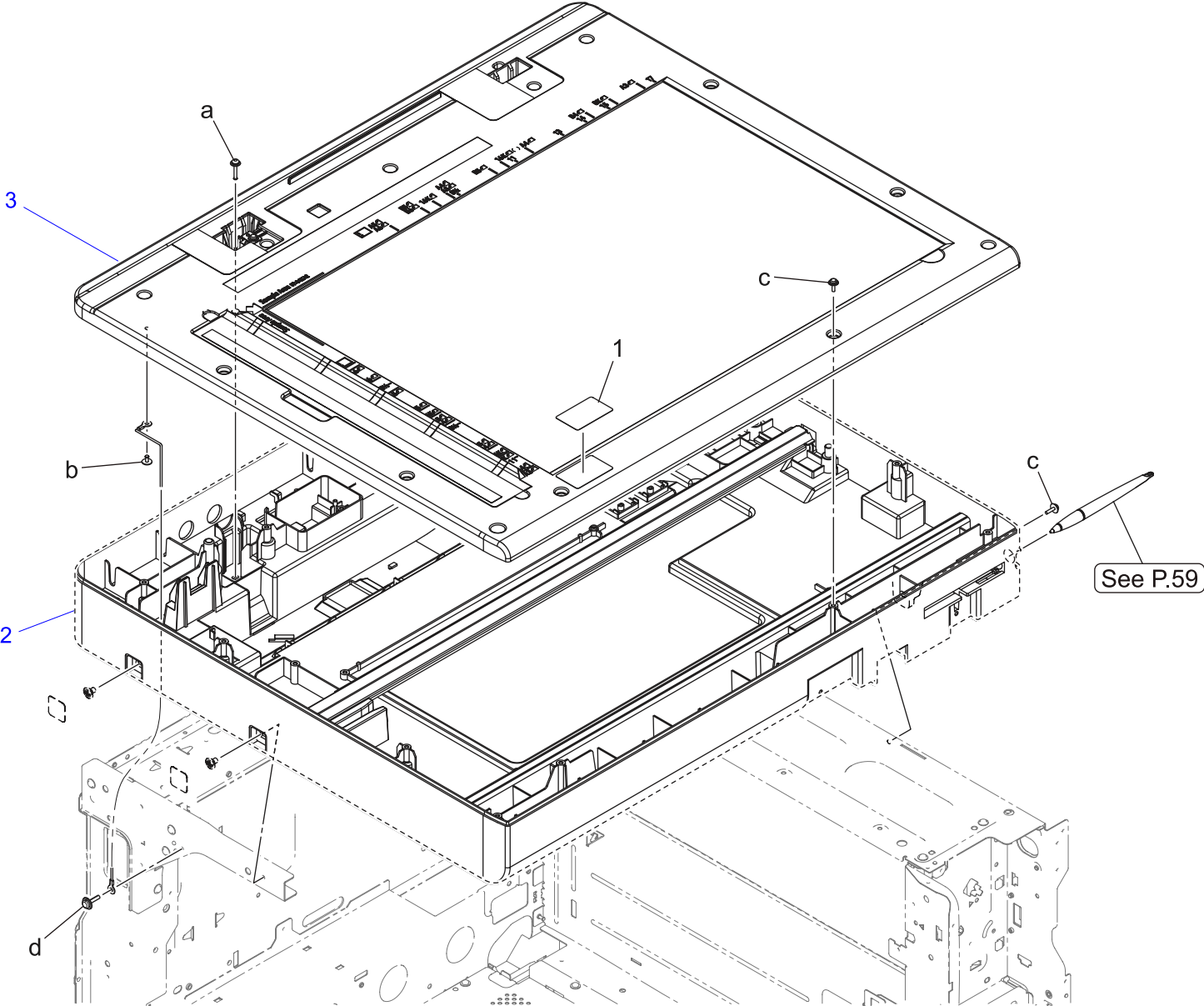
Operation Panel Section

P 4



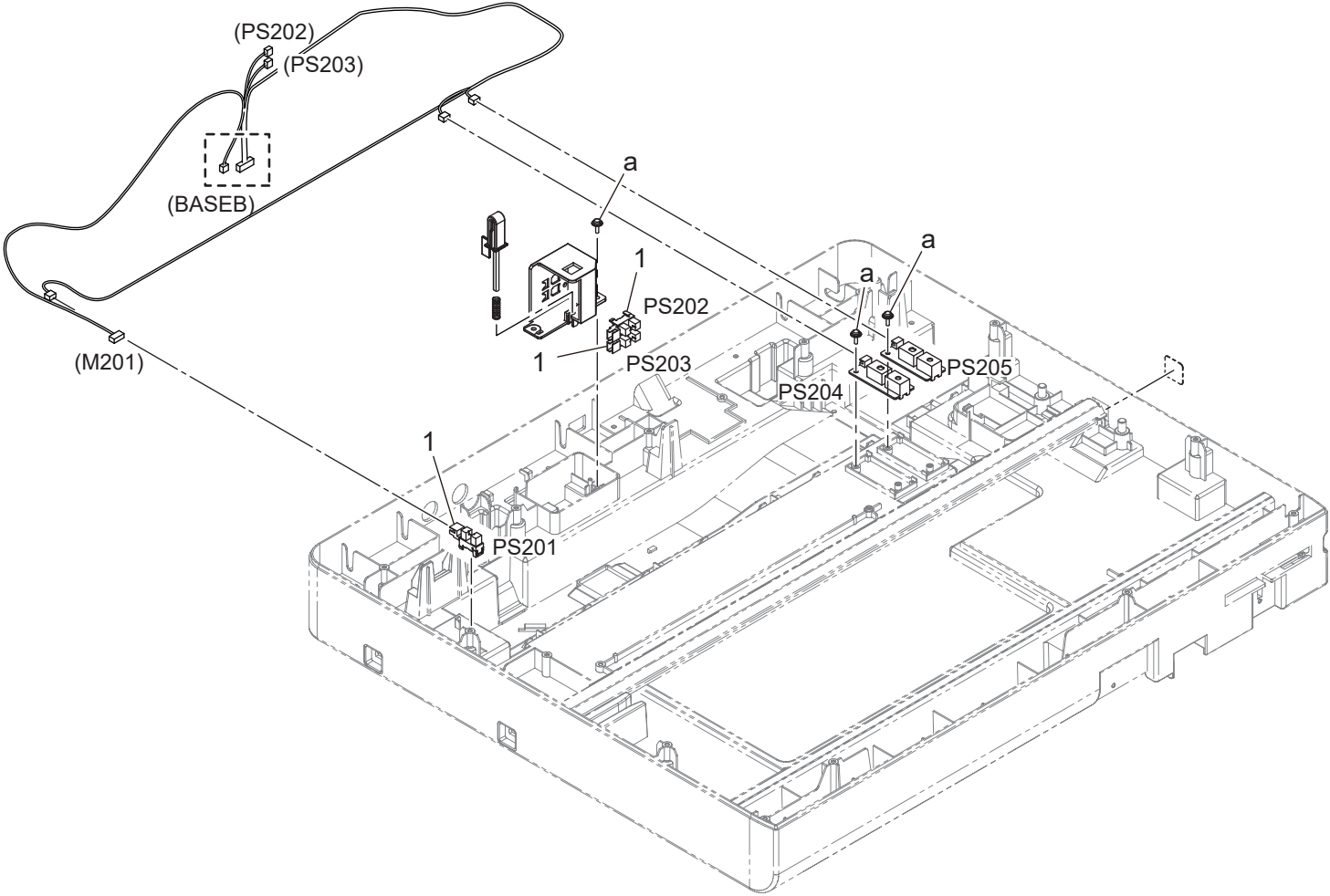
Operation Panel Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	07BA12352	Magnet Catch		C	1	a-V125030803 b-V127030604 c-V144030803 d-V149030803 e-V153030803
2	A3EWM90300	Ferritecore		D	1	
3	A797134501	Mounting Plate		D	1	
4	A797161600	Cover /Left		C	1	
5	A797N15600	Interface Cable		C	1	
6	A7AH134600	Ground Plate		D	1	
7	A90GN15300	Interface Cable		D	1	
8	ACM1M70100	Panel Assy	(USA,Canada)	I	1	
8	ACM1M70200	Panel Assy	(Europe,Korea)	I	1	
9	A797166601	Cover	(korea)	C	1	
10	ACM11628	Mounting Plate		D	1	
11	ACM11614	Cover /Left Low :OP			1	
12	ACM11615	Cover /Right :OP			1	
13	HE021817	Cover /Front :OP			1	
14	ACM11620	BKT Aux Cover :OP			1	
15	ACM11667	10key Cover			1	
16	ACM11618	OP Lamp Lans			1	

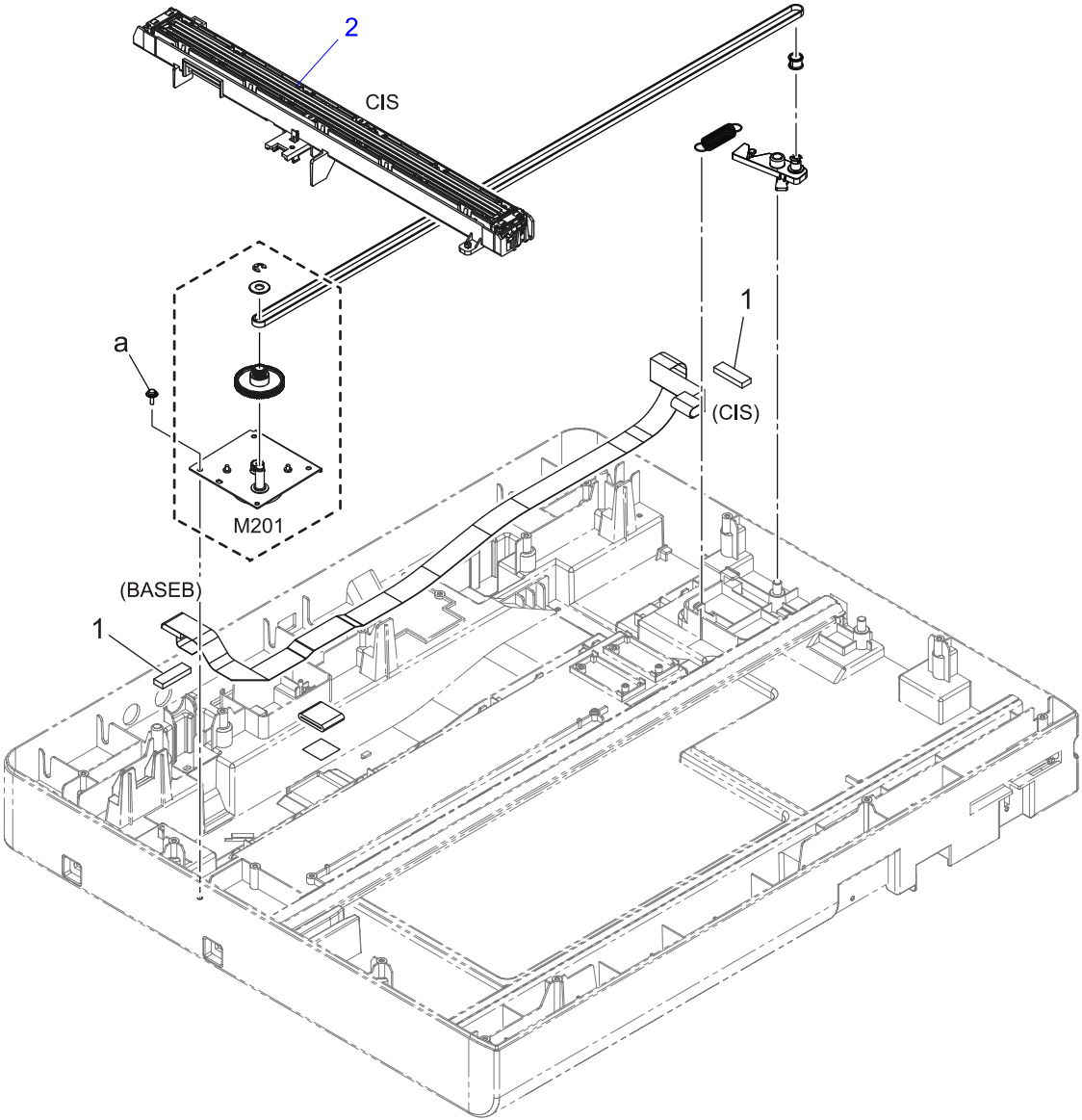


Scanner Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A55D941100	Caution Label		D	1	a-V116031003 b-V144030603 c-V153031003 d-V125030803
2	ACM12601	Scanner Low Cover			1	
3	ACM12602	Scanner Upper Cover			1	

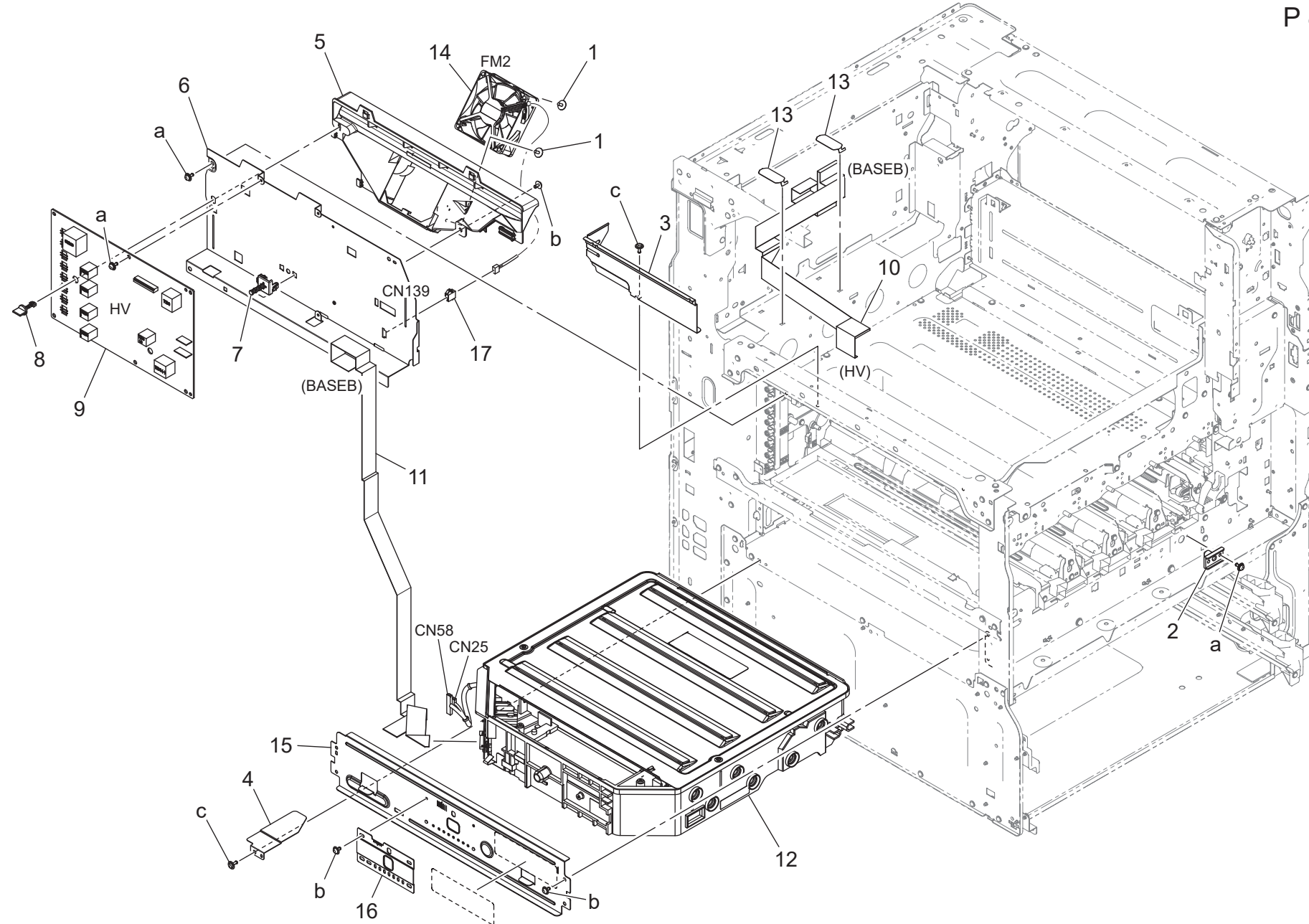


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1M50100	Photointerrupter		B	3	a-V153031003



Scanner Section

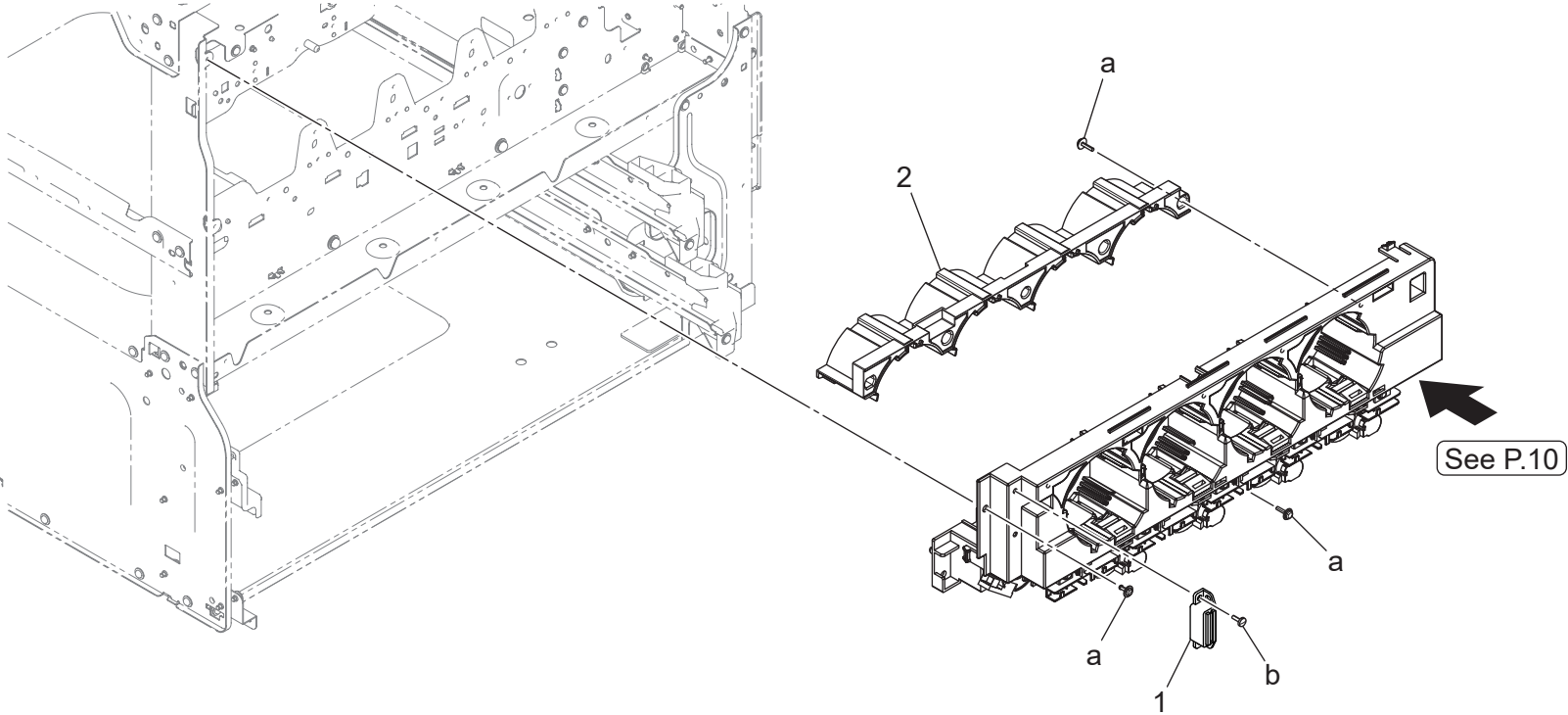
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7AHM90000	Connector		D	2	a-V153031003
2	ACM1A274	Scanner CIS Assy			1	



Ph Unit/High Voltage Section

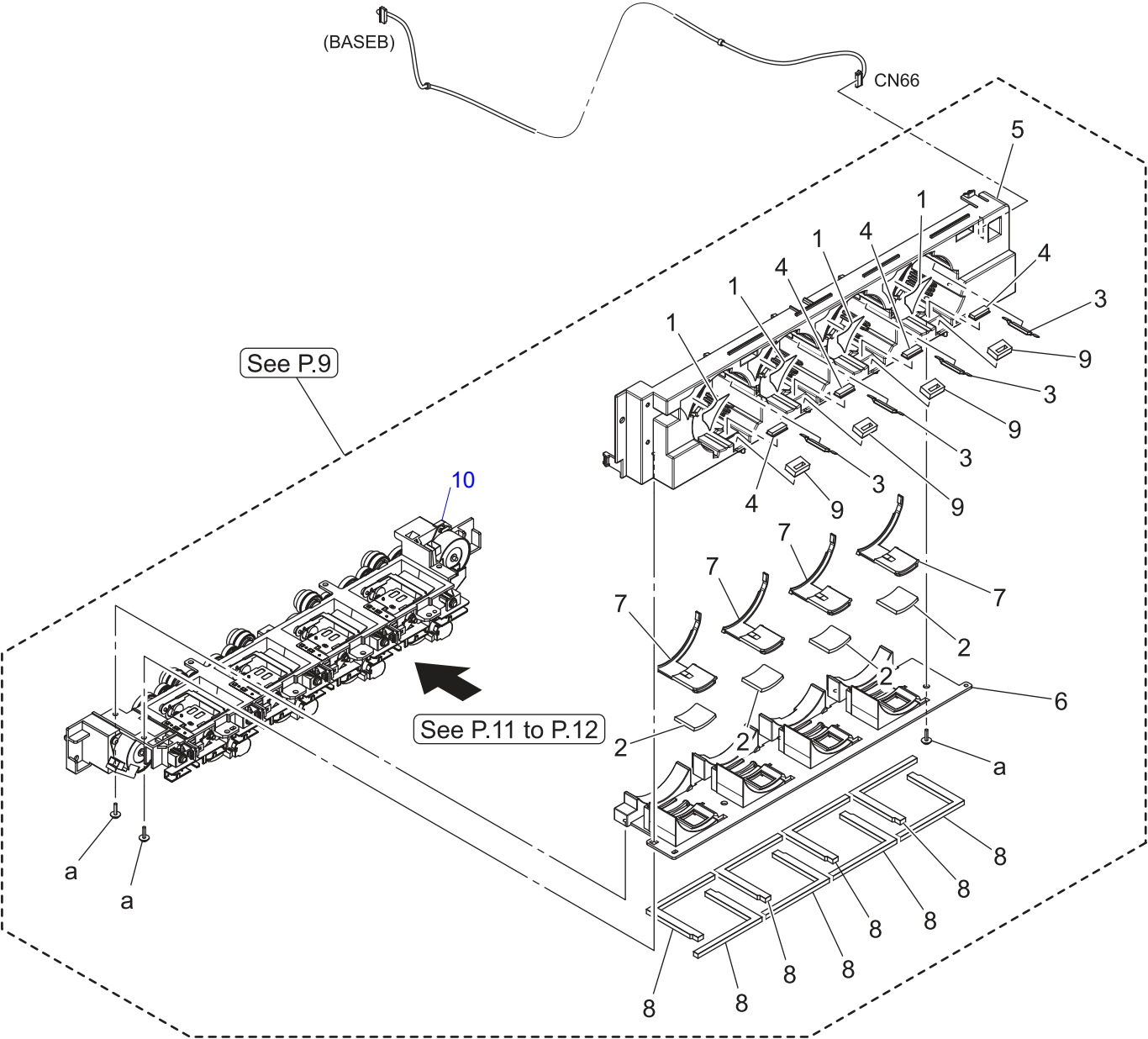
Page. 8

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4163529301	SCREW		C	2	a-V125030803 b-V127030604 c-V144030803
2	A161105400	Positioning Plate		D	1	
3	A797134000	Protection Cover		D	1	
4	A797138100	Holder		D	1	
5	A797151102	Duct		D	1	
6	A797151201	Mounting Plate		D	1	
7	A797151400	Cover Post		C	1	
8	A797151500	Stopper Shaft		C	1	
9	A797M40601	High voltage unit		I	1	
10	A797N12001	Flatcable		D	1	
11	A797N12100	Flatcable		C	1	
12	A8WVR70000	Print Head Assy		I	1	
13	A90G138200	Fixing Plate		D	2	
14	A93EM10000	Fan motor		C	1	
15	ACM1102200	Mounting Plate		D	1	
16	ACM1105300	Adjusting Plate		D	1	
17	V651010002	connector		D	1	



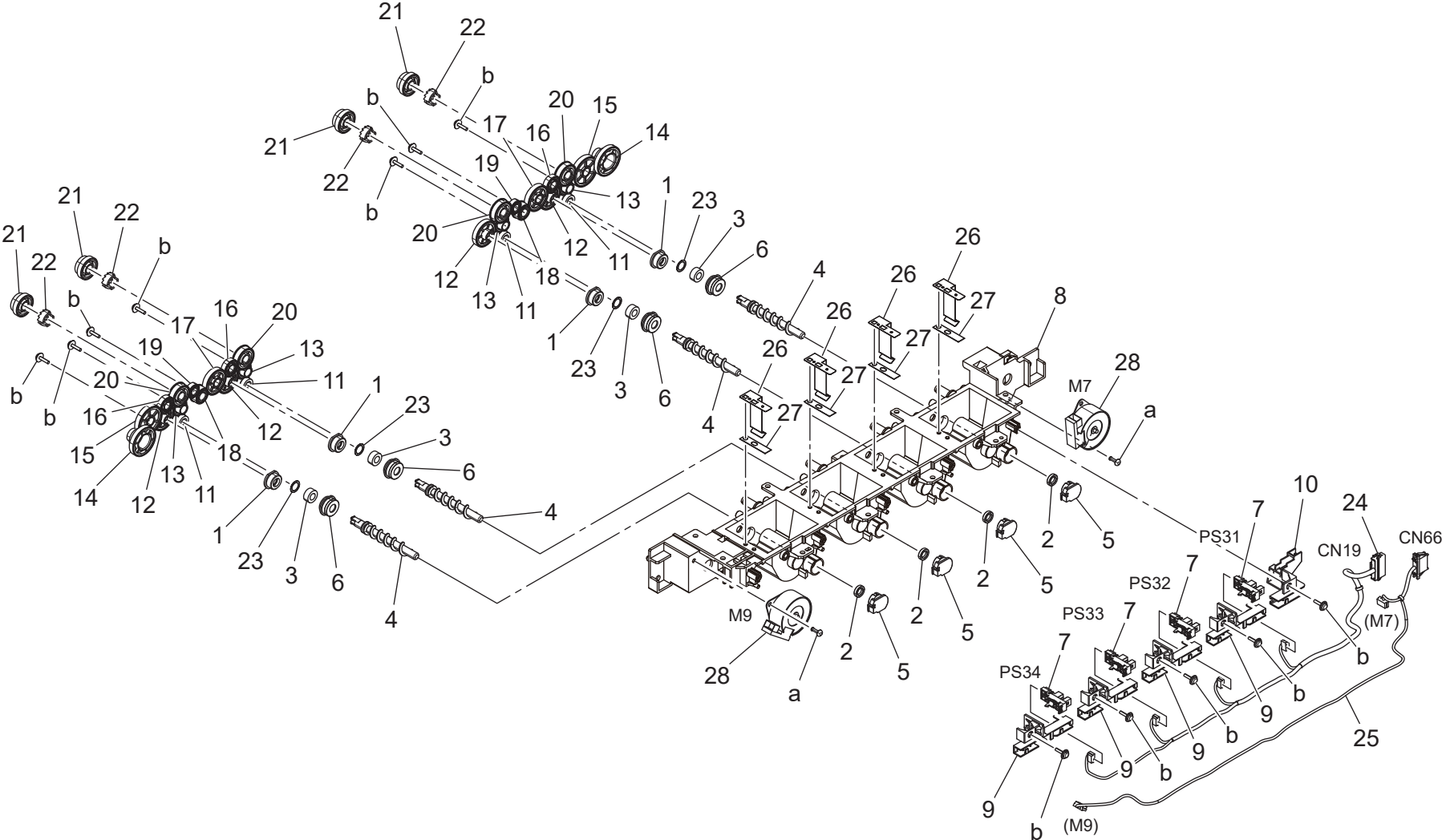
Toner Supply Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	07BA12352	Magnet Catch		C	1	a-V144030803 b-V149030803
2	ACM1402600	Cover		D	1	



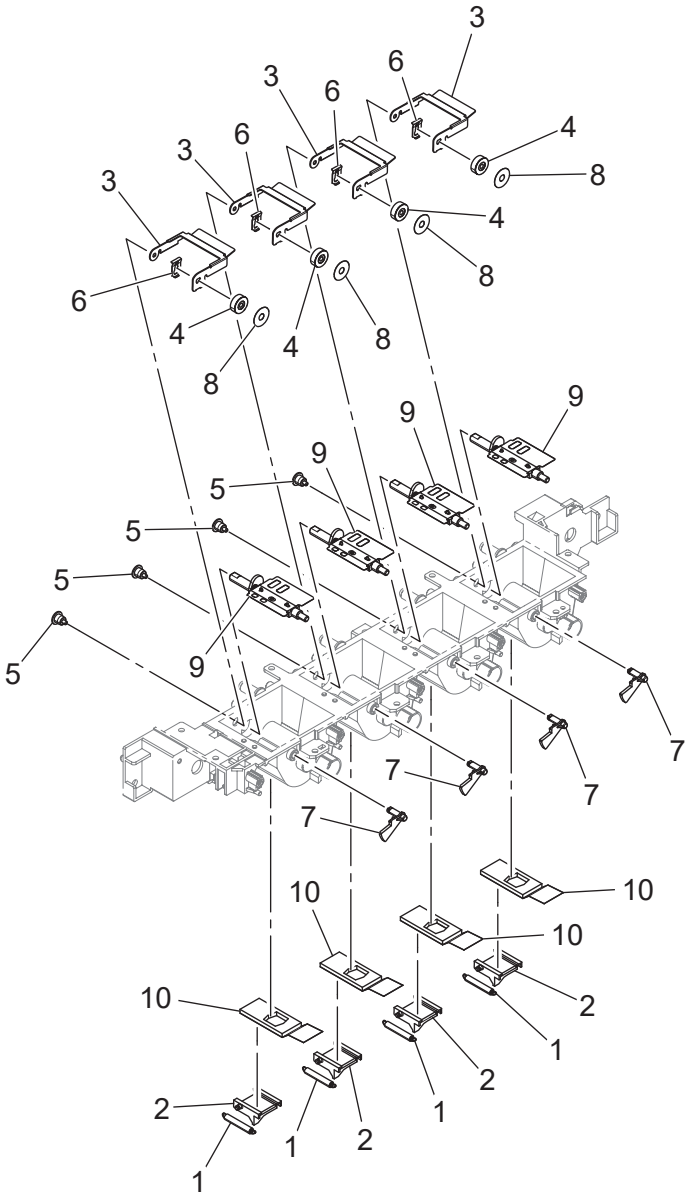
Toner Supply Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0ED940600	Label Toner 1		D	4	a-V153031004
2	A161402502	Seal		D	4	
3	A161403901	Spacer		D	4	
4	A161404001	Seal /1		D	4	
5	A797402503	Cover		D	1	
6	A797402700	Cover		D	1	
7	A797402800	Shutter		D	4	
8	A797403300	Seal		C	8	
9	A797404000	Seal		C	4	
10	ACM1A400	Sub Hopper Assy			1	



Toner Supply Section

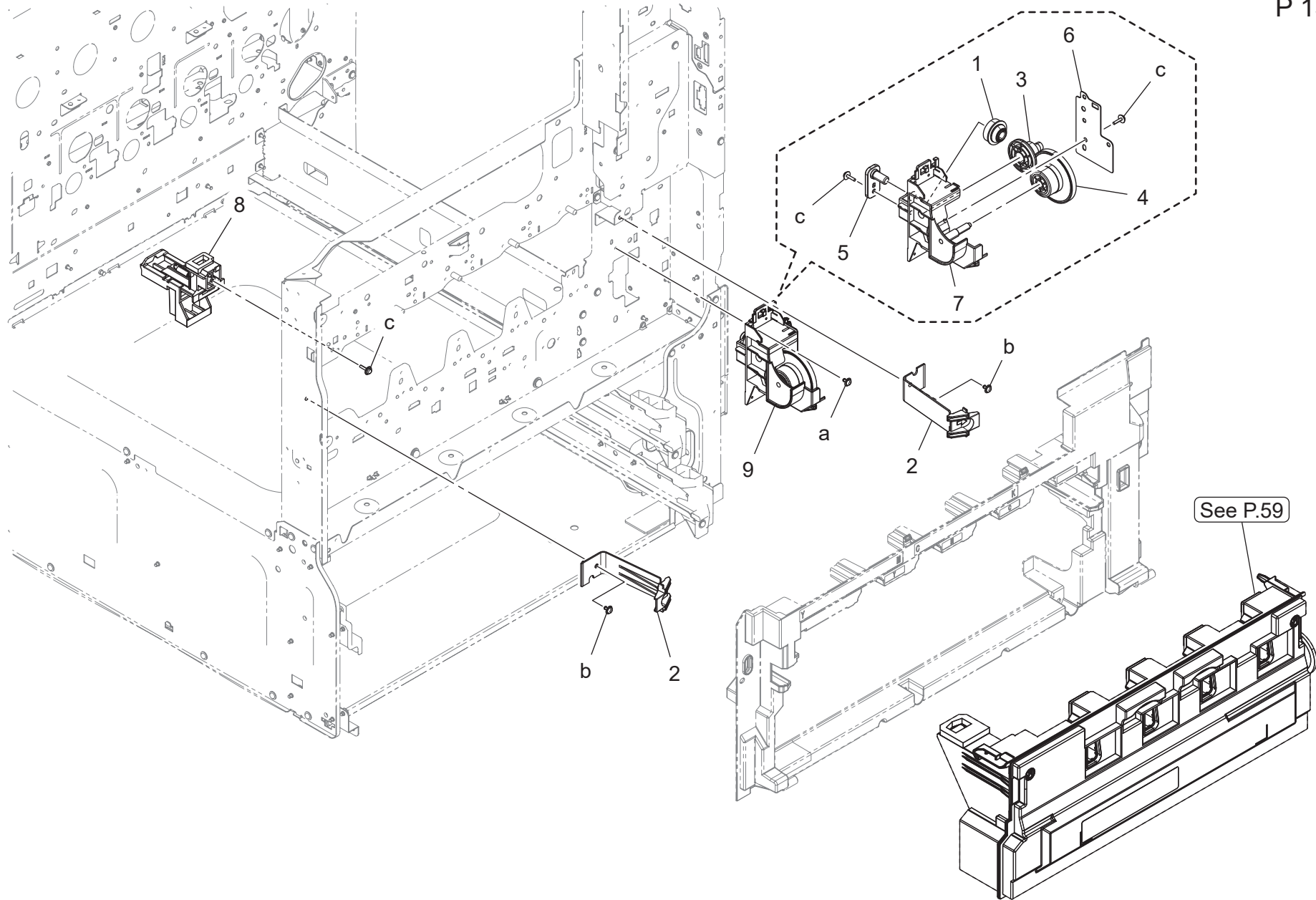
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4163510201	BUSHING		C	4	a-V145030803 b-V153031004
2	4333501201	SEAL		D	4	
3	4576536301	SEAL		D	4	
4	A161400100	Screw		C	4	
5	A161403000	Bushing		D	4	
6	A161403101	Holder		C	4	
7	A5C1M50100	Photointerrupter		B	4	
8	A797400001	Casing		D	1	
9	A797400700	Mounting Plate		D	4	
10	A797400900	Holder		D	1	
11	A797401000	Gear 18T		C	4	
12	A797401100	Gear 36T		C	4	
13	A797401200	Gear 24T		C	4	
14	A797401300	Gear 17/65T		C	2	
15	A797401400	Gear 44T		C	2	
16	A797401500	Gear 24T		C	3	
17	A797401600	Gear 37T		C	2	
18	A797401700	Gear 22T		C	2	
19	A797401800	Gear 19T		C	2	
20	A797402000	Gear 31T		C	4	
21	A797402100	Gear 30T		C	4	
22	A797402200	Coupling		C	4	
23	A797402300	Spacer		D	4	
24	A797N10E00	Toner Detection harness		D	1	
25	A797N10Y00	Toner Drive harness /2		D	1	
26	A7PU407001	Agitating Part		D	4	
27	A7PU407100	Duplex Tape		C	4	
28	A7PUM10700	Stepping motor		C	2	



Toner Supply Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4036534801	TENSION SPRING		C	4	
2	A0ED401000	Shutter		D	4	
3	A161400401	Detecting Plate		D	4	
4	A161400601	Detecting Seal		D	4	
5	A161400800	Pin		D	4	
6	A161404200	Fixing Plate		D	4	
7	A161404300	Detecting Actuator		D	4	
8	A5C1404600	Washer		D	4	
9	A5C1F42000	Agitating Shaft		D	4	
10	A90G403200	Seal		D	4	

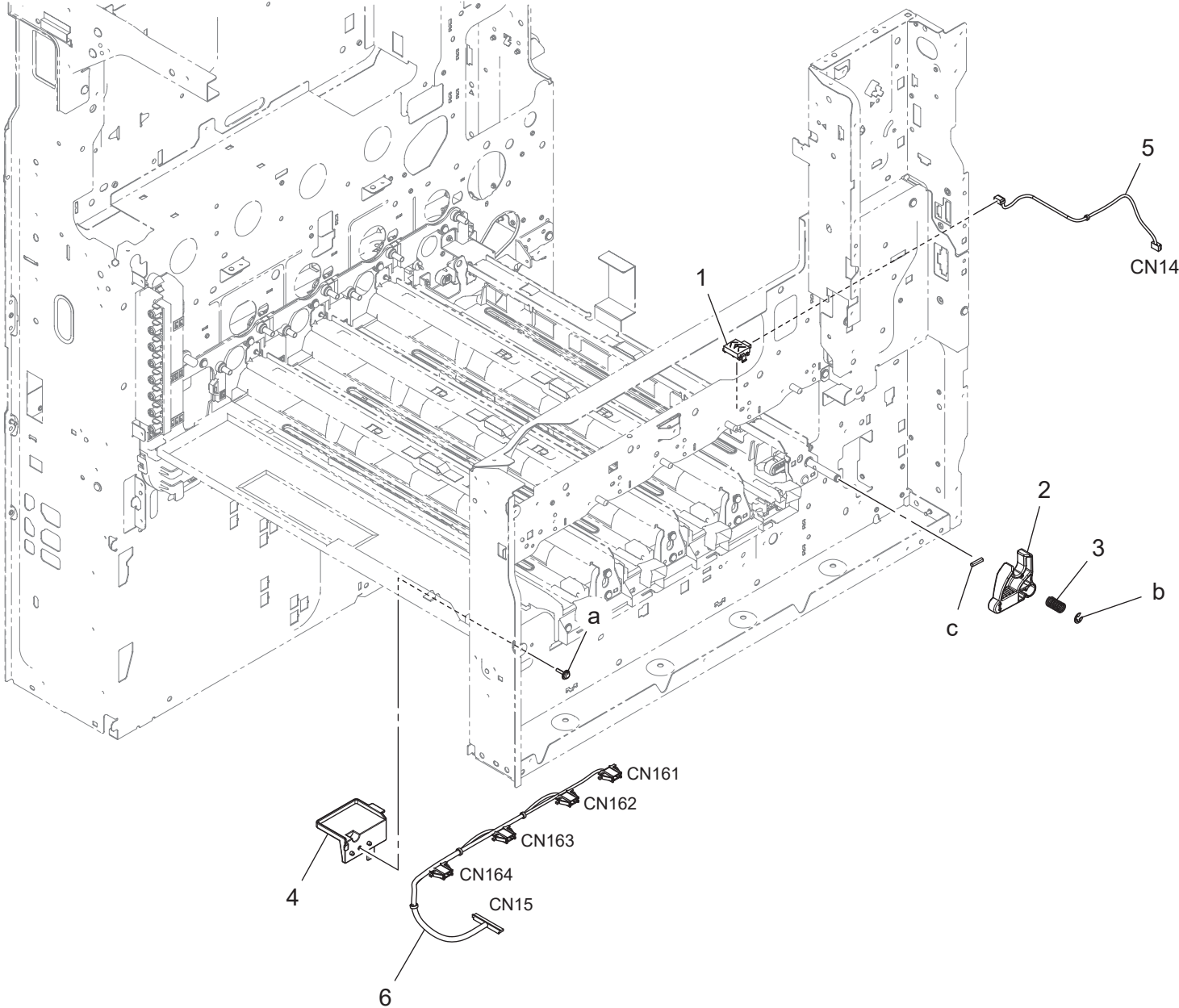
Waste Toner Box Section



Waste Toner Box Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0ED245000	Gear 20/20T		D	1	a-V127030604 b-V144030603 c-V153031004
2	A161165700	Fixing Claw		D	2	
3	A161245100	Gear 16/40T		D	1	
4	A161245400	Gear 16/51T		D	1	
5	A797245300	Shaft		D	1	
6	A797245500	Hold Plate		D	1	
7	A797258601	Holder		D	1	
8	A797F36500	Waste Toner Pipe Assy		C	1	
9	A797F24001	Waste Toner Drive Assy		S	1	

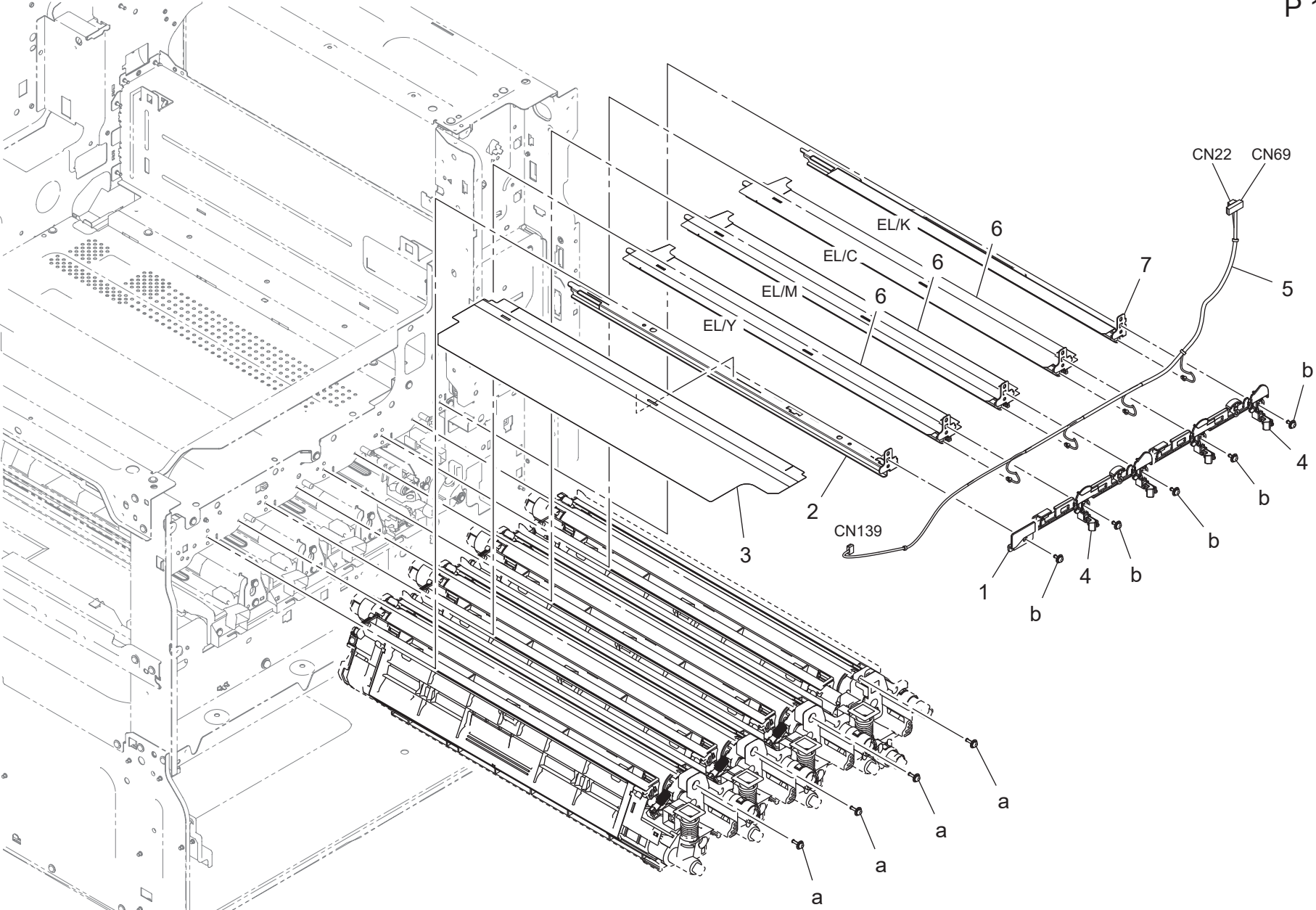
Dv Lock Lever Section



Dv Lock Lever Section

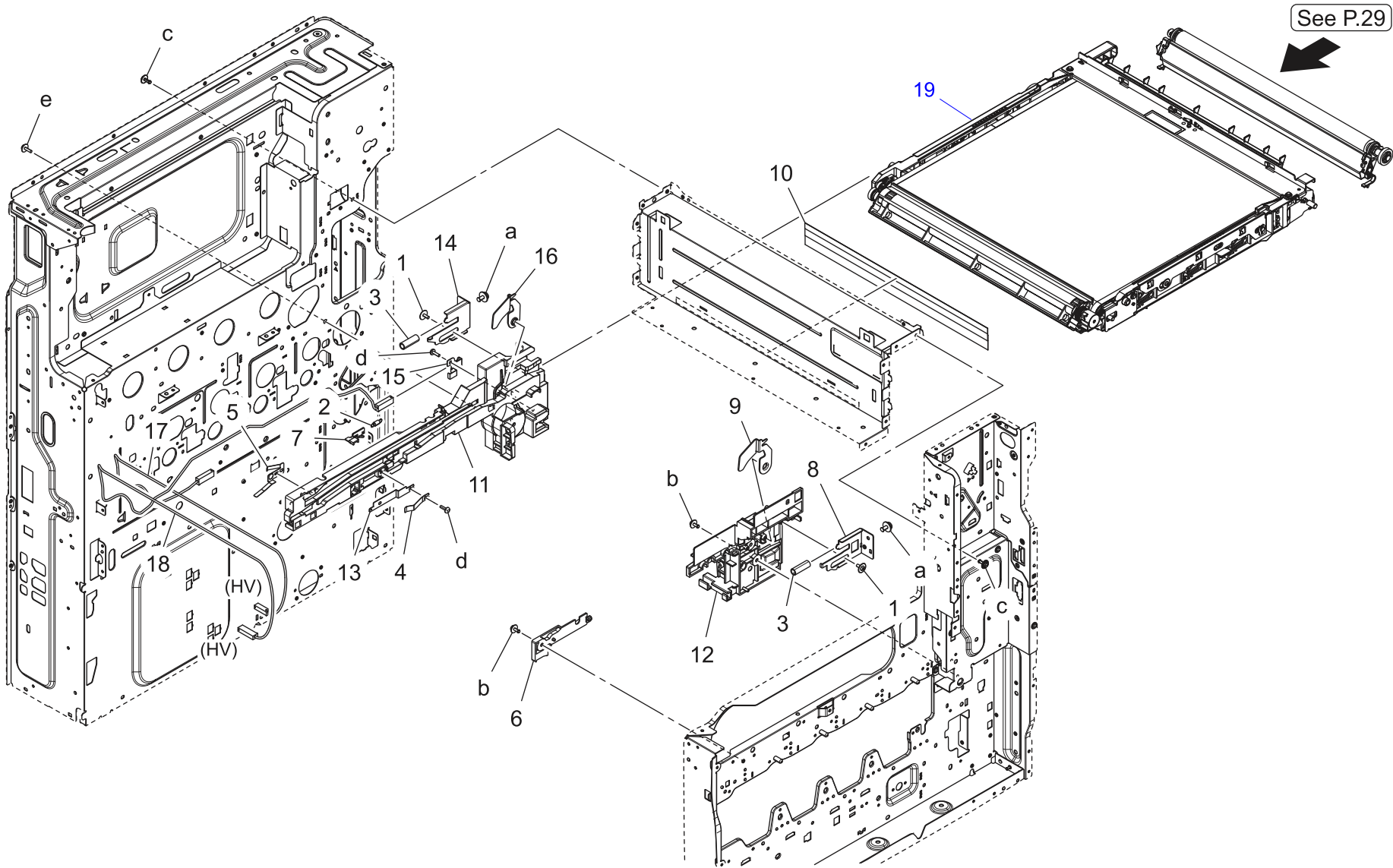
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Erase Lamp Section



Erase Lamp Section

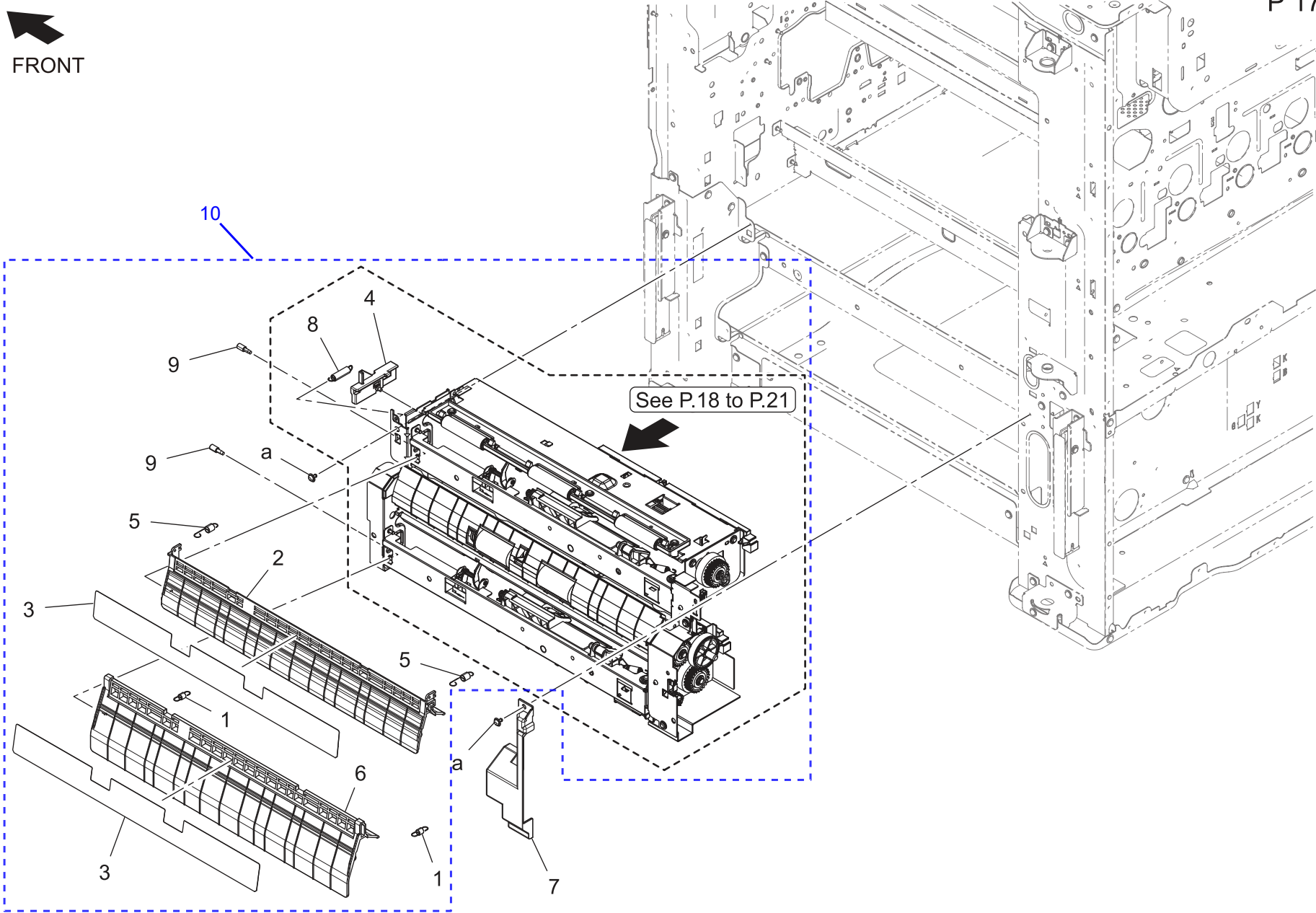
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Transfer Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4163529301	SCREW		C	2	a-V116040803 b-V125030803 c-V144030803 d-V145030803 e-V153031004
2	A0ED110900	Pulling Coil spring		C	1	
3	A0ED111000	Compressing Coil spring		D	2	
4	A0ED111500	Contact /Color		D	1	
5	A0ED112000	Contact		D	1	
6	A161110300	Rail		D	1	
7	A161110500	Detecting Plate		D	1	
8	A161112500	Lever /Front		D	1	
9	A5C1112800	Arm /Front		D	1	
10	A797102701	Seal		C	1	
11	A797110101	Rail		D	1	
12	A797110200	Rail		D	1	
13	A797111700	Contact		D	1	
14	A797112100	Lever /Rear		D	1	
15	A797112300	Contact		D	1	
16	A797112900	Arm /Rear		D	1	
17	A797N10V00	Transfer Wiring /1		D	1	
18	A797N10W00	Transfer Wiring /2		D	1	
19	ACM1V501	Trnasfer Belt Assy			1	

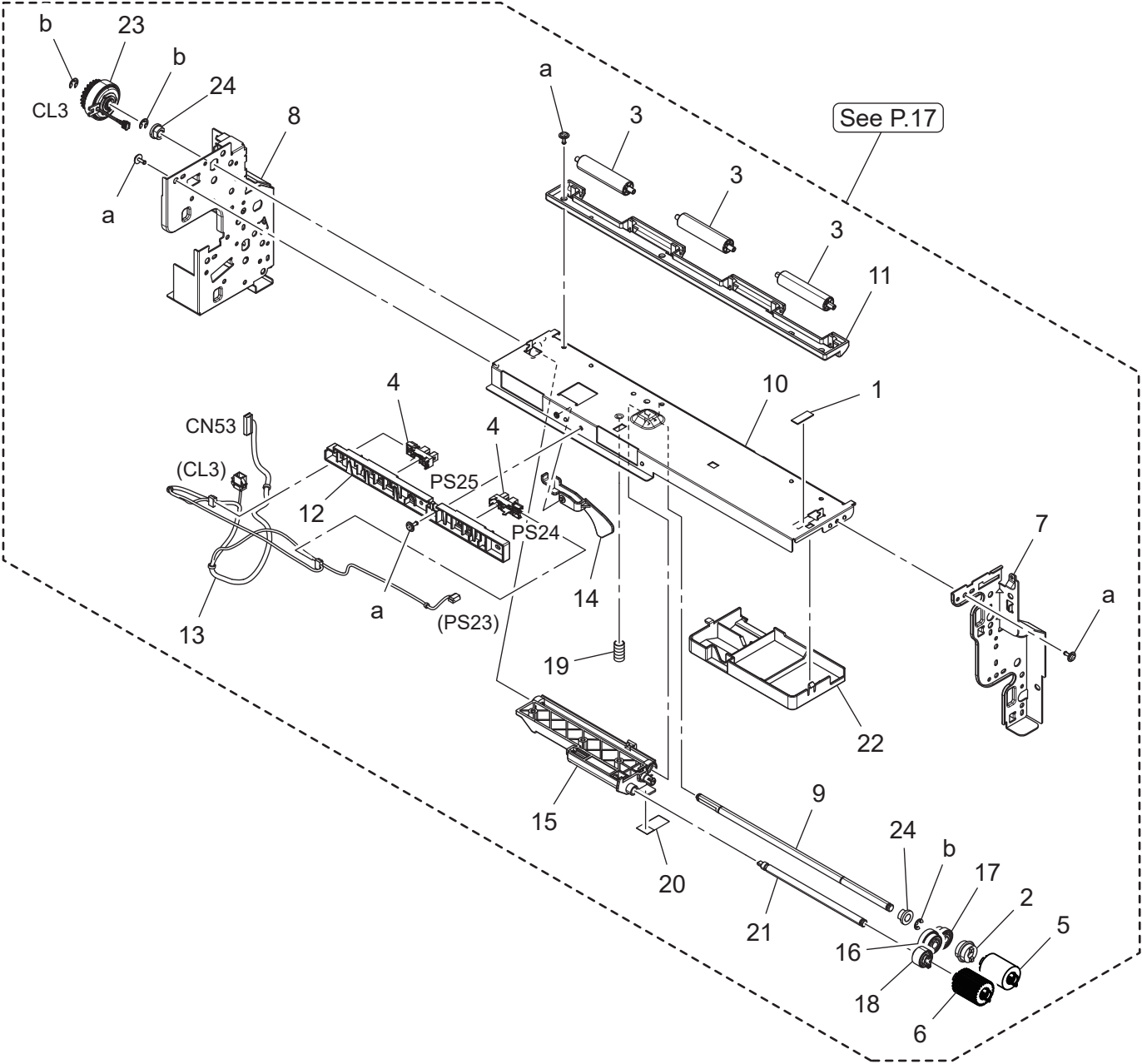
Paper Feed Section



Paper Feed Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797568300	Pulling Coil spring		C	2	a-V127030604
2	A797568400	Paper feed Guide/ 1st		C	1	
3	A797568500	Guide		C	2	
4	A797568800	Open/close Lever		D	1	
5	A797568900	Pulling Coil spring		C	2	
6	A797578401	Paper feed Guide/ 2nd		C	1	
7	A797579000	Cover		D	1	
8	A7AH568900	Pulling Coil spring		C	1	
9	A7AH569400	Shoulder screw		C	2	
10	ACM1A560	Paper Feed Assy			1	

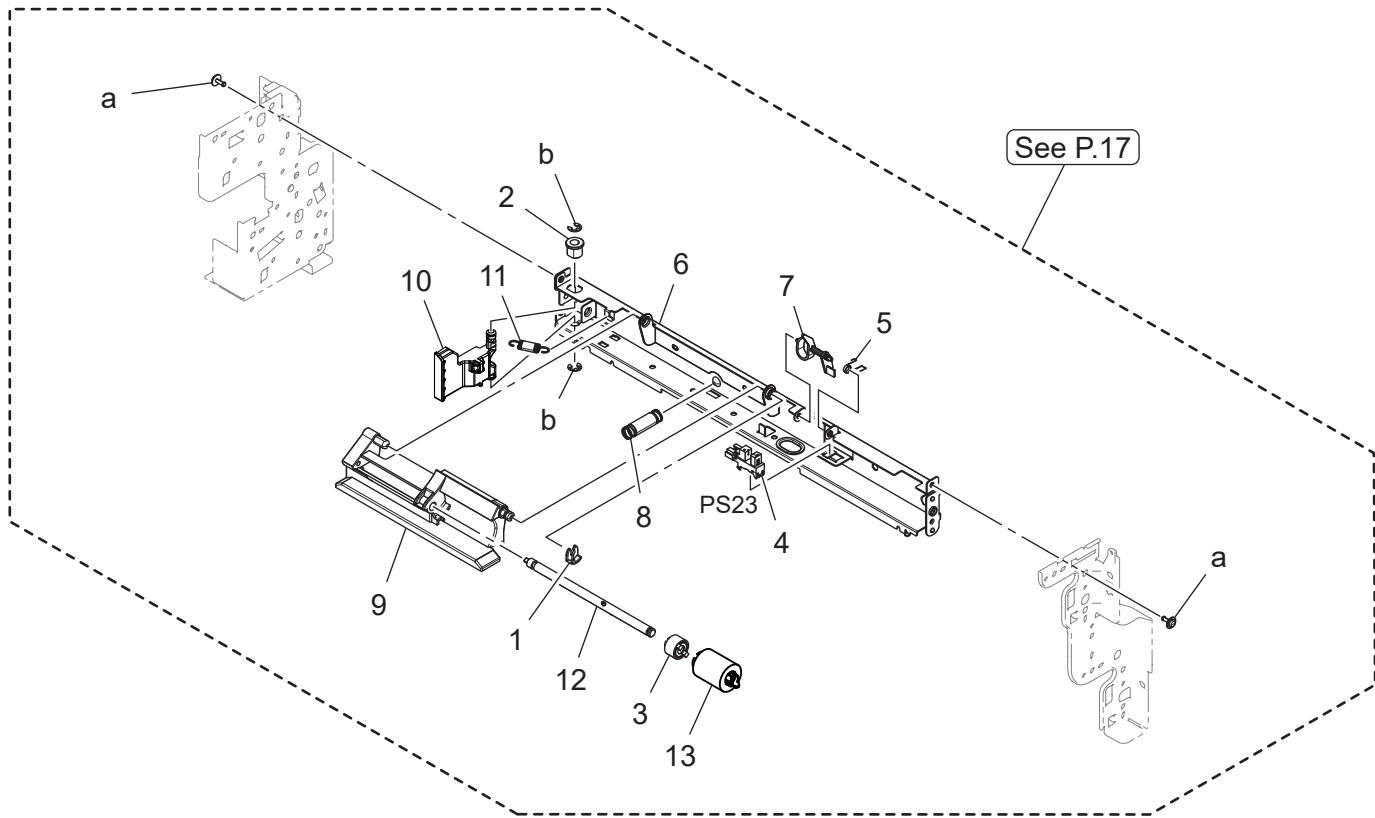
Paper Feed Section (Tray1)



Paper Feed Section (Tray1)

Page. 18

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4109553001	Stopper		C	1	a-V144030803 b-V217040003
2	A02E561100	Clutch		C	1	
3	A161825700	Idler Roller /A		D	3	
4	A5C1M50100	Photointerrupter		B	2	
5	A64J564101	Paper feed Roller		A	1	
6	A64J564201	Paper feed Roller		A	1	
7	A797560101	Frame /Front		D	1	
8	A797560201	Frame /Rear		D	1	
9	A797560500	Paper feed Shaft		D	1	
10	A797565211	Paper feed Frame		D	1	
11	A797566012	Mounting Plate		D	1	
12	A797579600	Guide		D	1	
13	A797N10P01	Paperfeed Detection harness		D	1	
14	A7AH561601	Detecting Lever		C	1	
15	A7AH562100	Conveyance Guide /4		D	1	
16	A7AH562300	Idling Gear		C	1	
17	A7AH562400	Paper feed Gear		C	1	
18	A7AH562600	Conveyance Gear 28T		C	1	
19	A7AH562801	Compressing Coil spring		C	1	
20	A7AH562900	Protection Sheet		C	1	
21	A7AH563400	Support Shaft		D	1	
22	A7AH565702	Conveyance Guide		D	1	
23	A7AHM20501	Clutch		C	1	
24	A7PU663200	Bushing		C	2	

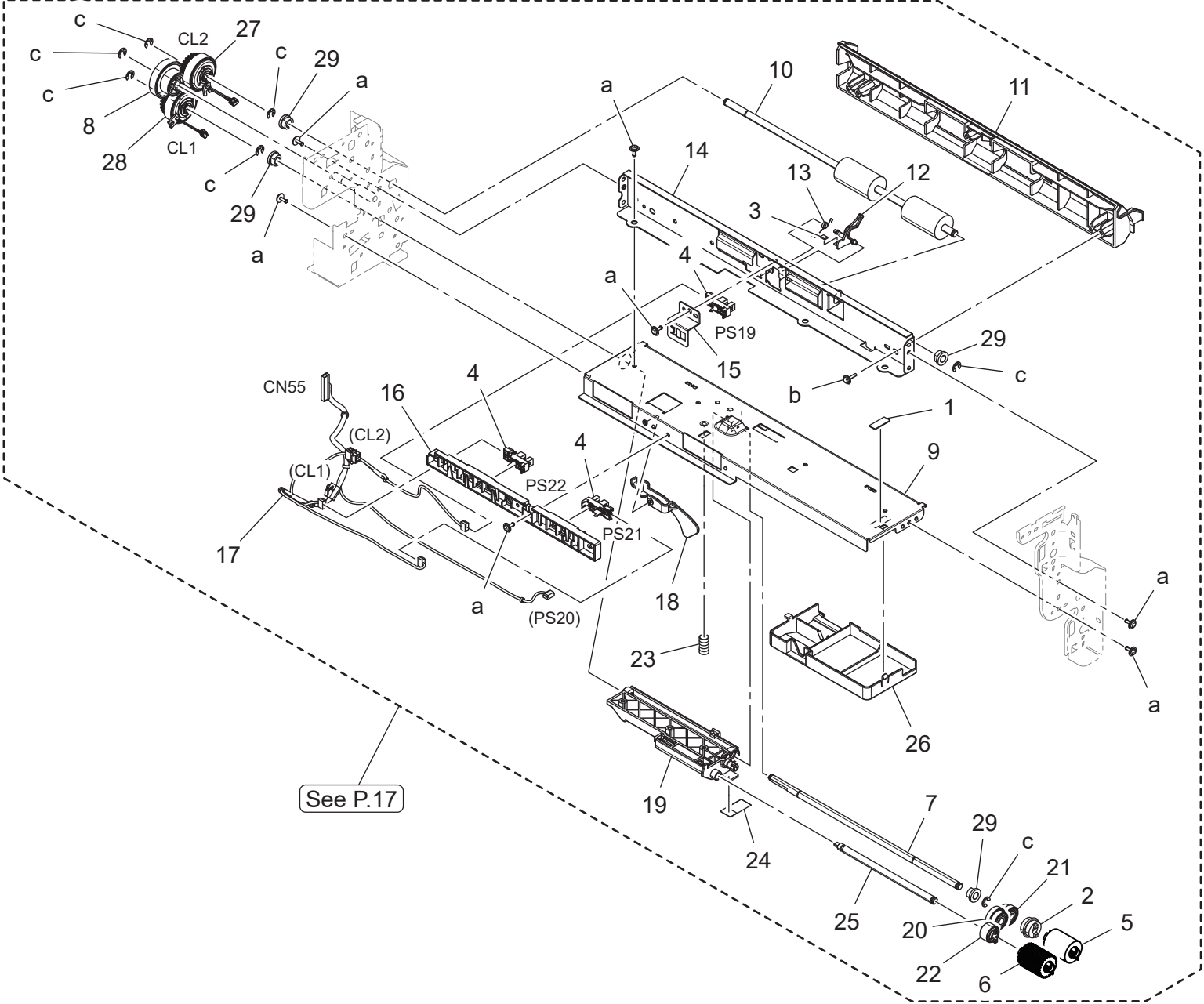


Paper Feed Section (Tray1)

Page. 19

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	56AA40490	SHAFT STOPPER 4		C	1	a-V144030803 b-V217040003
2	A02E815200	BUSHING		C	1	
3	A0ED563900	Torque limiter		C	1	
4	A5C1M50100	Photointerrupter		B	1	
5	A797560701	Torsion Coil spring		C	1	
6	A797563900	Frame		D	1	
7	A7AH560800	Actuator		C	1	
8	A7AH561300	Compressing Coil spring		C	1	
9	A7AH563101	Holder		D	1	
10	A7AH564112	Release Lever		C	1	
11	A7AH564401	Pulling Coil spring		C	1	
12	A7AH565000	Support Shaft		D	1	
13	AA2J560000	Paper feed Roller		A	1	

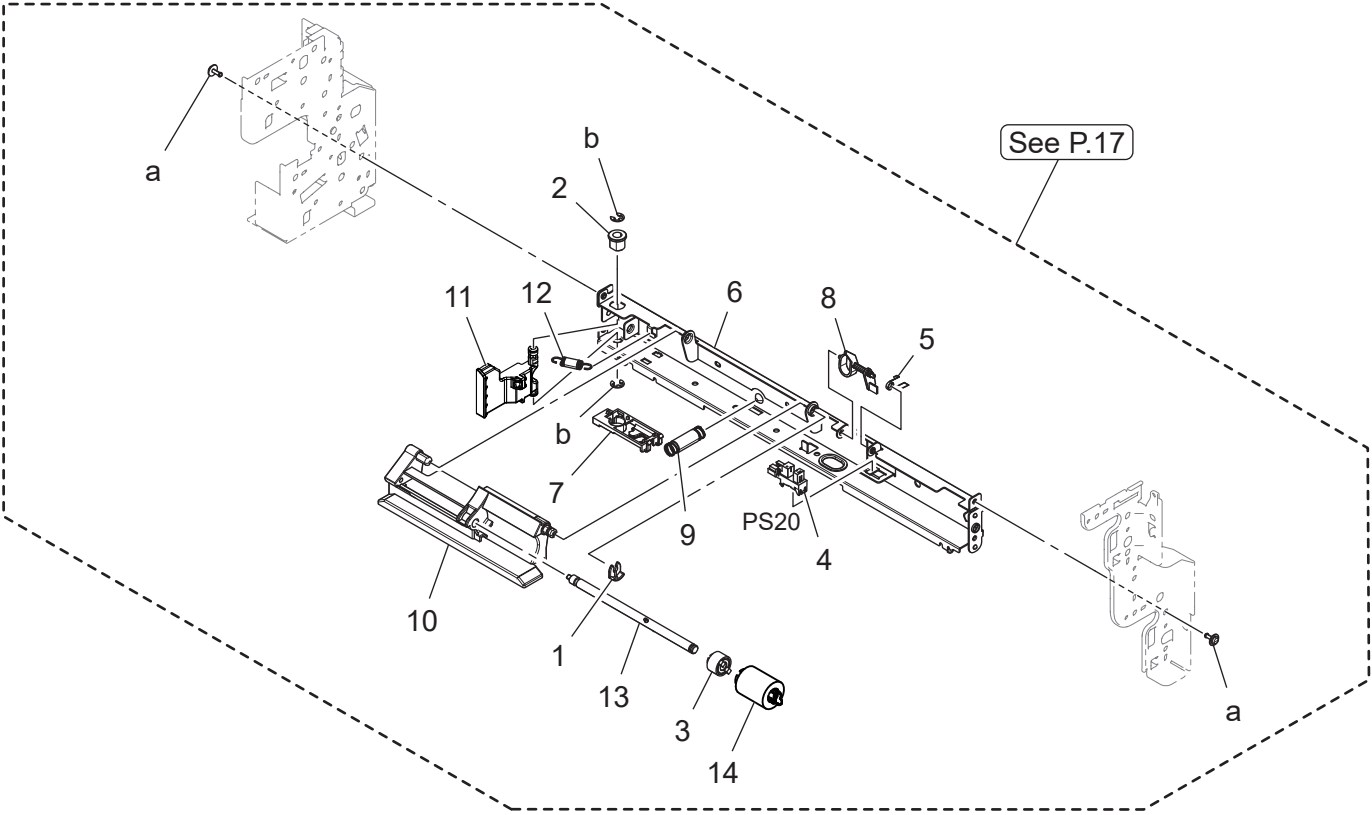
Paper Feed Section (Tray2)



Paper Feed Section (Tray2)

Page. 20

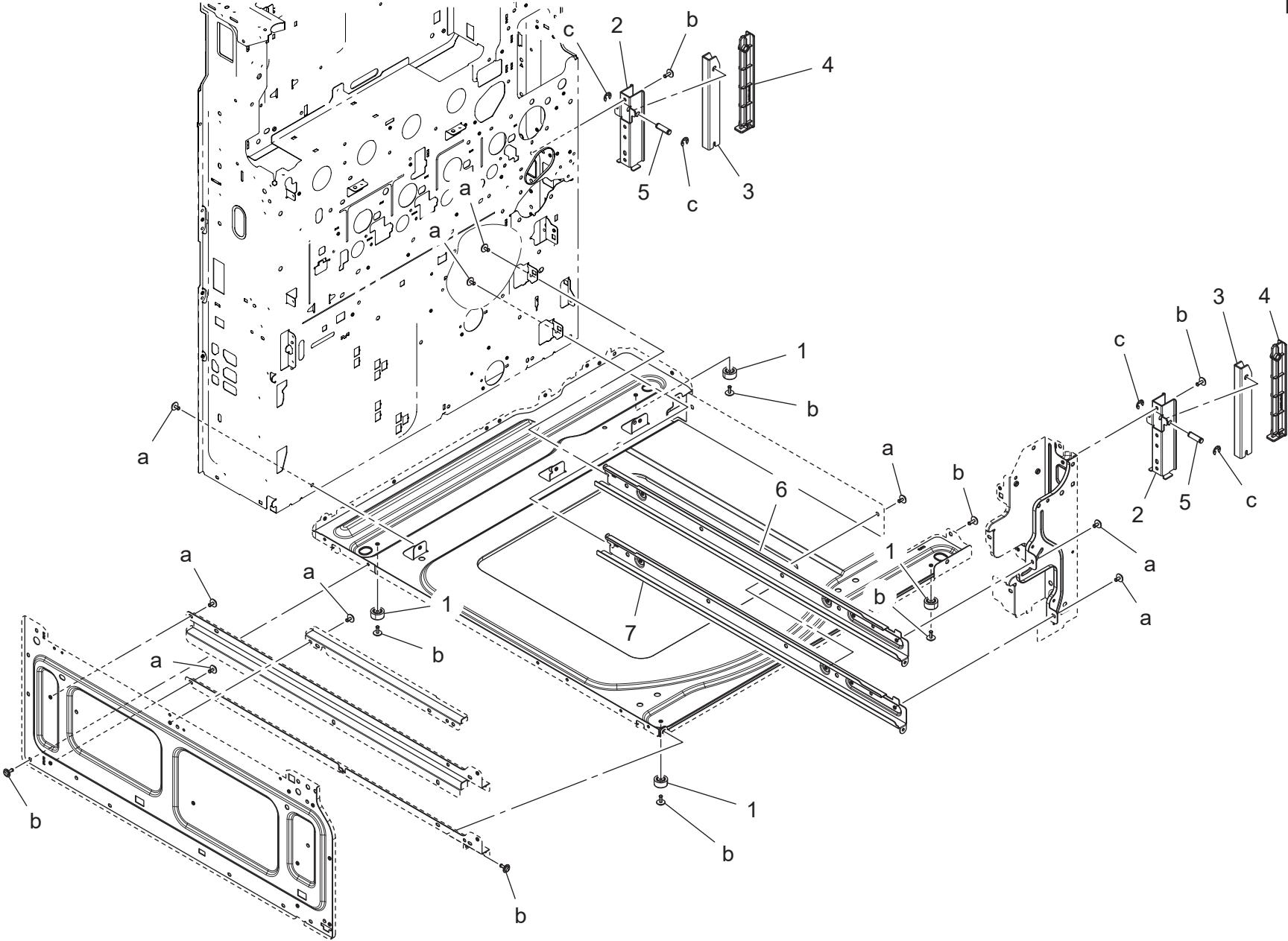
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4109553001	Stopper		C	1	a-V144030803 b-V153031004 c-V217040003
2	A02E561100	Clutch		C	1	
3	A161702101	Cushion /C		C	1	
4	A5C1M50100	Photointerrupter		B	3	
5	A64J564101	Paper feed Roller		A	1	
6	A64J564201	Paper feed Roller		A	1	
7	A797560600	Paper feed Shaft		D	1	
8	A797563700	Gear 20/32T		C	1	
9	A797565300	Paper feed Frame		D	1	
10	A797578100	Drive Roller		C	1	
11	A797578200	Conveyance Guide		C	1	
12	A797578600	Actuator		C	1	
13	A797578800	Torsion Coil spring		C	1	
14	A797579100	Mounting Plate		D	1	
15	A797579300	Mounting Plate		D	1	
16	A797579600	Guide		D	1	
17	A797N10Q02	Paperfeed Detection harness		D	1	
18	A7AH561601	Detecting Lever		C	1	
19	A7AH562100	Conveyance Guide /4		D	1	
20	A7AH562300	Idling Gear		C	1	
21	A7AH562400	Paper feed Gear		C	1	
22	A7AH562600	Conveyance Gear 28T		C	1	
23	A7AH562801	Compressing Coil spring		C	1	
24	A7AH562900	Protection Sheet		C	1	
25	A7AH563400	Support Shaft		D	1	
26	A7AH565702	Conveyance Guide		D	1	
27	A7AHM20401	Clutch		C	1	
28	A7AHM20501	Clutch		C	1	
29	A7PU663200	Bushing		C	4	



Paper Feed Section (Tray2)

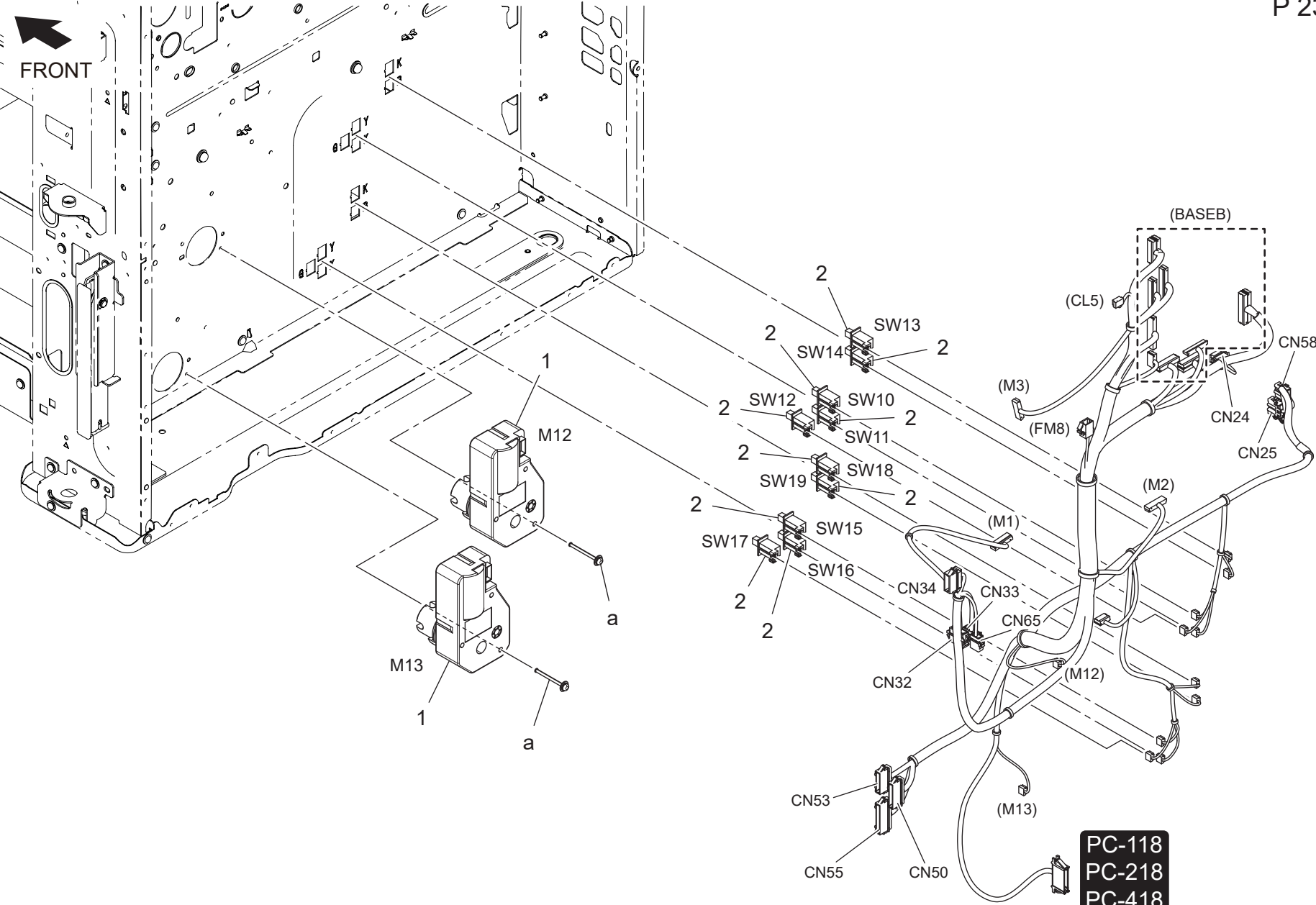
Page. 21

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	56AA40490	SHAFT STOPPER 4		C	1	a-V144030803 b-V217040003
2	A02E815200	BUSHING		C	1	
3	A0ED563900	Torque limiter		C	1	
4	A5C1M50100	Photointerrupter		B	1	
5	A797560701	Torsion Coil spring		C	1	
6	A797563900	Frame		D	1	
7	A797569100	Guide		D	1	
8	A7AH560800	Actuator		C	1	
9	A7AH561300	Compressing Coil spring		C	1	
10	A7AH563101	Holder		D	1	
11	A7AH564112	Release Lever		C	1	
12	A7AH564401	Pulling Coil spring		C	1	
13	A7AH565000	Support Shaft		D	1	
14	AA2J560000	Paper feed Roller		A	1	



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	0996305501	RUBBER FOOT		C	4	a-V144030603 b-V144030803 c-V217040003
2	A797101600	Mounting Plate		D	2	
3	A797101700	Lever		D	2	
4	A797101800	Cover		D	2	
5	A797101900	Shaft		D	2	
6	A797102901	Rail		D	1	
7	A797103001	Rail		D	1	

Paper Size Detection Section

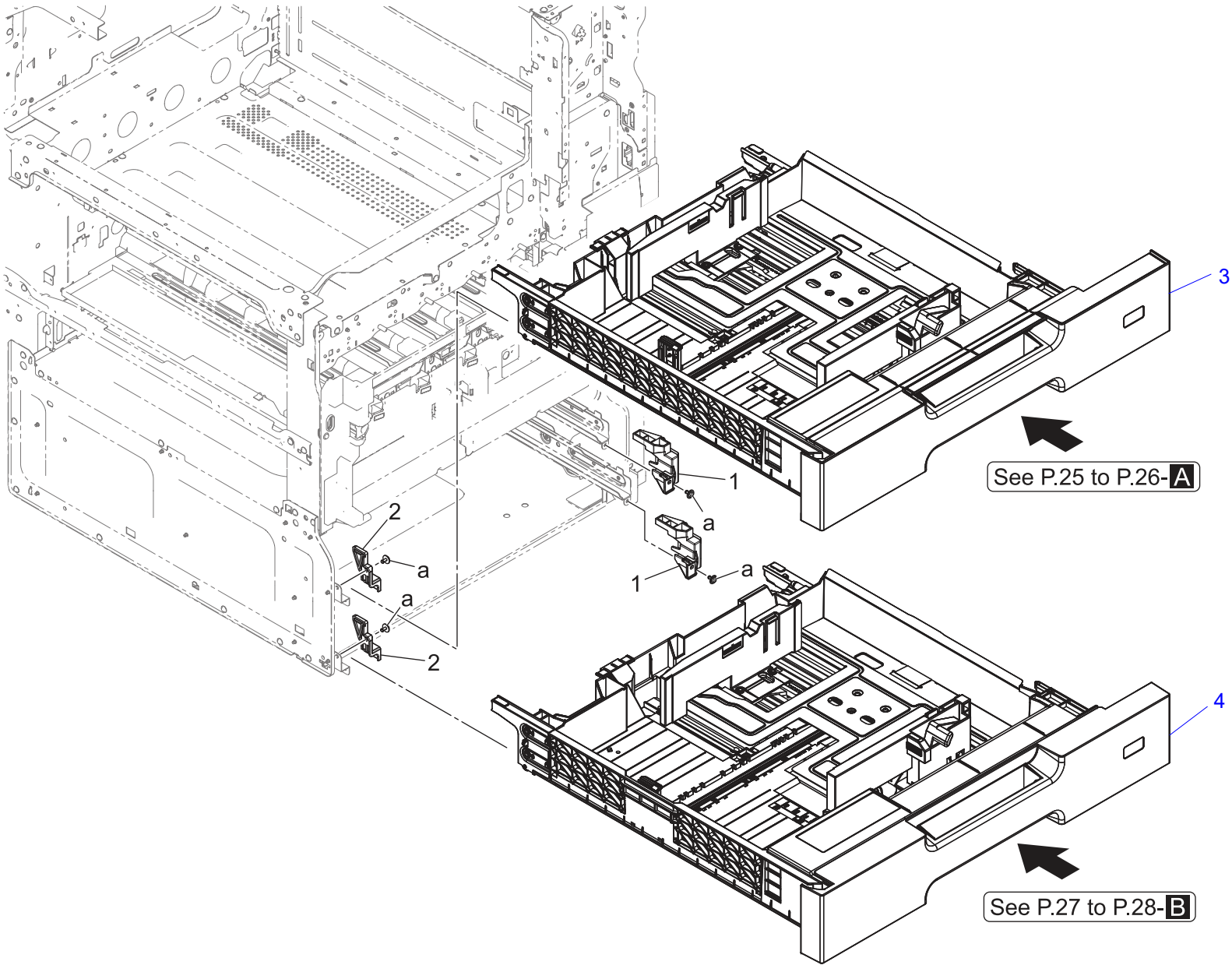


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PC-218
PC-418

CM2103/D322/D332A/D332E

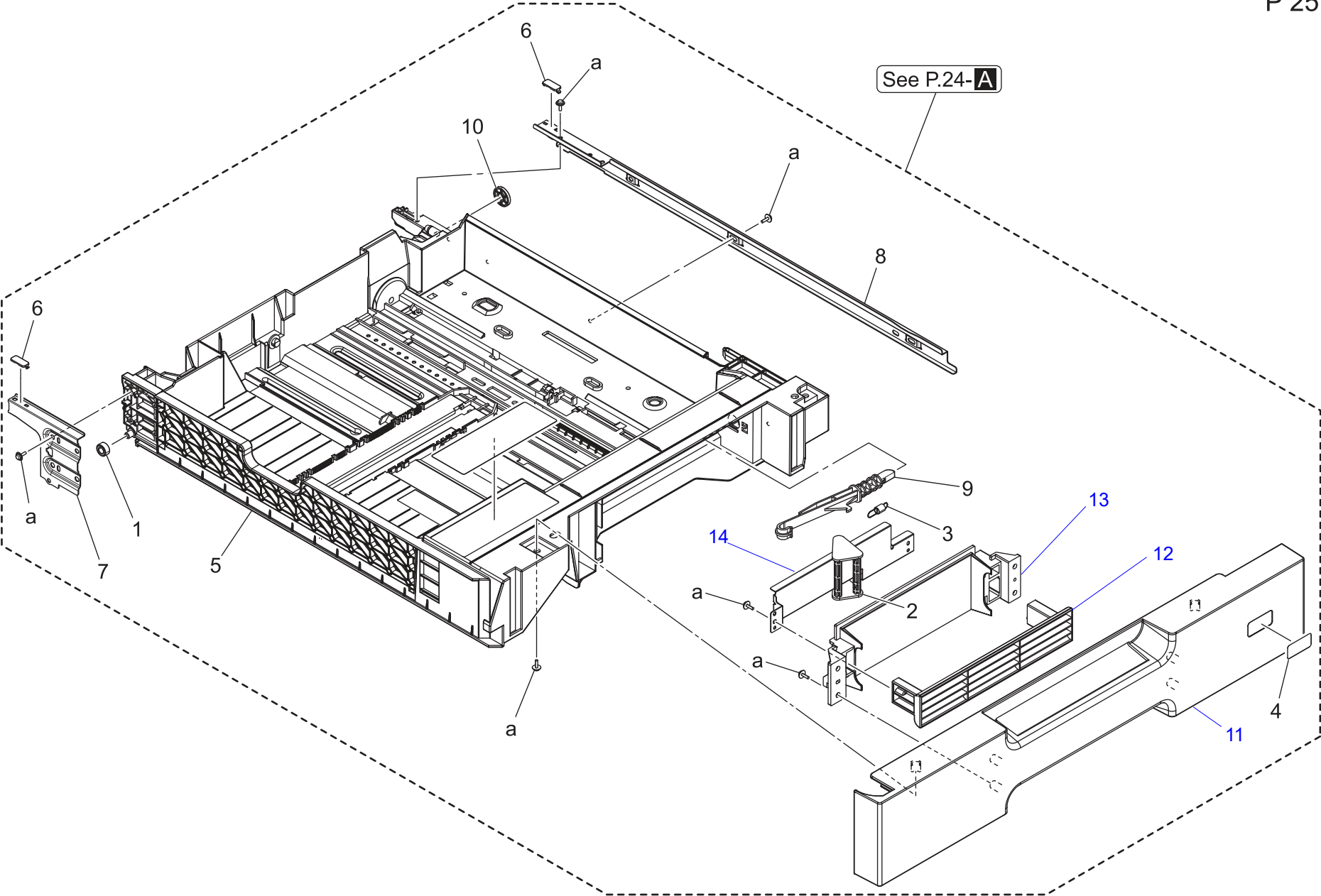
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9J06M10300	MOTOR		B	2	a-V116033003
2	A797M60100	Switch		C	10	

Cassette Section



Cassette Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7AH120102	Stopper		C	2	a-V144030603
2	A7AH121301	Stopper		C	2	
3	ACM1A625	1st Cassette Assy			1	
4	ACM1A635	2nd Cassette Assy			1	

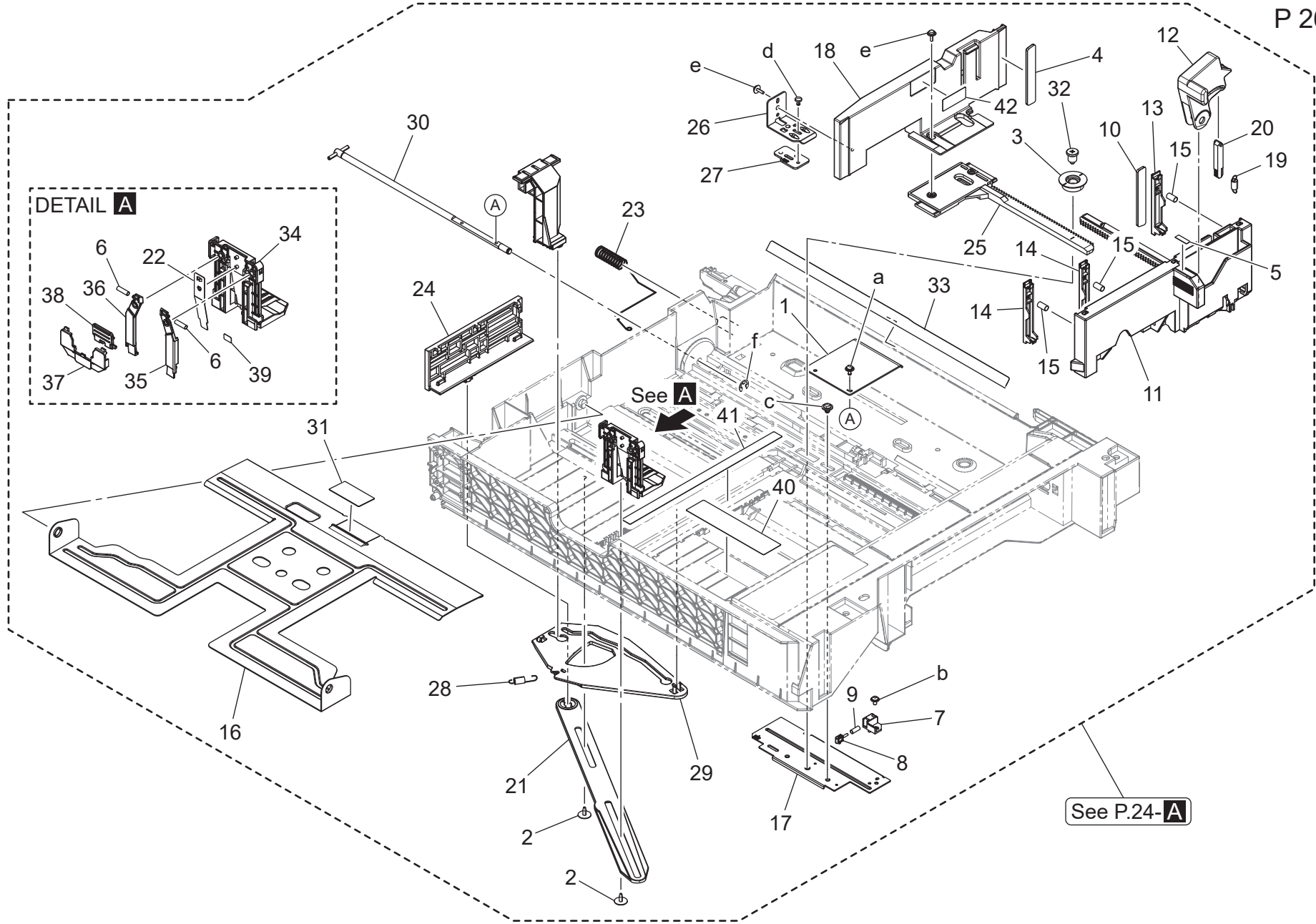


Cassette Section (Tray1)

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161623400	Roll		D	1	a-V153030803
2	A161626602	Lever		C	1	
3	A161626800	Pulling Coil spring		C	1	
4	A7AH941101	Label 1		C	1	
5	A7AH620200	CASSETTE : 1st : PAPER FEED		D	1	
6	A7AH622901	Slide Part		D	2	
7	A7AH623201	Rail /Left		D	1	
8	A7AH623400	Rail		D	1	
9	A7AH624100	Lever		C	1	
10	A7AH629901	Roll		C	1	
11	ACM16251	Cassette Upper Cover			1	
12	ACM16269	Tray Handle			1	
13	ACM16252	Tray Handle Guide			1	
14	ACM16243	Handle Holder			1	

Cassette Section (Tray1)

P 26

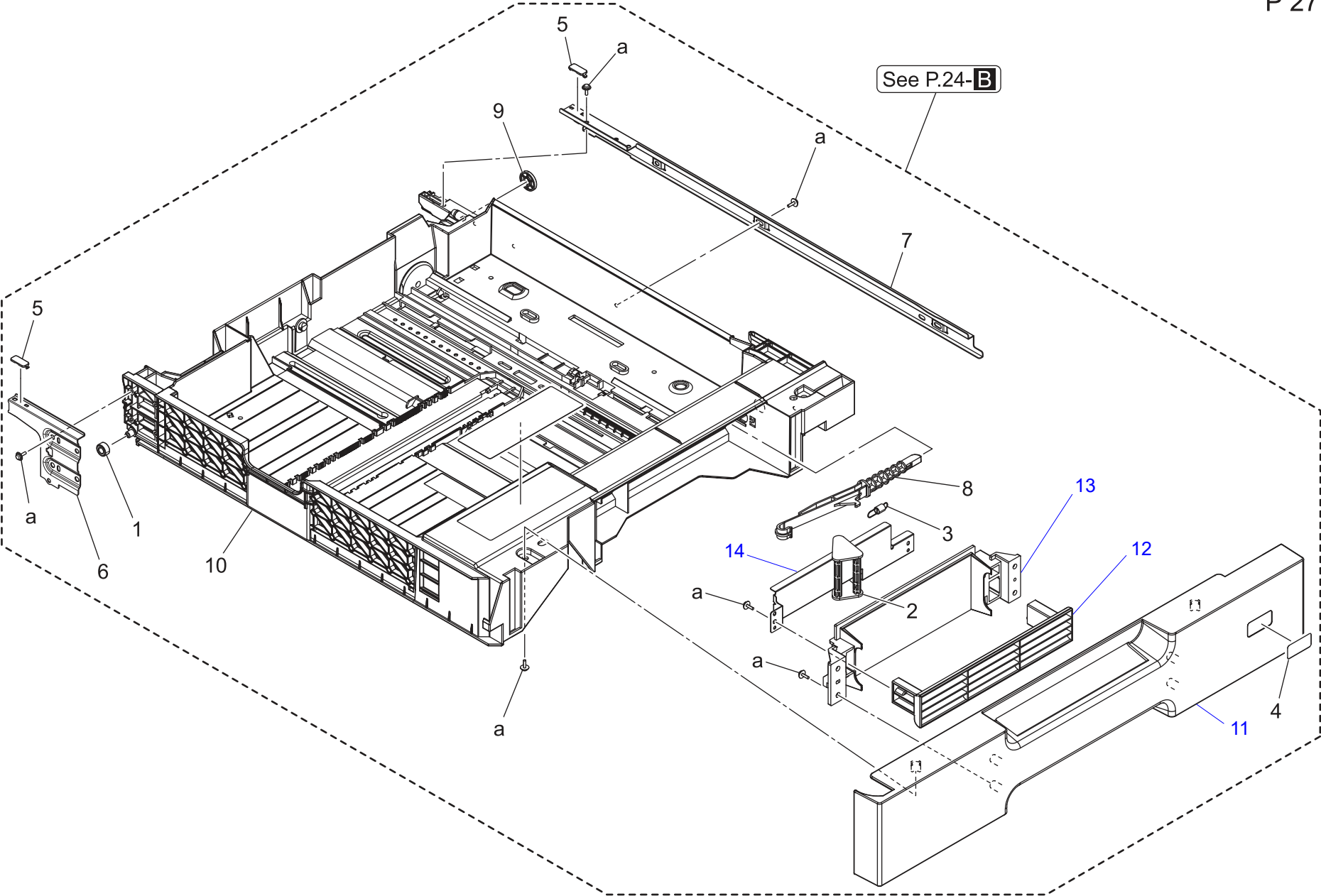


Cassette Section (Tray1)

Page. 26

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030320601	LEVER		D	1	a-V125030803 b-V127030604 c-V127040603 d-V143030603 e-V153030803 f-V217040003
2	4163529301	SCREW		C	2	
3	A161620701	Gear		D	1	
4	A161624100	Cushion		C	1	
5	A161943000	Label		C	1	
6	A795565500	Compressing Spring		C	2	
7	A795565700	Holder		C	1	
8	A795565800	Lever		C	1	
9	A795565900	Compressing Spring		C	1	
10	A795566000	Cushion		C	1	
11	A795620800	Regulating Plate		C	1	
12	A795621301	Operation Lever		C	1	
13	A795622500	Auxiliary Guide /1		C	1	
14	A795622600	Auxiliary Guide /2		C	2	
15	A795622700	Compressing Spring		C	3	
16	A7AH620400	Lifting Plate		D	1	
17	A7AH620500	ADJUSTING PLATE : SIDE FENCE : CASSETT E		D	1	
18	A7AH620913	Regulating Plate /Rear		C	1	
19	A7AH621000	Pulling Coil spring		C	1	
20	A7AH621200	Lock Lever		D	1	
21	A7AH621401	Lever		D	1	
22	A7AH621801	Plate spring		D	1	
23	A7AH622100	Ground Spring		C	1	
24	A7AH622201	Detecting Plate		D	1	
25	A7AH622401	Regulating Plate /Rear		C	1	
26	A7AH622600	Mounting Plate		D	1	
27	A7AH622700	Adjusting Plate		D	1	
28	A7AH623700	Pulling Coil spring		C	1	
29	A7AH624500	LEVER : PAPER SIZE : CD dir : CASSETTE		D	1	
30	A7AH624600	SHAFT :LIFTING :BOTTOM PLATE :ASSY		D	1	
31	A7AH627000	Separating Sheet		C	1	
32	A7AH628200	Shoulder screw		C	1	
33	A7AH629600	Guide		C	1	
34	A7AH635000	BASE : END FENCE : CASSETTE		D	1	
35	A7AH635100	STOPPER : END FENCE : FRONT		D	1	
36	A7AH635200	STOPPER : END FENCE : REAR		D	1	
37	A7AH635300	COVER : END FENCE : CASSETTE		D	1	
38	A7AH635400	LEVER : END FENCE : CASSETTE		D	1	
39	A7AH941300	Label Position		C	1	
40	A7AH943401	Label		C	1	
41	A7AH943501	Label		C	1	
42	AA2J943701	Label		D	1	

CM2103/D322/D332A/D332E

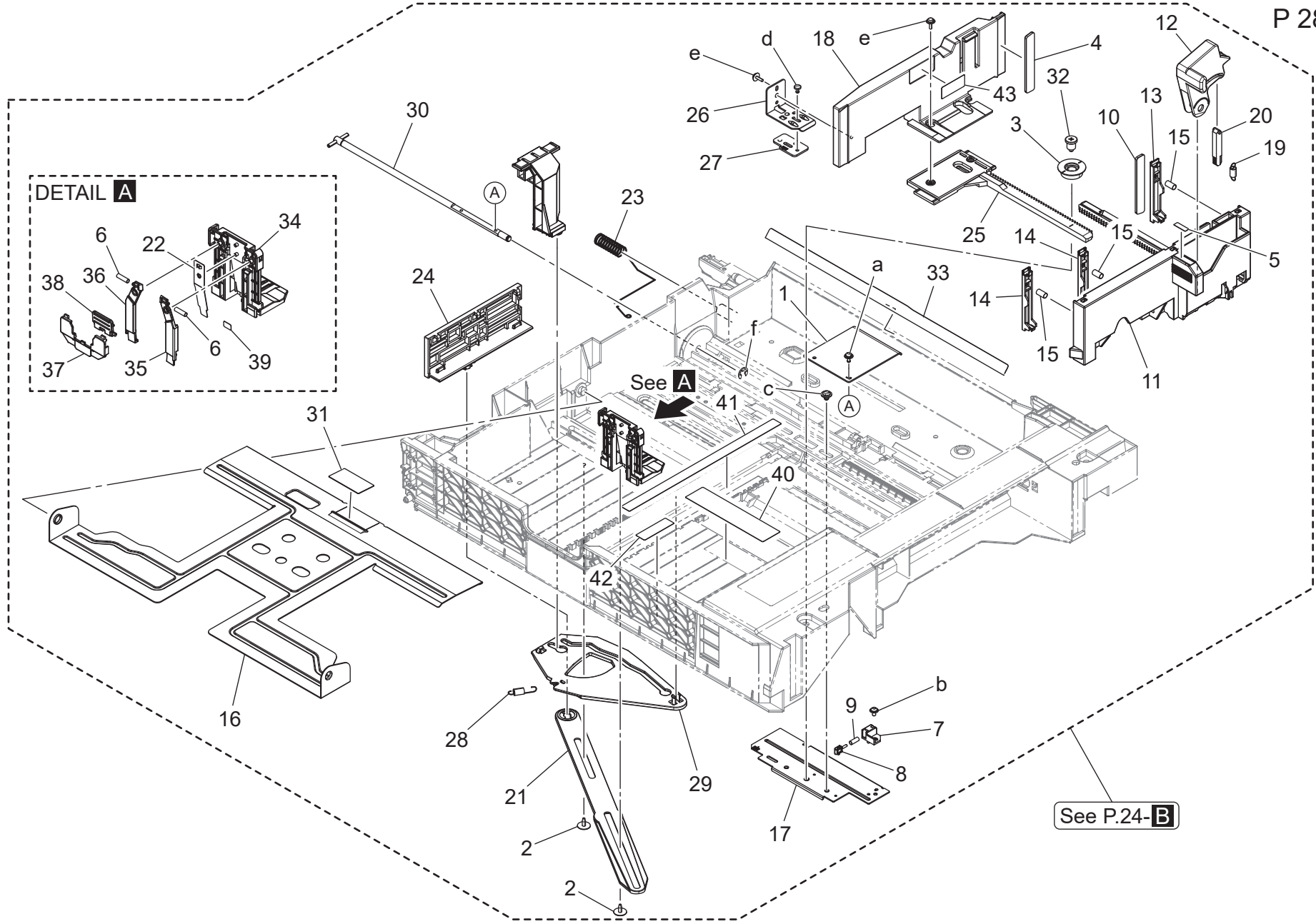


Cassette Section (Tray2)

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161623400	Roll		D	1	a-V153030803
2	A161626602	Lever		C	1	
3	A161626800	Pulling Coil spring		C	1	
4	A7AH941201	Label 2		C	1	
5	A7AH622901	Slide Part		D	2	
6	A7AH623201	Rail /Left		D	1	
7	A7AH623400	Rail		D	1	
8	A7AH624200	Lever		C	1	
9	A7AH629901	Roll		C	1	
10	A7AH630200	CASSETTE : 2nd : PAPER FEED		D	1	
11	ACM16351	Cassette Lower Cover			1	
12	ACM16269	Tray Handle			1	
13	ACM16252	Tray Handle Guide			1	
14	ACM16243	Handle Holder			1	

Cassette Section (Tray2)

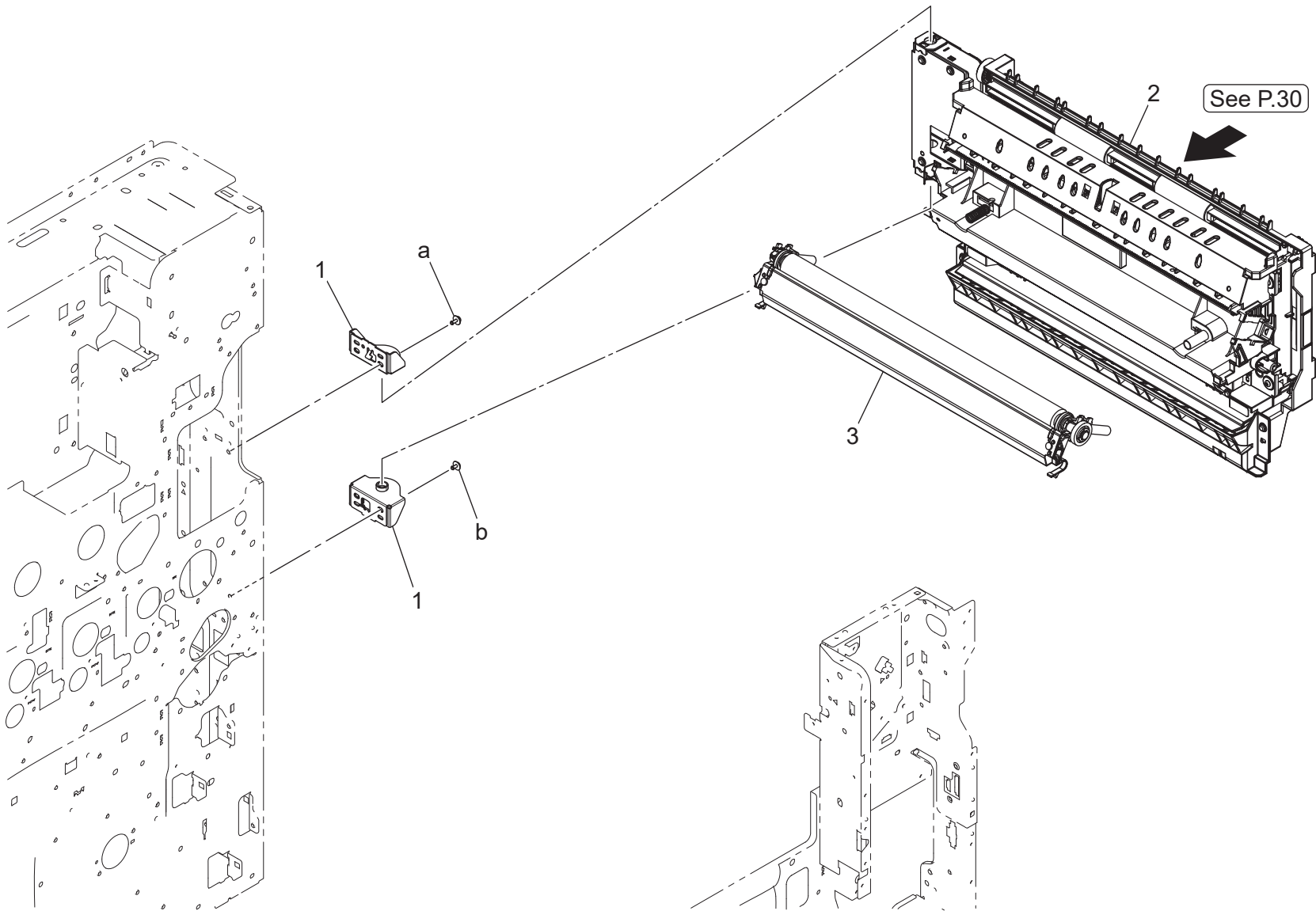
P 28



Cassette Section (Tray2)

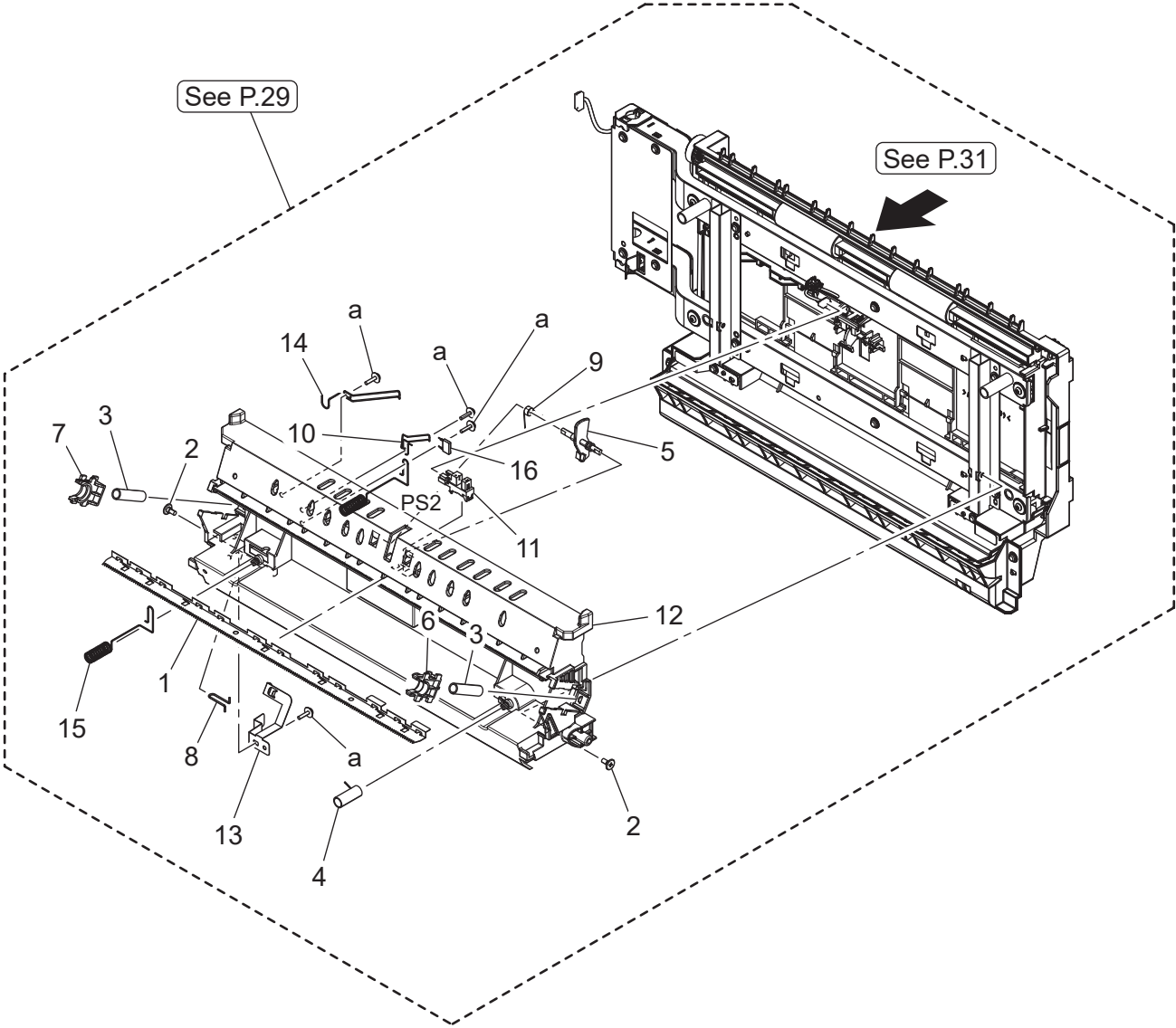
Page. 28

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030320601	LEVER		D	1	a-V125030803 b-V127030604 c-V127040603 d-V143030603 e-V153030803 f-V217040003
2	4163529301	SCREW		C	2	
3	A161620701	Gear		D	1	
4	A161624100	Cushion		C	1	
5	A161943000	Label		C	1	
6	A795565500	Compressing Spring		C	2	
7	A795565700	Holder		C	1	
8	A795565800	Lever		C	1	
9	A795565900	Compressing Spring		C	1	
10	A795566000	Cushion		C	1	
11	A795620800	Regulating Plate		C	1	
12	A795621301	Operation Lever		C	1	
13	A795622500	Auxiliary Guide /1		C	1	
14	A795622600	Auxiliary Guide /2		C	2	
15	A795622700	Compressing Spring		C	3	
16	A7AH620400	Lifting Plate		D	1	
17	A7AH620500	ADJUSTING PLATE : SIDE FENCE : CASSETT E		D	1	
18	A7AH620913	Regulating Plate /Rear		C	1	
19	A7AH621000	Pulling Coil spring		C	1	
20	A7AH621200	Lock Lever		D	1	
21	A7AH621401	Lever		D	1	
22	A7AH621801	Plate spring		D	1	
23	A7AH622100	Ground Spring		C	1	
24	A7AH622201	Detecting Plate		D	1	
25	A7AH622401	Regulating Plate /Rear		C	1	
26	A7AH622600	Mounting Plate		D	1	
27	A7AH622700	Adjusting Plate		D	1	
28	A7AH623700	Pulling Coil spring		C	1	
29	A7AH624500	LEVER : PAPER SIZE : CD dir : CASSETTE		D	1	
30	A7AH624600	SHAFT :LIFTING :BOTTOM PLATE :ASSY		D	1	
31	A7AH627000	Separating Sheet		C	1	
32	A7AH628200	Shoulder screw		C	1	
33	A7AH629600	Guide		C	1	
34	A7AH635000	BASE : END FENCE : CASSETTE		D	1	
35	A7AH635100	STOPPER : END FENCE : FRONT		D	1	
36	A7AH635200	STOPPER : END FENCE : REAR		D	1	
37	A7AH635300	COVER : END FENCE : CASSETTE		D	1	
38	A7AH635400	LEVER : END FENCE : CASSETTE		D	1	
39	A7AH941300	Label Position		C	1	
40	A7AH943401	Label		C	1	
41	A7AH943501	Label		C	1	
42	A7AH943602	Label		C	1	
43	AA2J943701	Label		D	1	



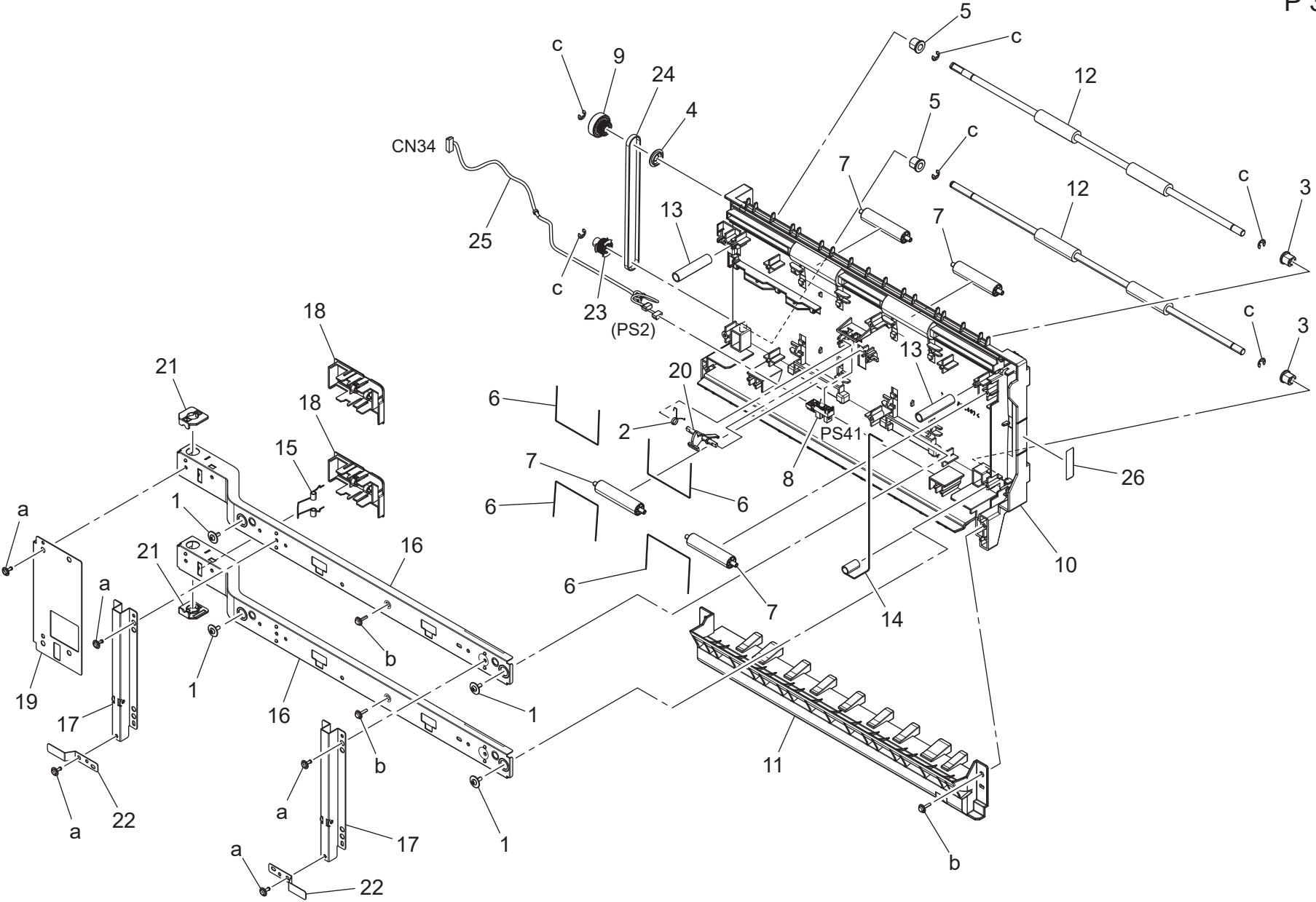
Vertical Conveyance Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797108300	Adjusting Plate		D	2	a-V125030803 b-V127030604
2	A797F71003	Vertical Transport Assy		S	1	
3	A161R71433	2nd Image Transfer Rollor Assy		A	1	



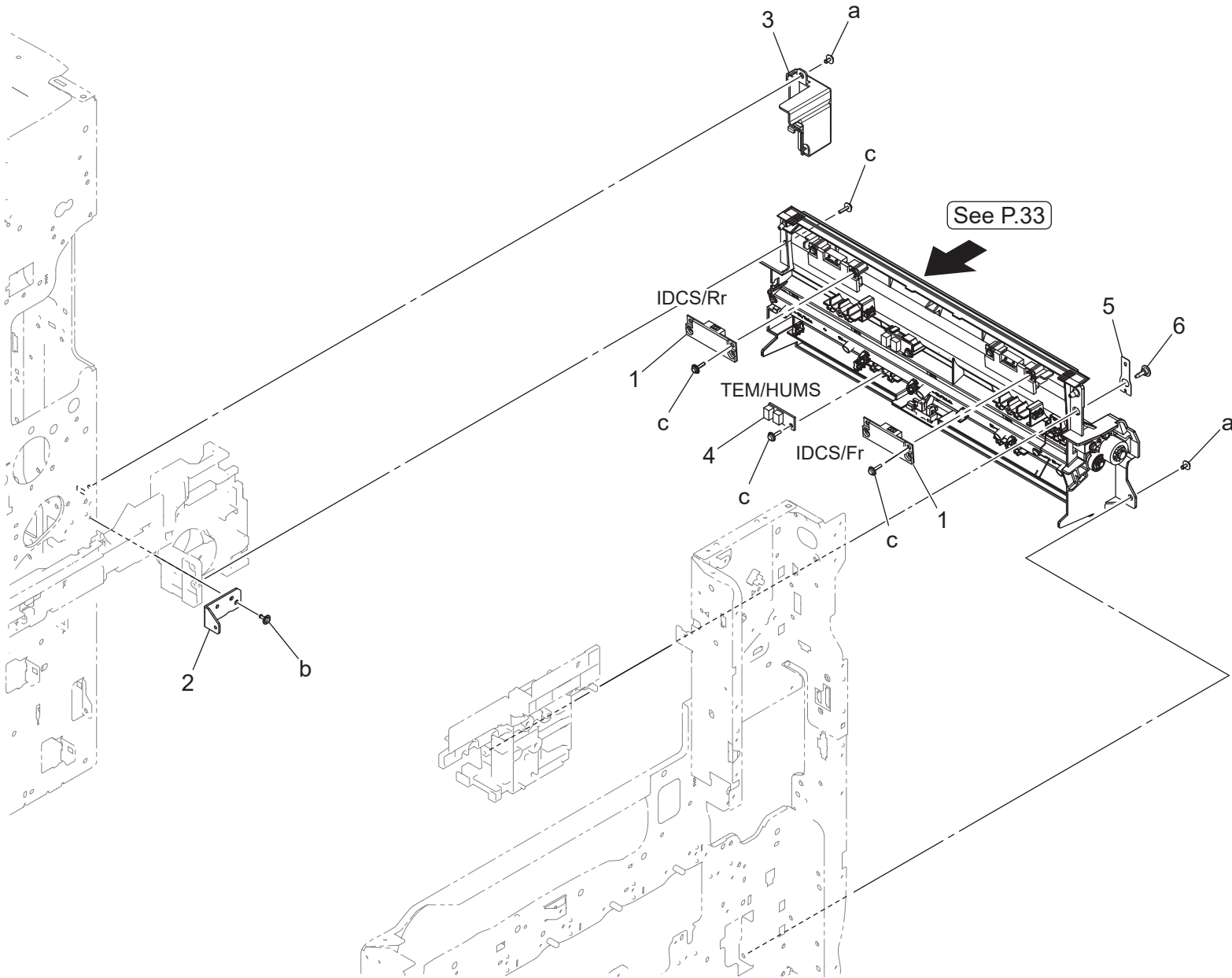
Vertical Conveyance Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	1164420204	NEUTRALIZING NEEDLE		D	1	a-V153031004
2	4011585202	SHOULDER SCREW		C	2	
3	A0ED551000	Compressing Coil spring /2		C	2	
4	A0ED551100	Compressing Coil spring		D	1	
5	A0ED703800	Actuator		D	1	
6	A161550700	Transfer Holder /2		C	1	
7	A161551500	Transfer Holder /2		C	1	
8	A161712401	Ground Spring /A		D	1	
9	A161712700	Spring /C		D	1	
10	A5C1711000	Ground Spring /B		D	1	
11	A5C1M50100	Photointerrupter		B	1	
12	A797710100	Holder /A		D	1	
13	A797710900	Ground Plate /A		D	1	
14	A797711100	Ground Contact /C		C	1	
15	A797712500	Ground Spring /C		C	1	
16	V800500300	FIXED POWER RESISTORS		D	1	



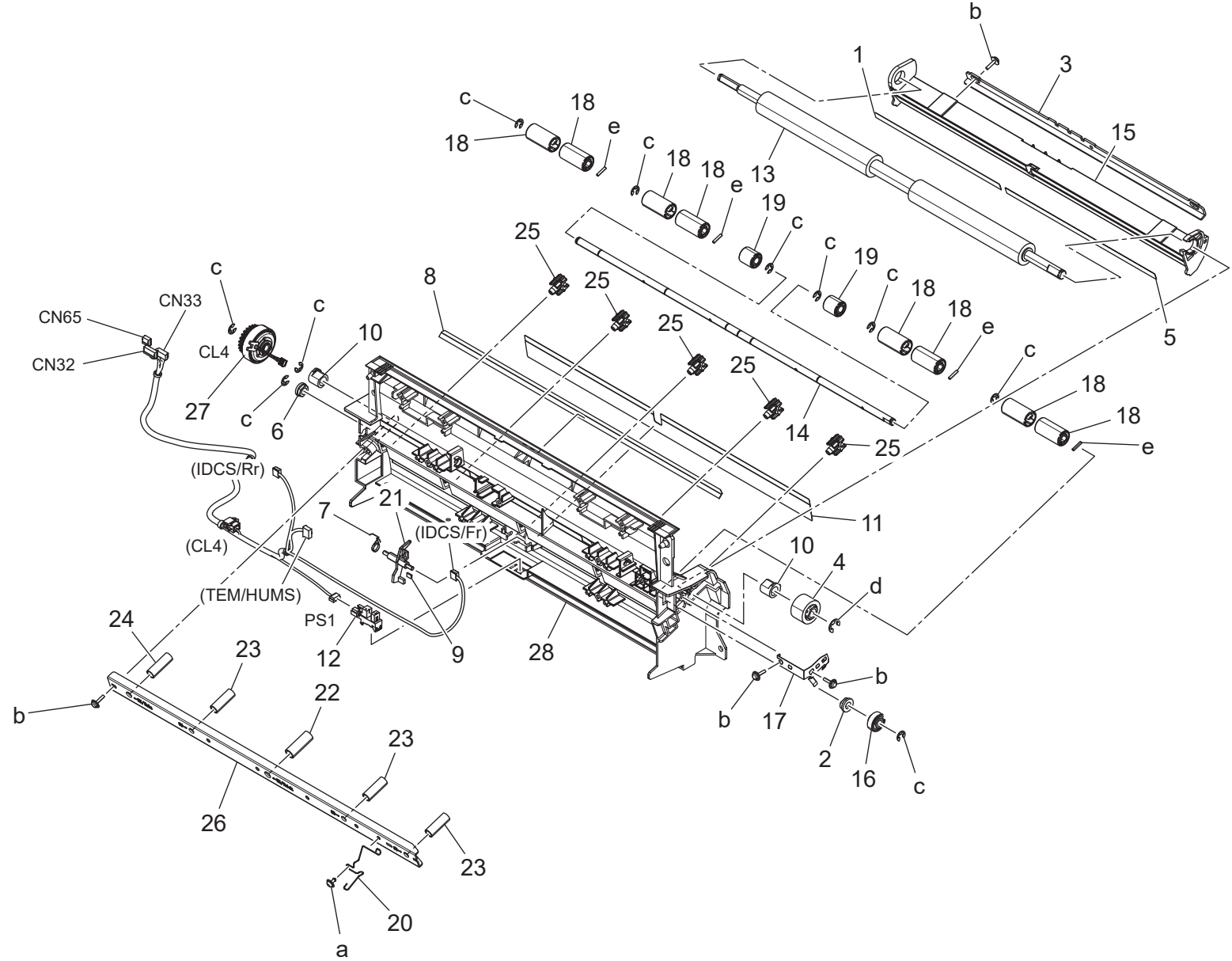
Vertical Conveyance Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4163529301	SCREW		C	4	a-V144030803 b-V153031004 c-V217040003
2	A02E813100	Torsion spring		D	1	
3	A02E815200	BUSHING		C	2	
4	A0ED811900	Collar		D	1	
5	A161713100	Bushing /1		D	2	
6	A161714600	Conveyance Spring /B		D	4	
7	A161825700	Idler Roller /A		D	4	
8	A5C1M50100	Photointerrupter		B	1	
9	A797709100	Gear 20T		C	1	
10	A797710201	Guide Plate /A		D	1	
11	A797710300	Guide Plate /B		D	1	
12	A797710500	Roller /A		C	2	
13	A797711200	Pressing Spring		C	2	
14	A797712000	Ground Plate /D		D	1	
15	A797712900	Ground Spring /D		C	1	
16	A797715300	Hold Plate		D	2	
17	A797715400	Mounting Plate /Front		D	2	
18	A797715700	Cover		D	2	
19	A797715800	Mounting Plate		D	1	
20	A797716000	Actuator		C	1	
21	A797716100	Collar		D	2	
22	A797716200	Plate spring		D	2	
23	A797716300	Pulley 22T		C	1	
24	A797719000	Drive Belt /A		C	1	
25	A797N10K00	Conveyance Wiring /2		D	1	
26	AA2J946400	Label		C	1	



Conveyance Section

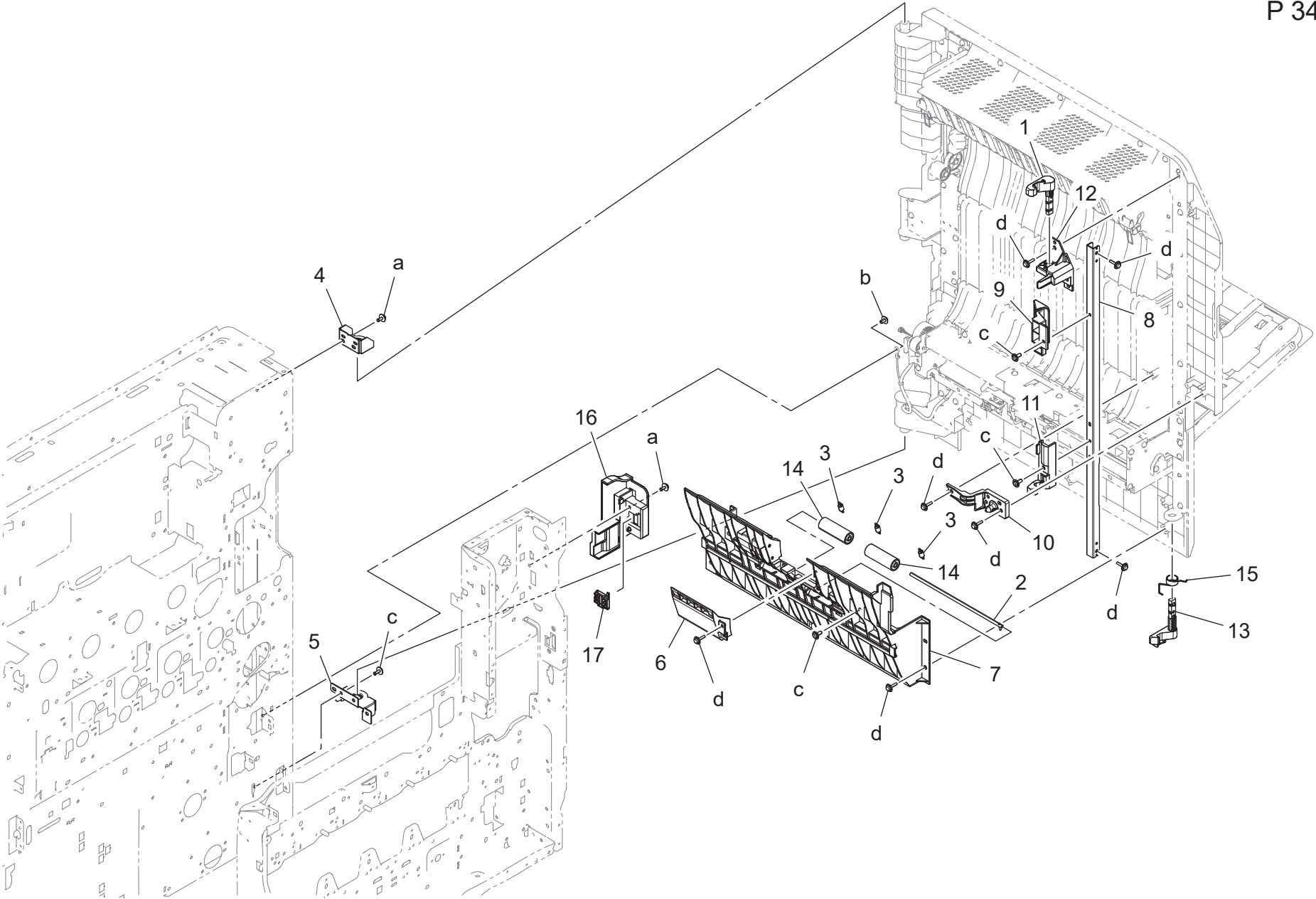
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Conveyance Section

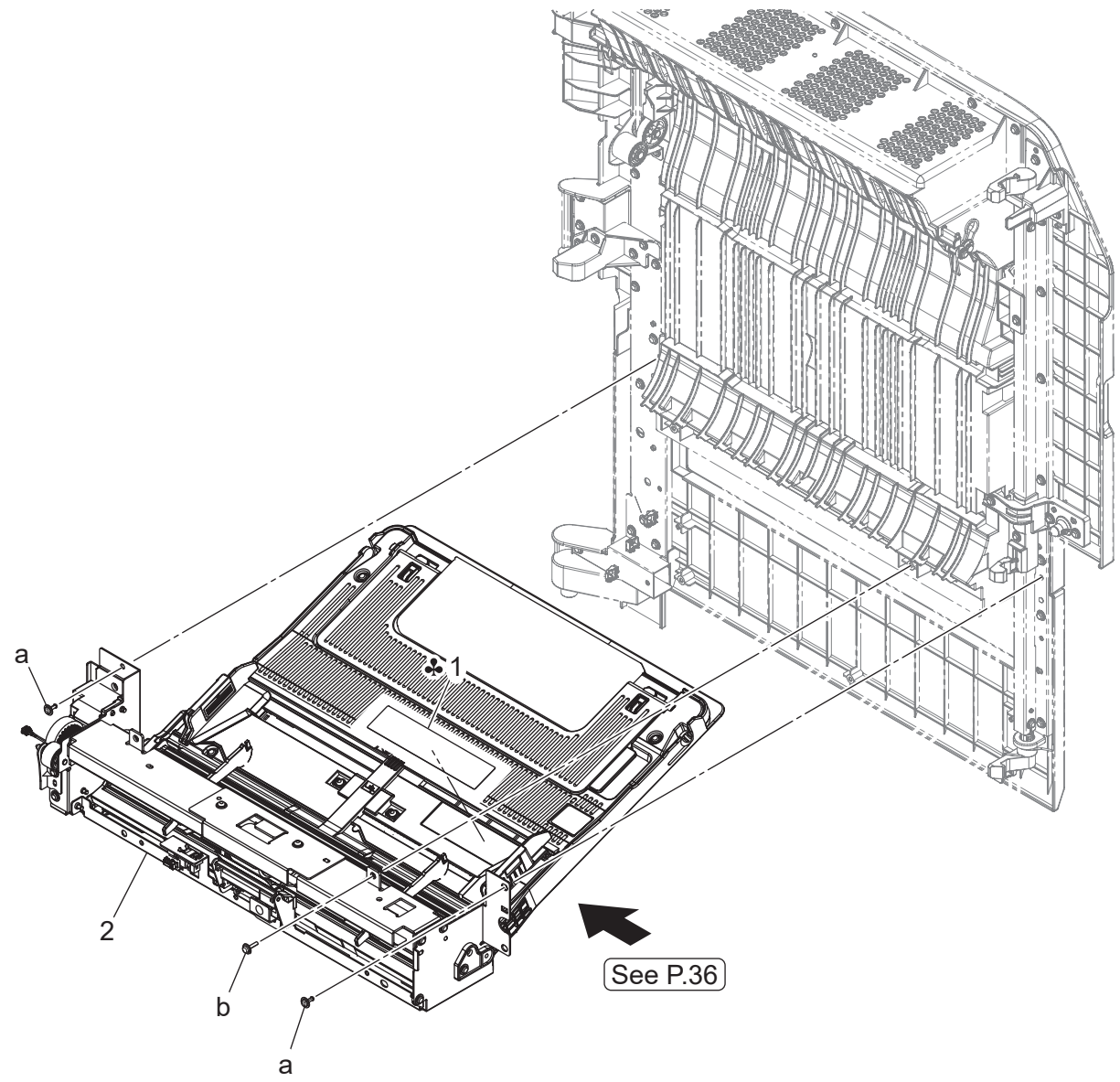
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038353701	GUIDE		C	1	a-V127030604 b-V153031004 c-V217040003 d-V217060003 e-V234201050
2	A02E596300	Bushing		C	1	
3	A02E712902	Reinforce Plate		D	1	
4	A0ED700300	Gear 20T		D	1	
5	A0ED700600	Guide Sheet		D	1	
6	A161210200	Bushing		D	1	
7	A161701100	Spring /A		C	1	
8	A161701301	Guide Sheet /A		C	1	
9	A161702101	Cushion /C		C	1	
10	A161702200	Bushing		C	2	
11	A5C1701400	Guide Sheet /B		D	1	
12	A5C1M50100	Photointerrupter		B	1	
13	A797700200	Roller		C	1	
14	A797700502	Shaft		D	1	
15	A797700601	Guide Plate /Middle		D	1	
16	A797700700	Gear 14T		C	1	
17	A797700801	Ground Spring /D		D	1	
18	A797701000	Roll		C	8	
19	A797701500	Roll		C	2	
20	A797701601	Torsion Coil spring		D	1	
21	A797701700	Actuator /T		C	1	
22	A797702000	Pressing Spring /A		C	1	
23	A797702500	Pressing Spring /B		C	3	
24	A797702600	Pressing Spring /C		C	1	
25	A797702701	Bushing		C	5	
26	A797703001	Mounting Plate		D	1	
27	A7AHM20401	Clutch		C	1	
28	A90G700100	Guide Plate /Inside		D	1	

Vertical Conveyance Door Section

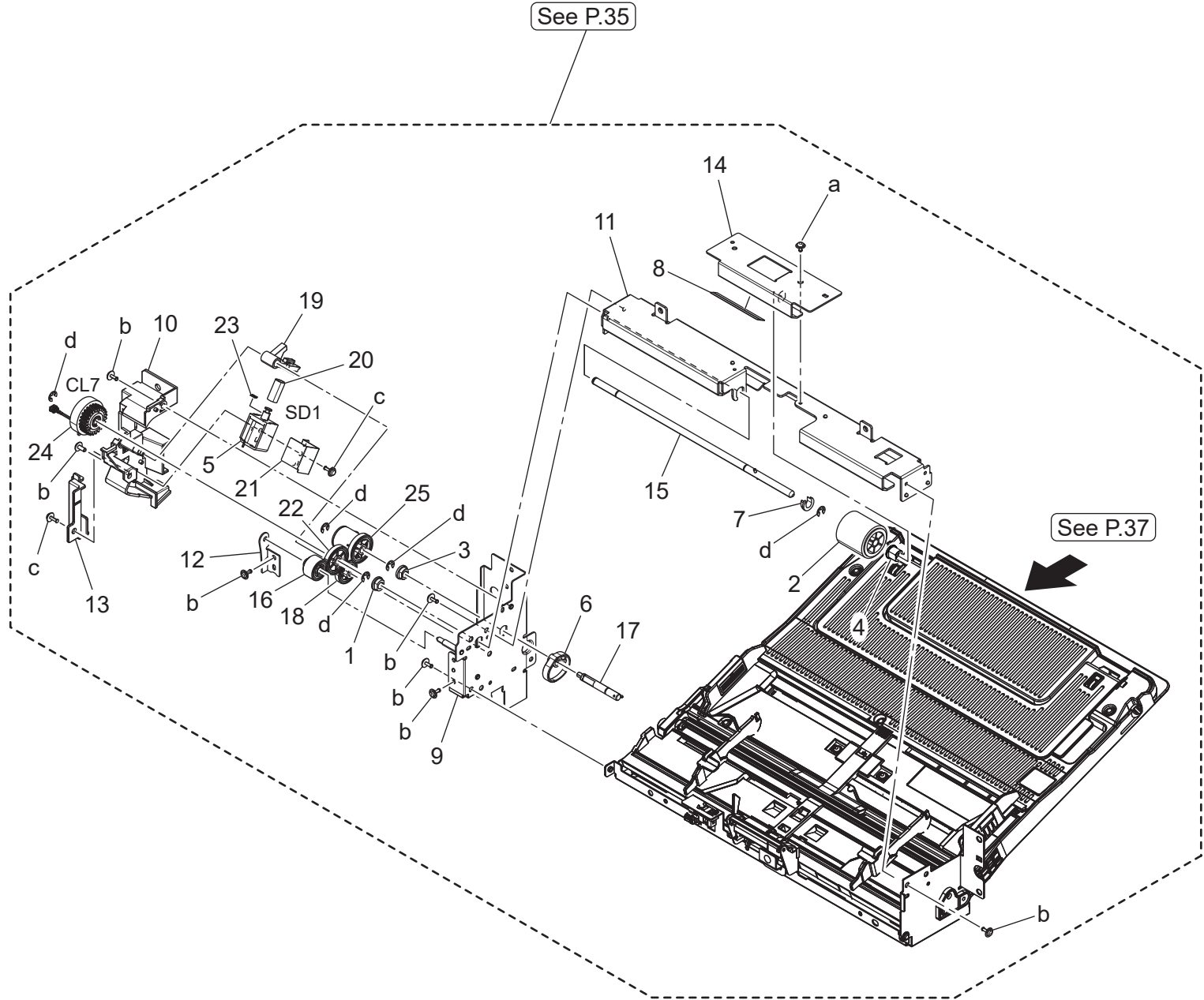


Vertical Conveyance Door Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0ED712100	Lock Claw		C	1	a-V125030803 b-V127030604 c-V144030803 d-V153031004
2	A161815300	Shaft		D	1	
3	A64J815500	Pulling Spring		C	3	
4	A797108100	Adjusting Plate		D	1	
5	A797108200	Adjusting Plate		D	1	
6	A797600700	Paper feed Guide		D	1	
7	A797810401	Paper feed Guide		D	1	
8	A797811000	Lock Plate		D	1	
9	A797811100	Open/close Handle		C	1	
10	A797811300	Lock Part /Lower		D	1	
11	A797811400	Lock /Middle		C	1	
12	A797811500	Support Part /Upper		D	1	
13	A797811600	Lock Claw /Lower		C	1	
14	A797815400	Roll		C	2	
15	A797815901	Torsion Coil spring		C	1	
16	A92T108400	Holder		D	1	
17	A92T108500	Collar		D	1	



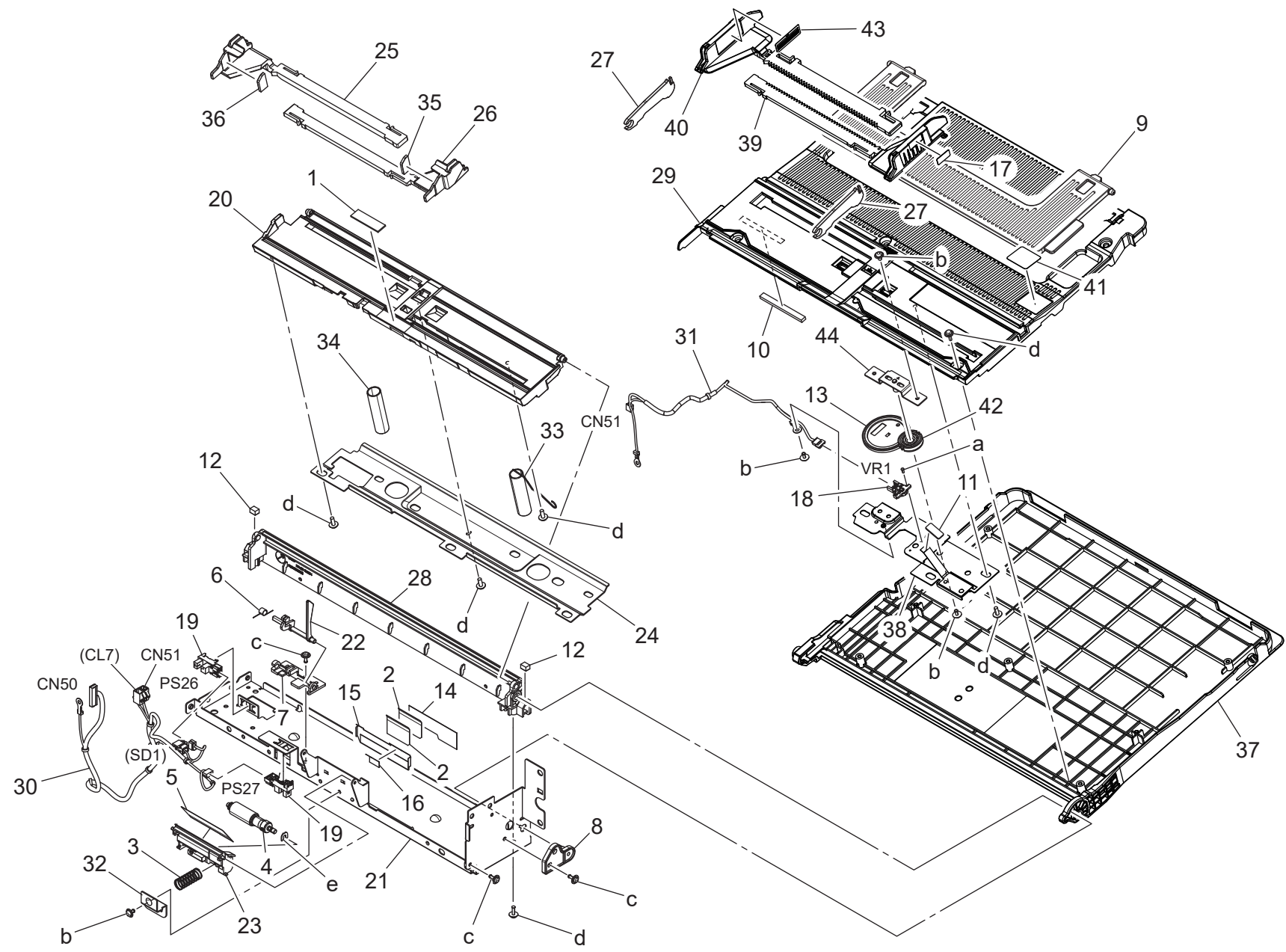
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797944101	Label Metric	(Europe,Korea)	C	1	a-V144030803 b-V153031004
1	A797944201	Label Inch	(USA,Canada)	C	1	
2	A797F59516	Bypass ASSY-R		S	1	



Manual Bypass Tray Section

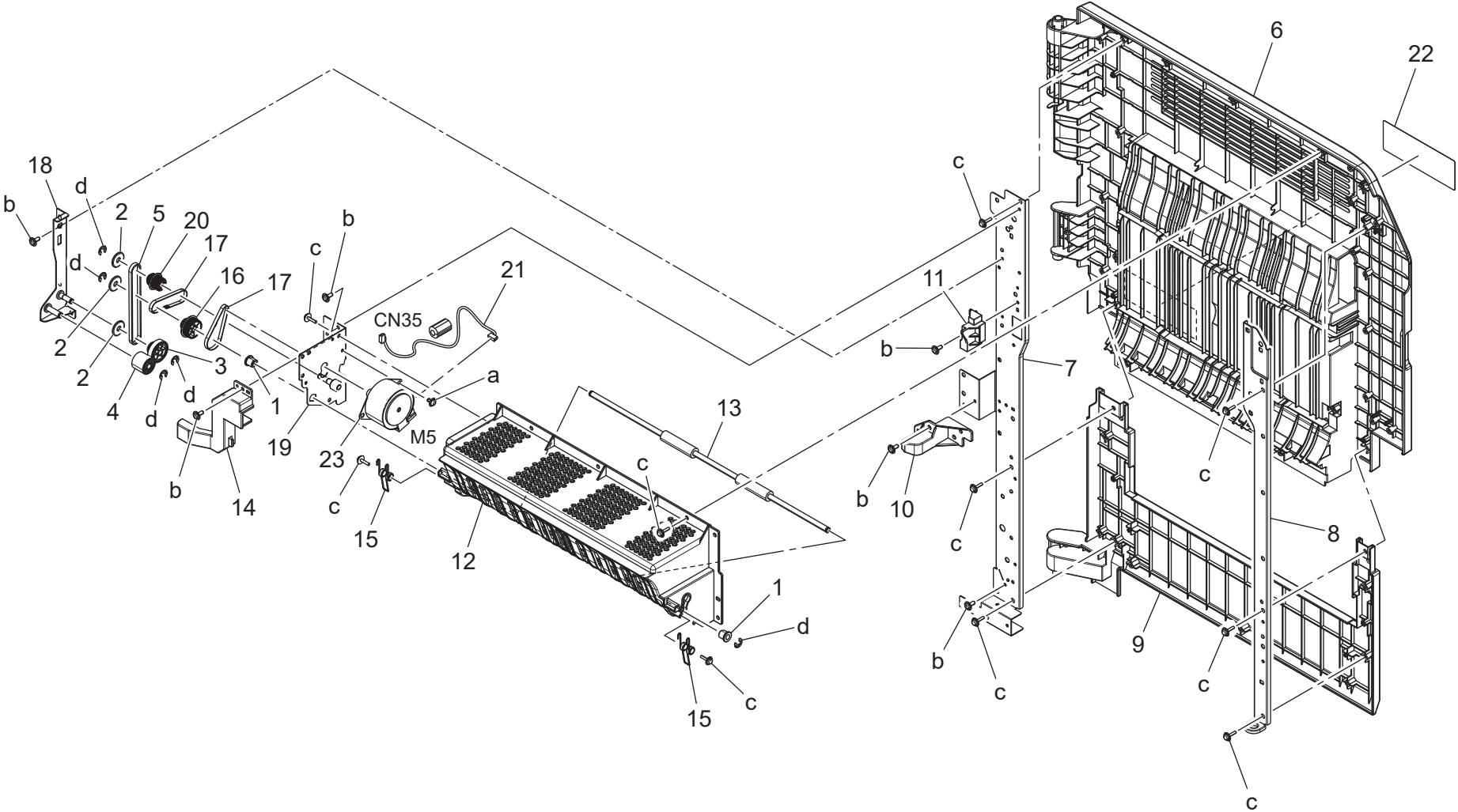
Page. 36

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	1134304301	BUSHING		C	1	a-V127030604 b-V144030803 c-V153030803 d-V217040003
2	A00F623201	Roller		B	1	
3	A02E596300	Bushing		C	1	
4	A02E815200	BUSHING		C	1	
5	A034M20100	Conveyance Solenoid		C	1	
6	A161593300	Paper feed Cam		C	1	
7	A161594400	Slide Stopper		C	1	
8	A161594700	Guide Sheet		C	1	
9	A797600500	Drive Frame		D	1	
10	A797600800	Drive Cover		D	1	
11	A797603000	Mounting Plate		D	1	
12	A797604100	Reinforce Plate		D	1	
13	A797605101	Bypass Cover		D	1	
14	A7AH600300	Holder		D	1	
15	A7AH601100	Paper feed Shaft		D	1	
16	A7AH602200	Bypass Gear		C	1	
17	A7AH602701	Shaft		D	1	
18	A7AH603000	Gear 20T		C	1	
19	A7AH603100	Lever		C	1	
20	A7AH603200	Compressing Coil spring		C	1	
21	A7AH604300	Cover		D	1	
22	A7AH604700	Gear 24T		C	1	
23	A7AH604900	Seal		C	1	
24	A7AHM20401	Clutch		C	1	
25	A7AHR72711	Clutch Assy		C	1	



Manual Bypass Tray Section

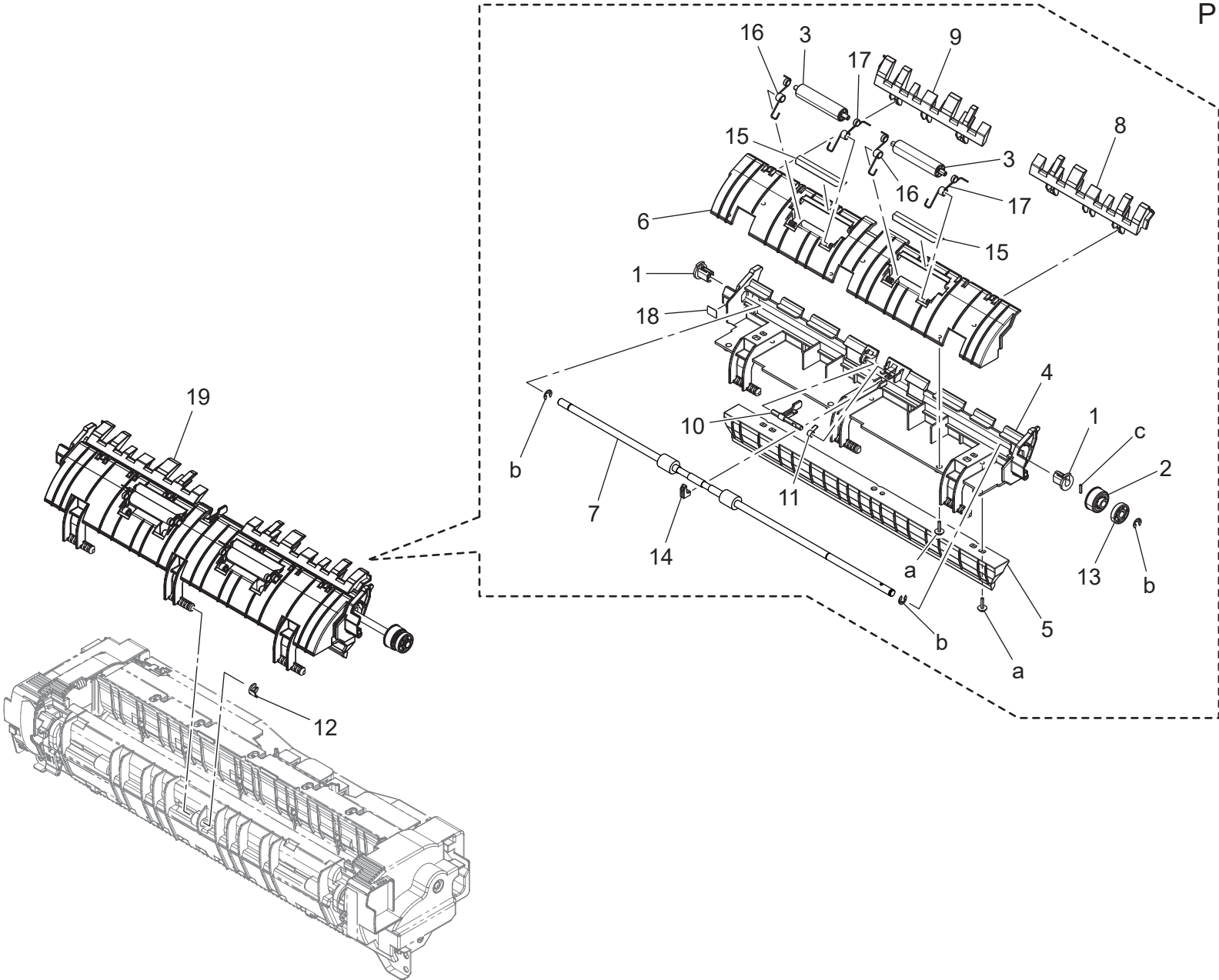
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	0978381113	FRICION SHEET		C	1	a-V111170403 b-V127030604 c-V144030803 d-V153030803 e-V218030086
2	4030340301	GUIDE		C	2	
3	4030347501	PRESSURE SPRING		C	1	
4	4658015106	Roller Assy		A	1	
5	A02E597600	Guide		C	1	
6	A161591000	Torsion Spring		C	1	
7	A161591100	Sensor Holder		D	1	
8	A161591600	Hold Plate		C	1	
9	A161592200	Auxiliary Tray		C	1	
10	A161592600	Holding Cover /2		D	1	
11	A161593800	Friction Plate		C	1	
12	A161594201	Cushion		D	2	
13	A161594300	Regulating Gear 41T		C	1	
14	A161595100	Seal		C	1	
15	A161595300	Separating Plate		C	1	
16	A161595600	Slide Guide		C	1	
17	A161943000	Label		C	1	
18	A161M50400	VR		D	1	
19	A5C1M50100	Photointerrupter		B	2	
20	A797600202	Lifting Plate		D	1	
21	A797600600	Frame		D	1	
22	A797601200	Actuator		C	1	
23	A797601300	Paper feed Holder		D	1	
24	A797603200	Mounting Plate		D	1	
25	A797603301	Regulating Plate /R		C	1	
26	A797603401	Regulating Plate /L		C	1	
27	A797603701	Lever		C	2	
28	A797604200	Support Holder		C	1	
29	A797606200	Bypass Tray /Upper		C	1	
30	A797N10R01	Paperfeed Drive harness		D	1	
31	A797N10S00	Paperfeed Detection harness /3		D	1	
32	A7AH601400	Hold Plate		D	1	
33	A7AH603300	Compressing Coil spring		C	1	
34	A7AH603400	Compressing Coil spring		C	1	
35	A7AH604401	Brake Part /F		C	1	
36	A7AH604501	Brake Part		C	1	
37	A7AH606100	COVER : TRAY : MPT		C	1	
38	A7AH606400	BKT : SENSOR : TRAY : MPT : ASSY		D	1	
39	A7AH606600	FRONT FENCE : TRAY : MPT		D	1	
40	A7AH606700	REAR FENCE : TRAY : MPT		D	1	
41	A7AH943701	Label		C	1	
42	A7PU593500	Gear		C	1	
43	ACM1944500	Label		D	1	
44	A7PUF60001	Mounting Plate		D	1	



Reversal Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E815200	BUSHING		C	2	a-V127030604 b-V144030803 c-V153031004 d-V217040003
2	A161813801	Collar /A		C	3	
3	A797717100	Gear 24T		C	1	
4	A797717200	Gear 18T		C	1	
5	A797717300	Drive Belt /B		C	1	
6	A797810102	Guide Door /Right		C	1	
7	A797810200	Reinforce Plate /Rear		D	1	
8	A797810300	Reinforce Plate /Front		D	1	
9	A797811700	Guide Door /Lower		C	1	
10	A797811801	Support Part		D	1	
11	A797811901	Guide		D	1	
12	A797813101	Guide Plate /4		D	1	
13	A797813901	Roller /B		C	1	
14	A797814201	Cover /B		D	1	
15	A797814400	Pressing Spring /A		C	2	
16	A797815100	Pulley 20/35T		C	1	
17	A797815300	Timing belt 126L		C	2	
18	A797816000	Mounting Plate		D	1	
19	A797816100	Panel /Rear		D	1	
20	A797816200	Pulley		D	1	
21	A797N10M01	ADU Drive harness		D	1	
22	A7AH943001	Label Paper supply		C	1	
23	A7PUM10400	Stepping motor		C	1	

Reversal Section

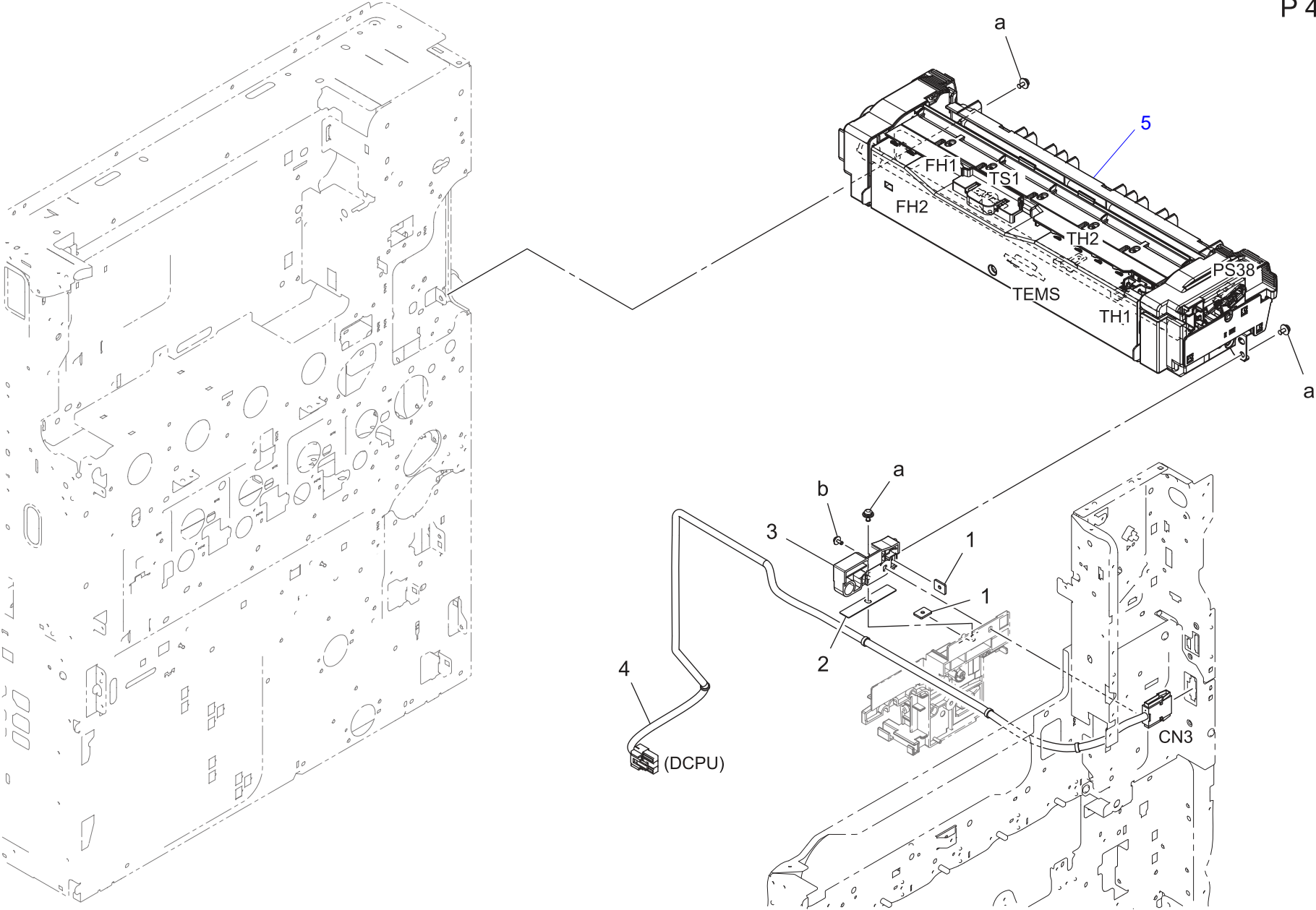


Reversal Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030581101	BUSHING		C	2	a-V153031004 b-V217040003 c-V234200850
2	A161819200	Gear 18T		C	1	
3	A161825700	Idler Roller /A		D	2	
4	A797812102	Guide Plate /1		D	1	
5	A797812202	Guide Plate /2		D	1	
6	A797812300	Guide Plate /3		D	1	
7	A797812402	Roller /1		C	1	
8	A797812500	Guide Plate		D	1	
9	A797812600	Guide Plate		D	1	
10	A797812700	Actuator		C	1	
11	A797812800	Torsion Coil spring		C	1	
12	A797813000	Ring		C	1	
13	A797814600	Spacer		C	1	
14	A797815500	Bushing		C	1	
15	A797815600	Guide		C	2	
16	A797815700	Torsion Coil spring /Front		C	2	
17	A797815800	Torsion Coil spring /Rear		C	2	
18	A797946501	Label M2		C	1	
19	A797F83005	Paper Exit Front ASSY		D	1	

Fusing Section

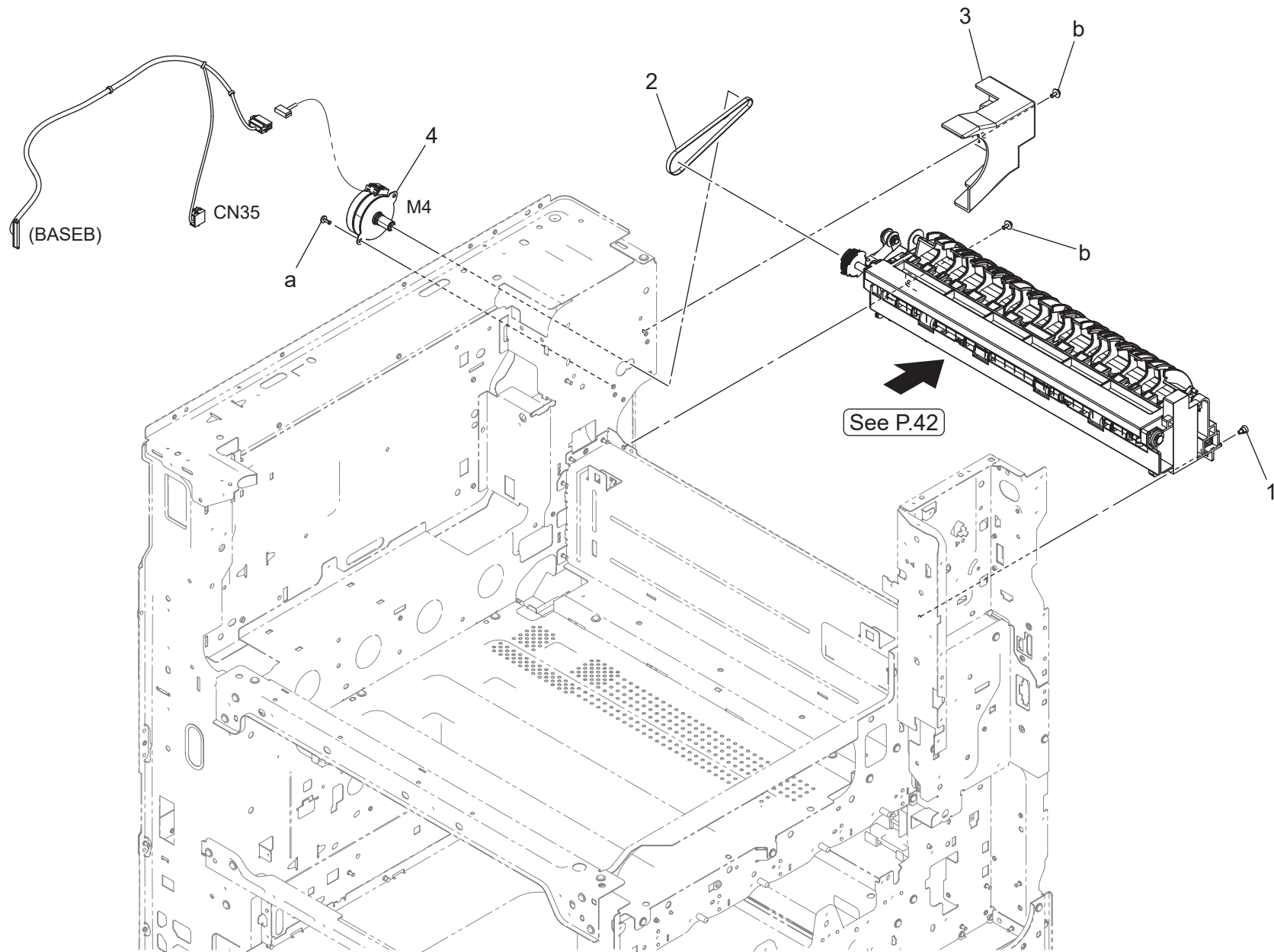
P 40



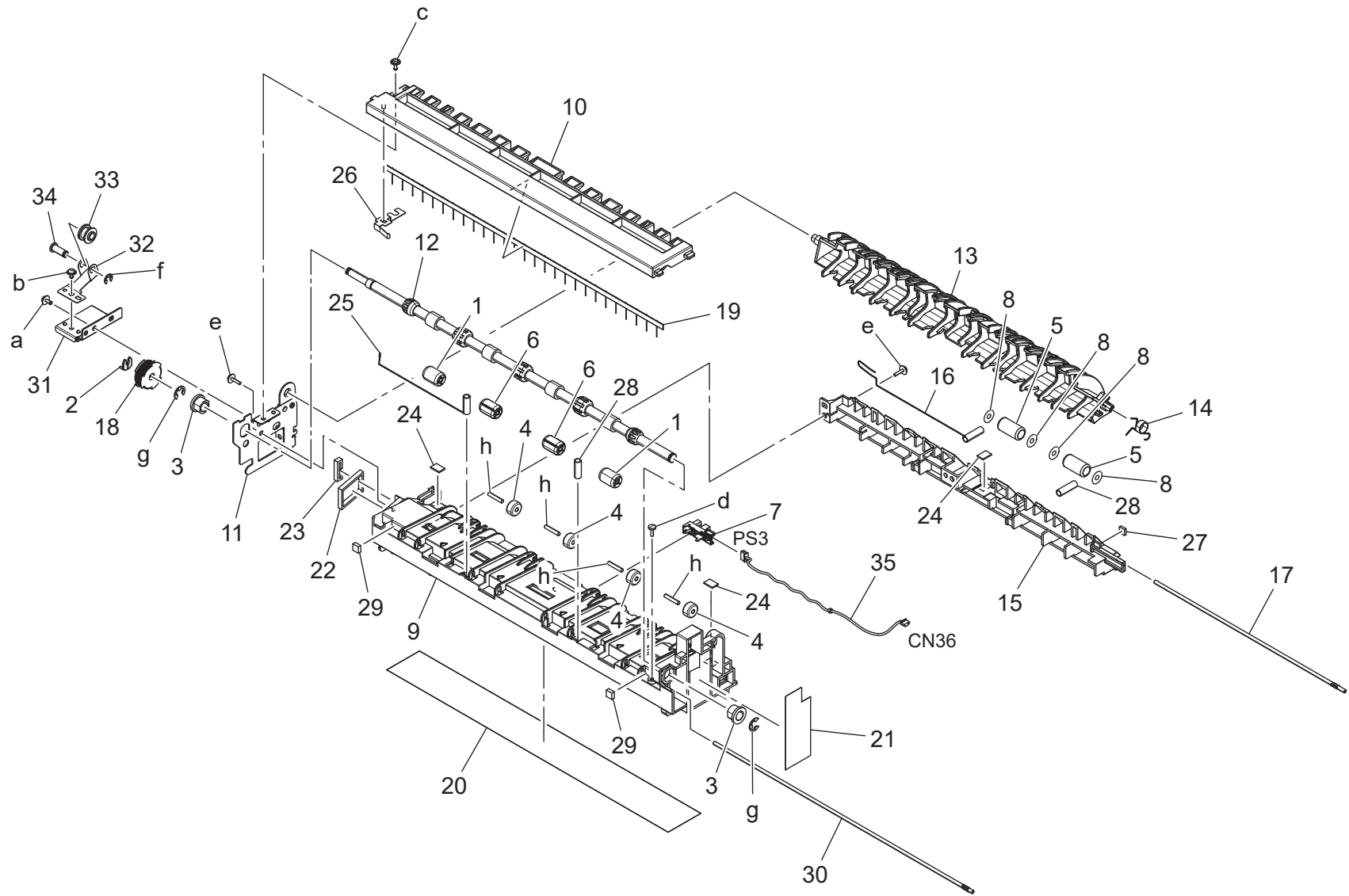
Fusing Section

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Paper Exit Section

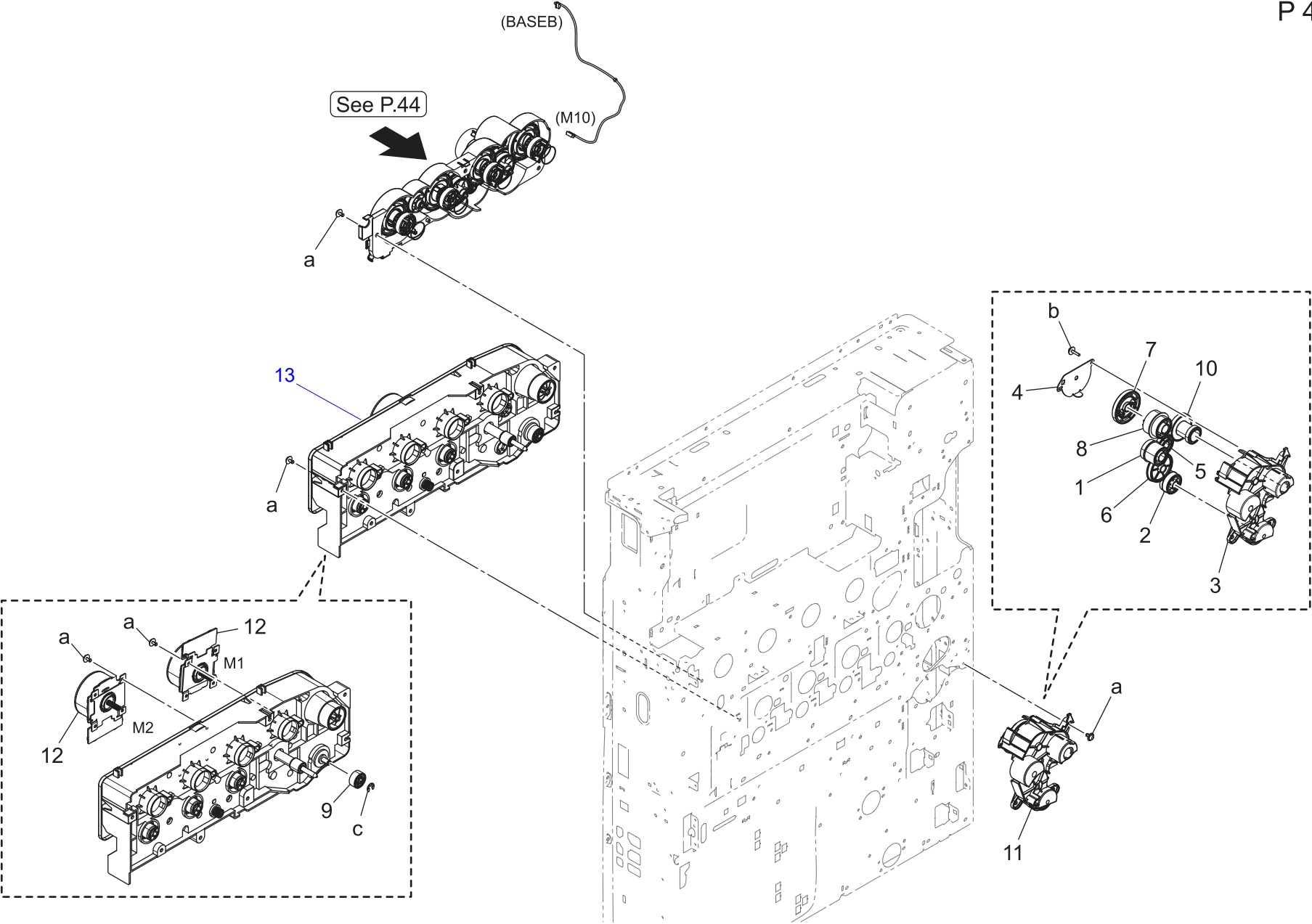


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	1164202801	SHOULDER SCREW		D	1	a-V126030803 b-V125030803
2	A797891500	Timing belt 226L		C	1	
3	A797892200	Cover		D	1	
4	A797M10300	PM Stepping motor		C	1	



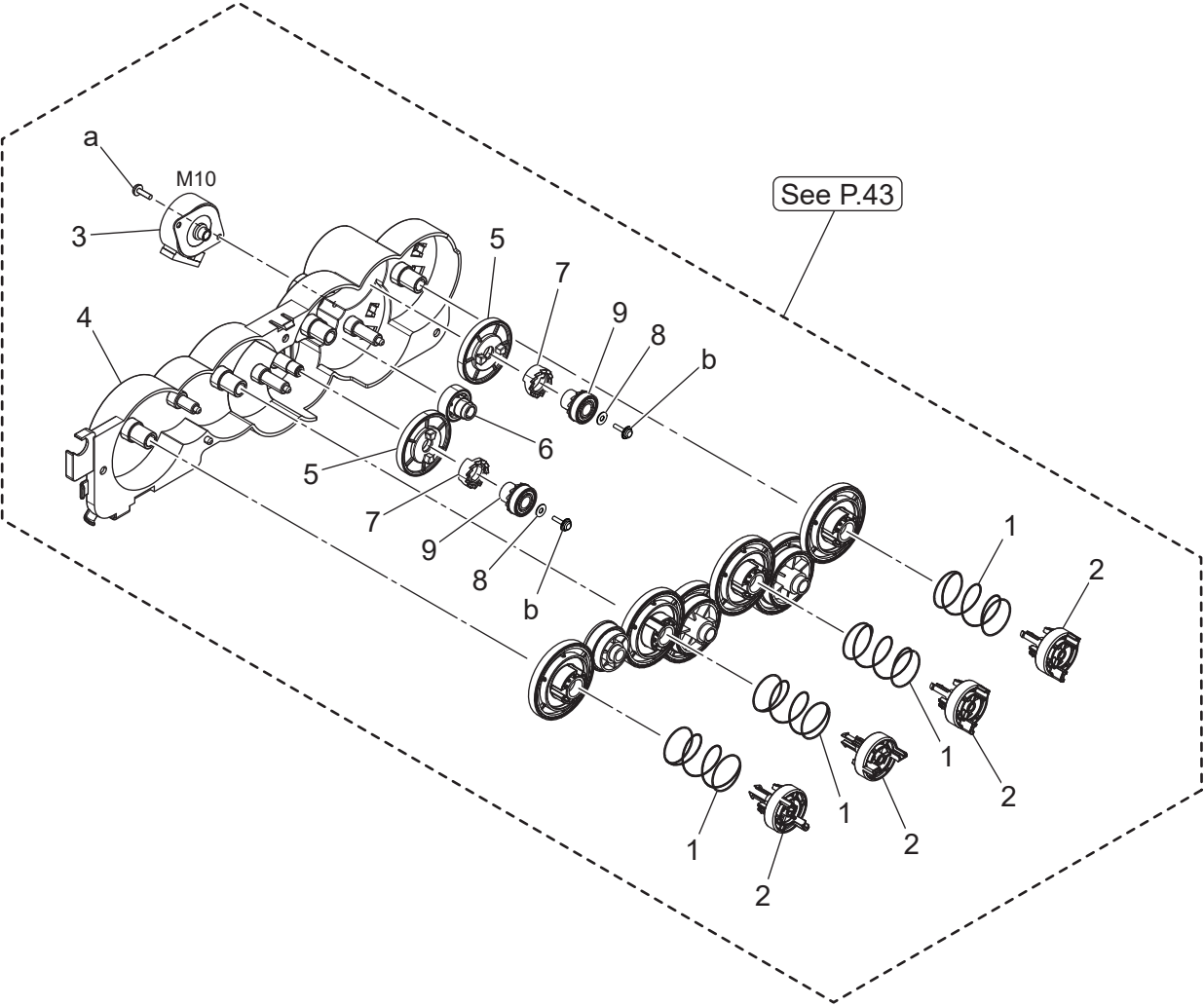
Paper Exit Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4004590301	ROLL		C	2	a-V125030803 b-V127030604 c-V144030803 d-V149030803 e-V153031004 f-V217040003 g-V217060003 h-V234301650
2	56AA40490	SHAFT STOPPER 4		C	1	
3	A0ED891100	Bushing		D	2	
4	A0ED897700	Collar		C	4	
5	A2X0901100	Roll		C	2	
6	A5C1891100	Roll		D	2	
7	A5C1M50100	Photointerrupter		B	1	
8	A64J891200	Washer		D	4	
9	A797890001	Guide /Lower		D	1	
10	A797890100	Guide /Upper		D	1	
11	A797890201	Mounting Plate /Rear		D	1	
12	A797890300	Roller		C	1	
13	A797890500	Guide Lever		C	1	
14	A797890600	Torsion Coil spring		C	1	
15	A797891000	Guide		D	1	
16	A797891101	Ground Spring		D	1	
17	A797891200	Shaft		D	1	
18	A797891300	Pulley 36T		C	1	
19	A797891400	Neutralizing Brush		C	1	
20	A797891800	Seal		C	1	
21	A797891900	Seal		C	1	
22	A797892000	Seal		C	1	
23	A797892100	Seal		C	1	
24	A797892300	Cushion /B		C	3	
25	A797892400	Ground Spring		D	1	
26	A797892500	Ground Contact /Lower		D	1	
27	A797892601	Cushion /A		C	1	
28	A797892700	Spring		C	2	
29	A797892900	Cushion /C		C	2	
30	A797893000	Shaft		D	1	
31	A797893100	Mounting Plate		D	1	
32	A797893200	Plate spring		C	1	
33	A797893300	Roll		C	1	
34	A797893400	Shaft		D	1	
35	A797N11100	Conveyance Detection harness /Lower		D	1	



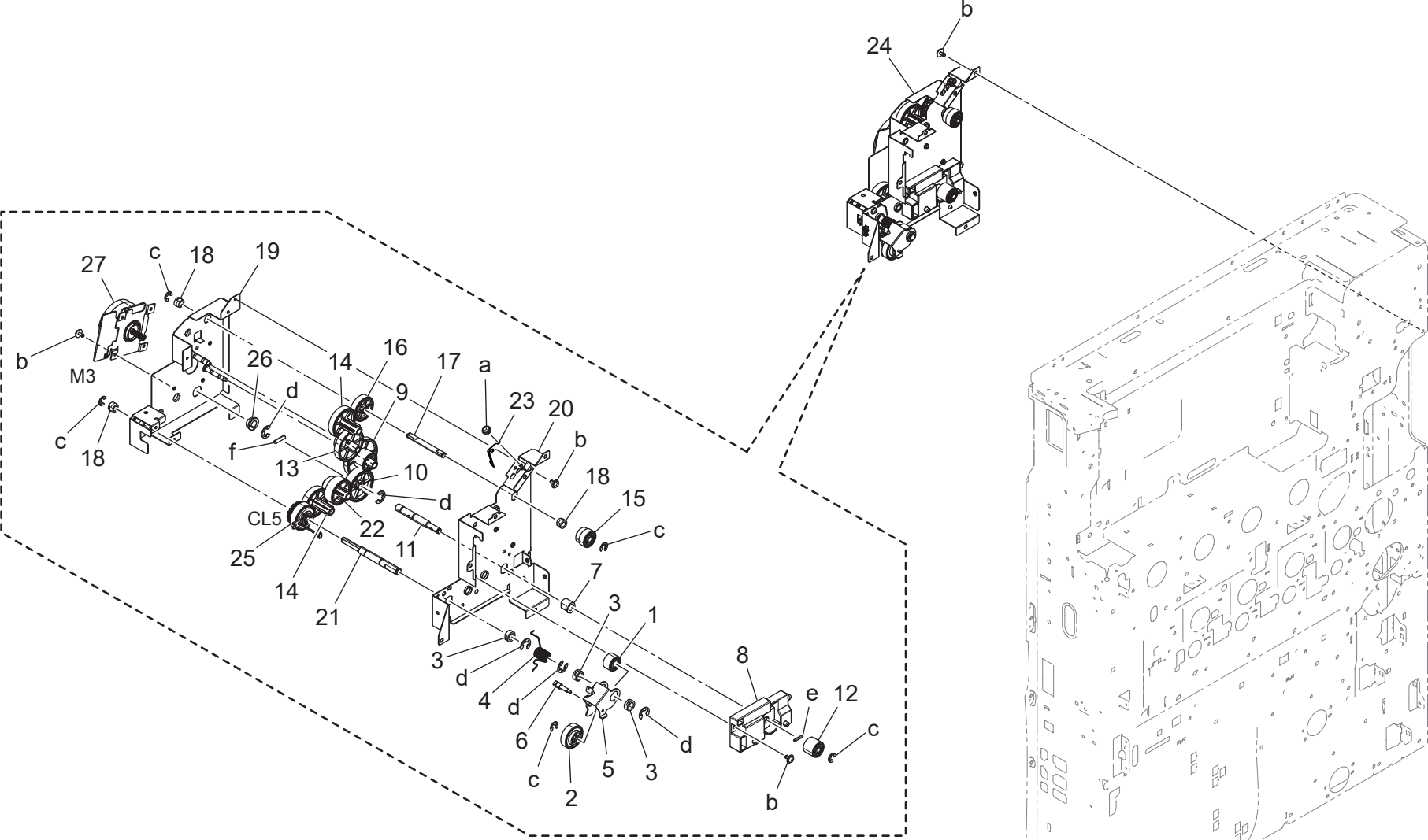
Drive Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797220100	Gear 23/29T		C	1	a-V127030604 b-V153031004 c-V217040003
2	A797220700	Gear 24/29T		C	1	
3	A797221000	Holding		D	1	
4	A797221100	Hold Plate		D	1	
5	A797253100	Gear 32T		C	1	
6	A797253200	Gear 44T		C	1	
7	A797253500	Gear 66T		C	1	
8	A797253600	Gear 31T		C	1	
9	A797254000	Gear 18T		C	1	
10	A797259800	Gear 21/41T		C	1	
11	A797F25000	Paper Feed Drive ASSY		S	1	
12	A7PUM10100	Brushless motor /30		I	2	
13	ACM1A215	Main Drive Assy			1	



Drive Section

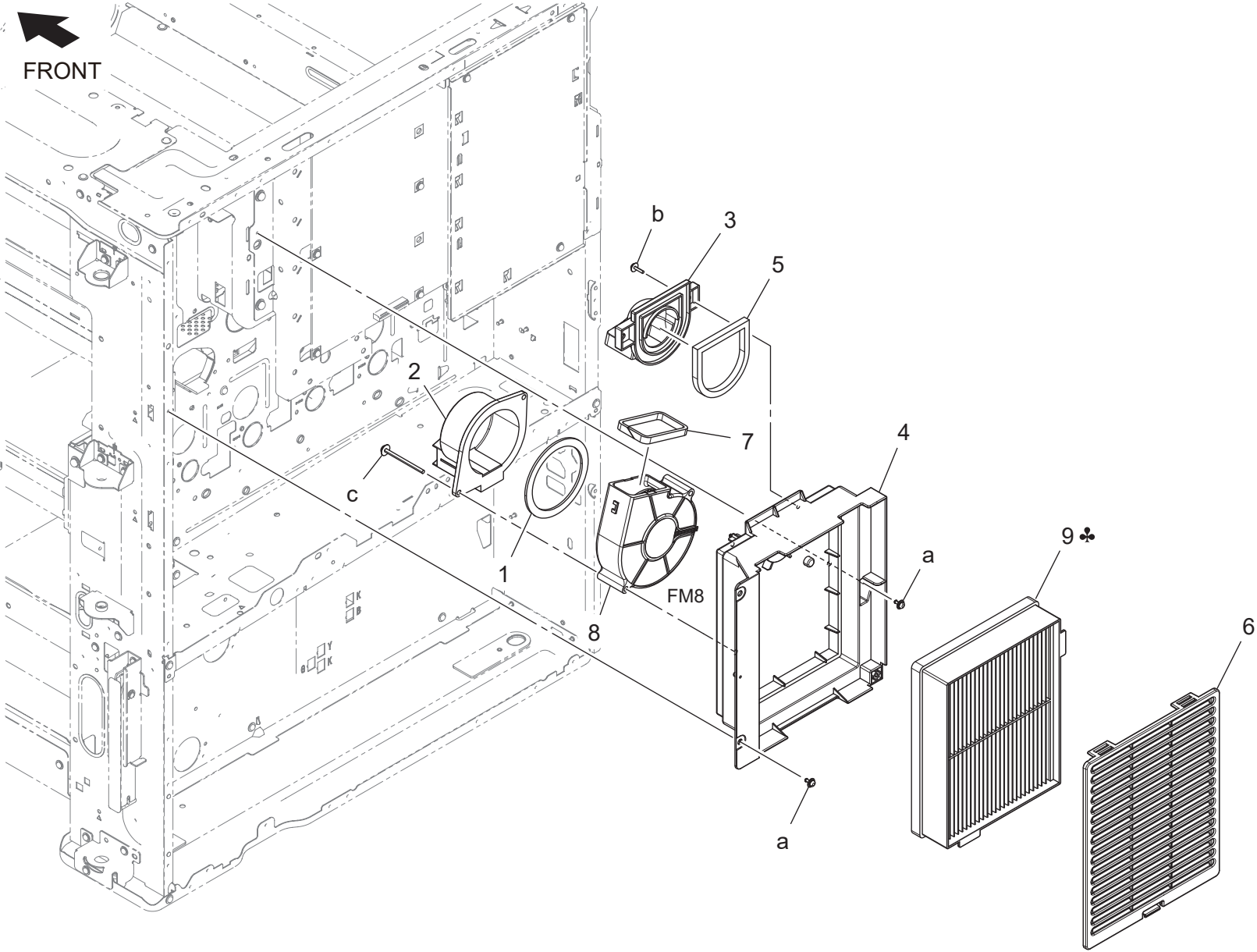
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Drive Section

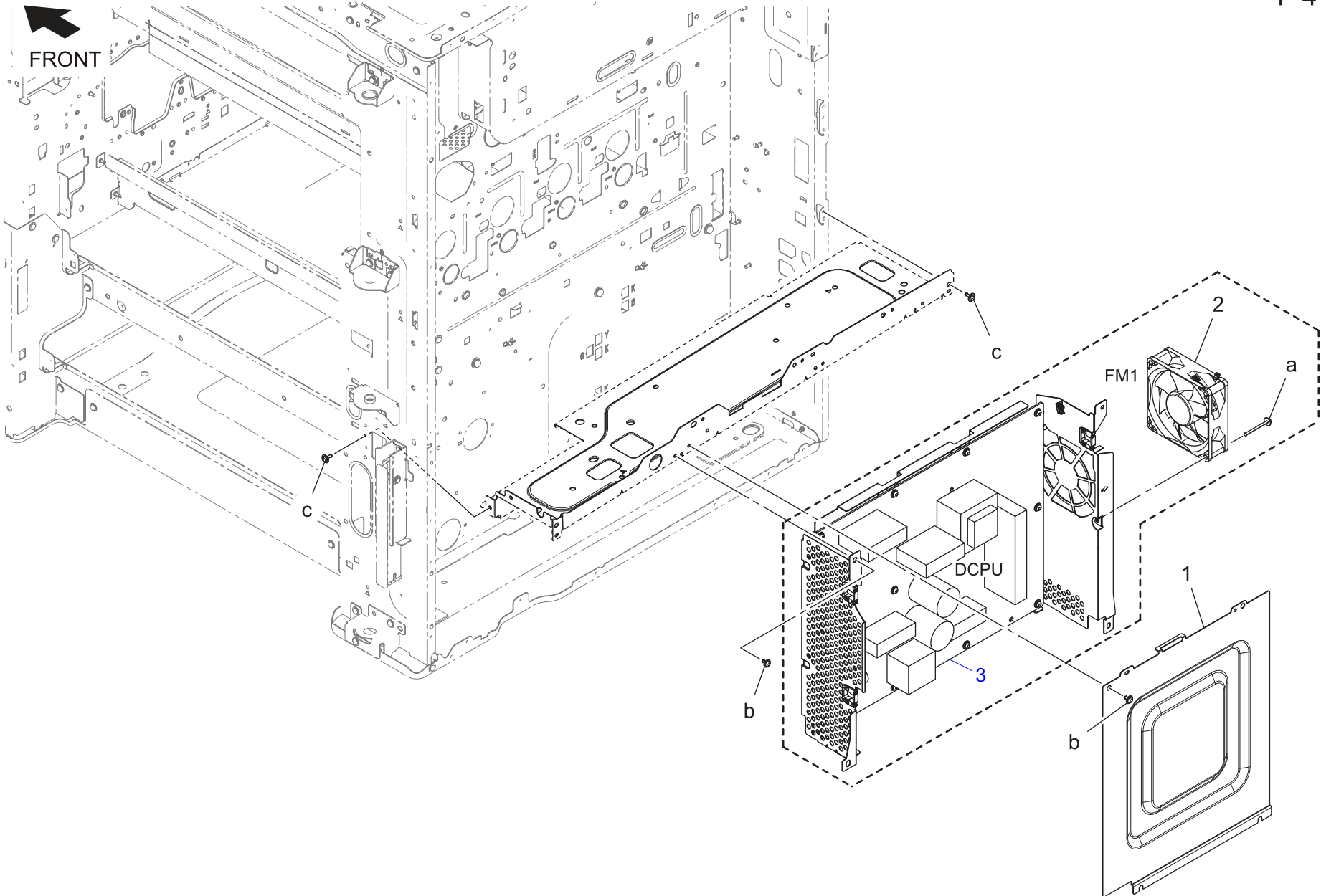
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038258001	GEAR 16T		C	1	a-V116030603 b-V127030604 c-V217040003 d-V217060003 e-V234201050 f-V234301250
2	A0ED257500	Gear 26T		C	1	
3	A0ED259700	Bushing		C	3	
4	A161232501	Torsion Coil spring		D	1	
5	A161258800	Mounting Plate		D	1	
6	A161259400	Shaft		D	1	
7	A161702200	Bushing		C	1	
8	A797110500	Fusing Rail /Rear		D	1	
9	A797228000	Gear 21/87T		C	1	
10	A797228100	Gear 37T		C	1	
11	A797228300	Shaft		D	1	
12	A797228700	Gear 16T		C	1	
13	A797230500	Gear 20/72T		C	1	
14	A797230600	Gear 34T		C	2	
15	A797230700	Gear 18T		C	1	
16	A797230800	Gear 28T		C	1	
17	A797231800	Shaft		D	1	
18	A797232300	Bushing		C	3	
19	A797255600	Mounting Plate		D	1	
20	A797255700	Mounting Plate		D	1	
21	A797258700	Shaft		D	1	
22	A797259100	Gear 20/29T		C	1	
23	A797814001	Contact		C	1	
24	A797F22007	Fusing Drive ASSY		S	1	
25	A7AHM20401	Clutch		C	1	
26	A7PU254800	Slide Bearing		B	1	
27	A7PUM10000	Brushless motor /20		I	1	

Ozone Duct Section



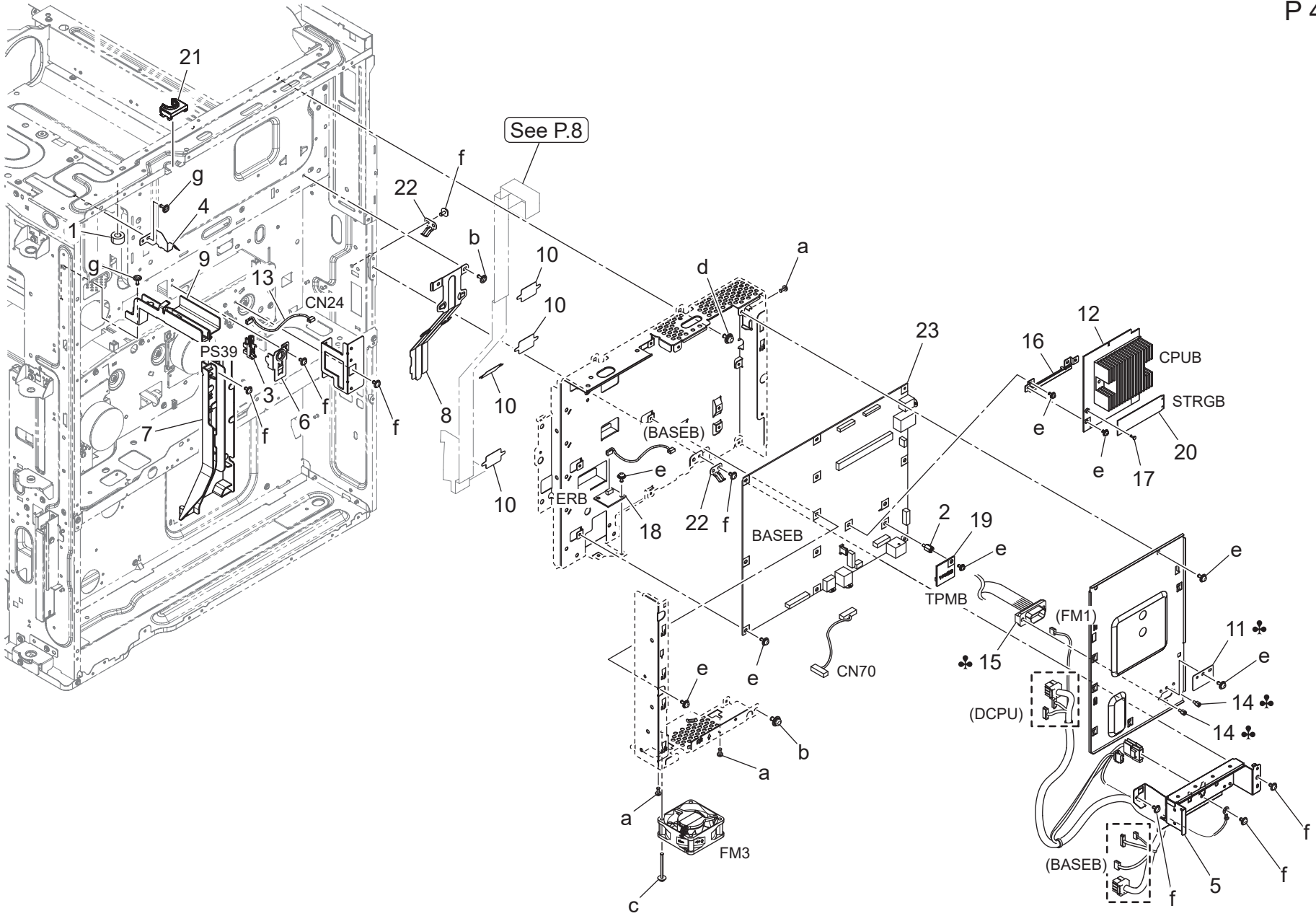
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E117300	Seal		C	1	a-V125030803 b-V153031004 c-V153044503
2	A797150100	Duct /1		D	1	
3	A797150300	Duct /2		D	1	
4	A797150400	Duct /3		D	1	
5	A797150500	Sealing Part		C	1	
6	A797150600	Cover		C	1	
7	A7PU143300	Seal		C	1	
8	A93EM10600	Fan motor		C	1	
9	A797152100	Filter	(Europe)	C	1	

Main Power Supply Section



Main Power Supply Section

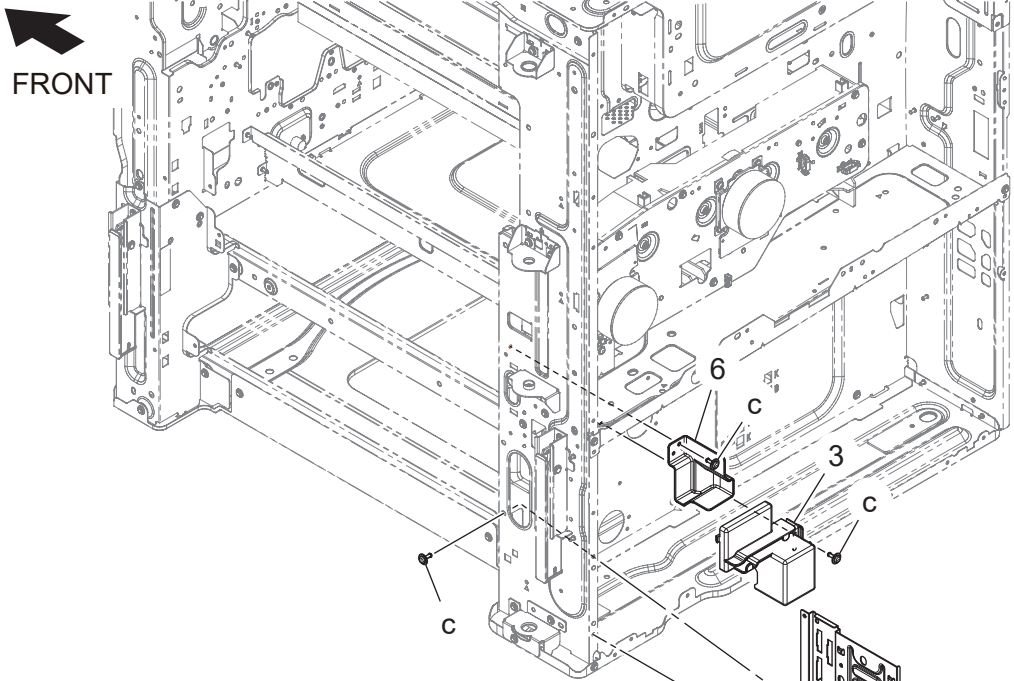
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CM2103/D322/D332A/D332E

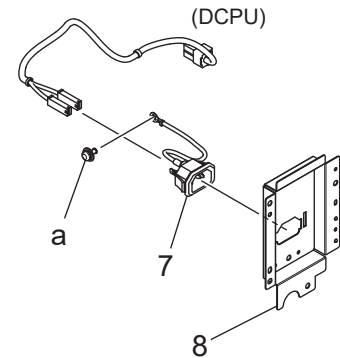
Electrical Components

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	1154467001	PROTECTION		C	1	a-V111030603 b-V116030603 c-V116033003 d-V116040803 e-V125030803 f-V127030604 g-V144030803
2	A161137600	Shoulder screw		D	1	
3	A5C1M50100	Photointerrupter		B	1	
4	A797102600	Ground Plate		D	1	
5	A797135001	Mounting Plate		D	1	
6	A797135200	Mounting Plate		D	1	
7	A797137400	Guide		D	1	
8	A797137500	Mounting Plate		D	1	
9	A797137800	Guide		D	1	
10	A797137900	Seal		C	4	
11	A797138700	Cover	(USA,Canada)	D	1	
12	ACM1H02M01	CPU Board Assembly		I	1	
13	A797N11300	Connecting Detection harness		D	1	
14	A7AH131301	Screw	(Europe,Korea)	C	2	
15	A7AHN15A00	Harness /Control	(Europe,Korea)	D	1	
16	AA2J135101	Mounting Plate		D	1	
17	AA2J139800	Screw		D	1	
18	AA2JH00C00	ERB ASSY		C	1	
19	AA2JH02T00	PWB Assembly(PWB-TPM)		C	1	
20	AA2JM72700	Storage Board		C	1	
21	AAJ0132000	Wiring Cover		D	1	
22	AAJ0134800	Stable Plate		D	2	
23	ACM1H02001	Base Board Assembly		I	1	

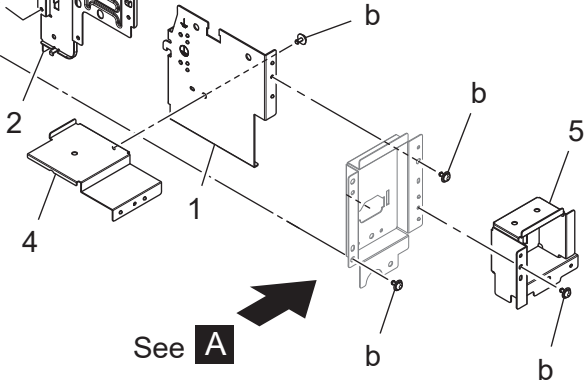
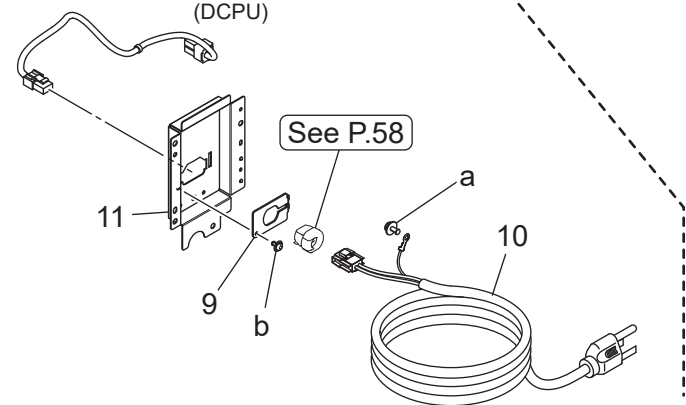


DETAIL A

♣ 200-230V



♣ 120V

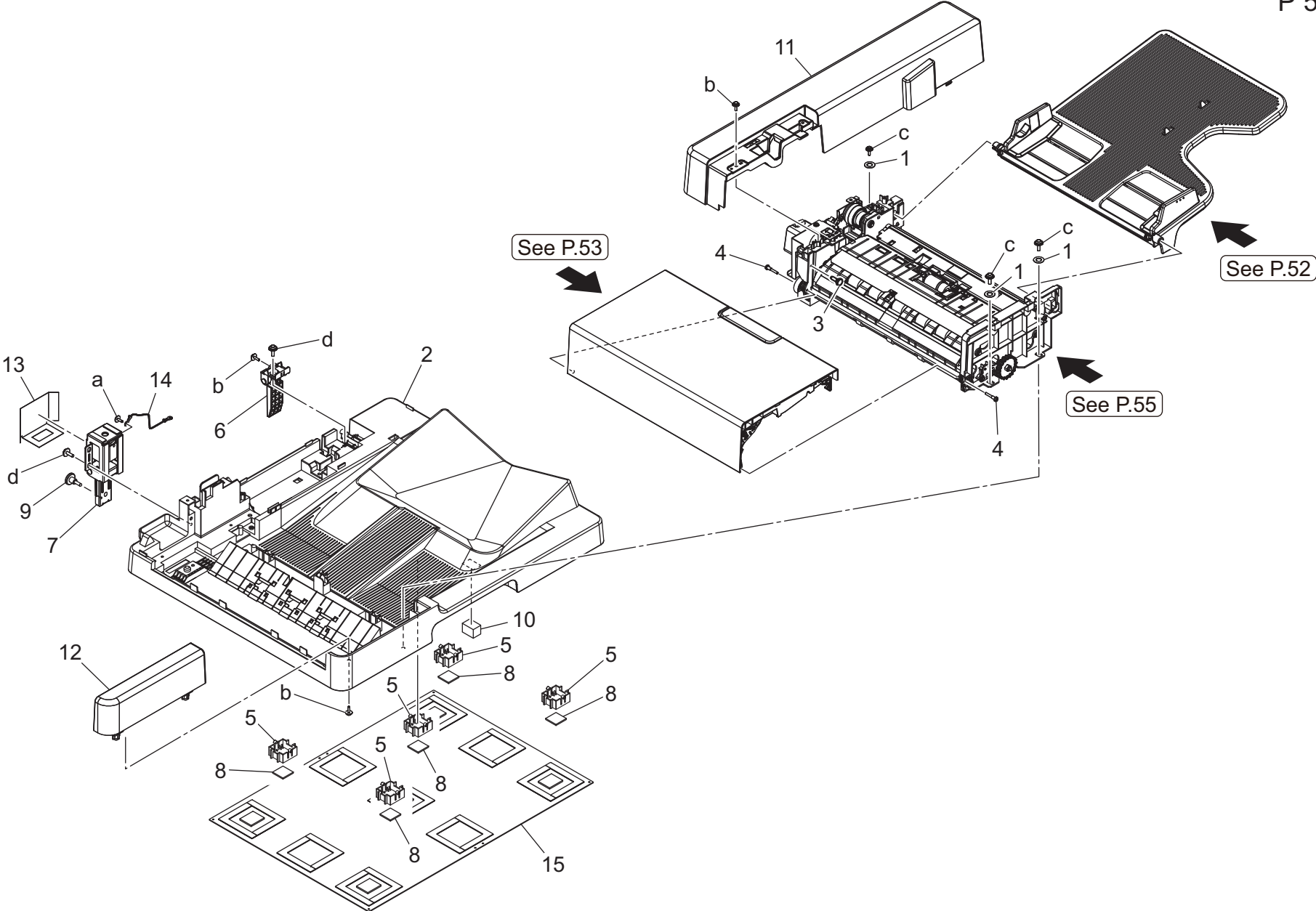


Electrical Components

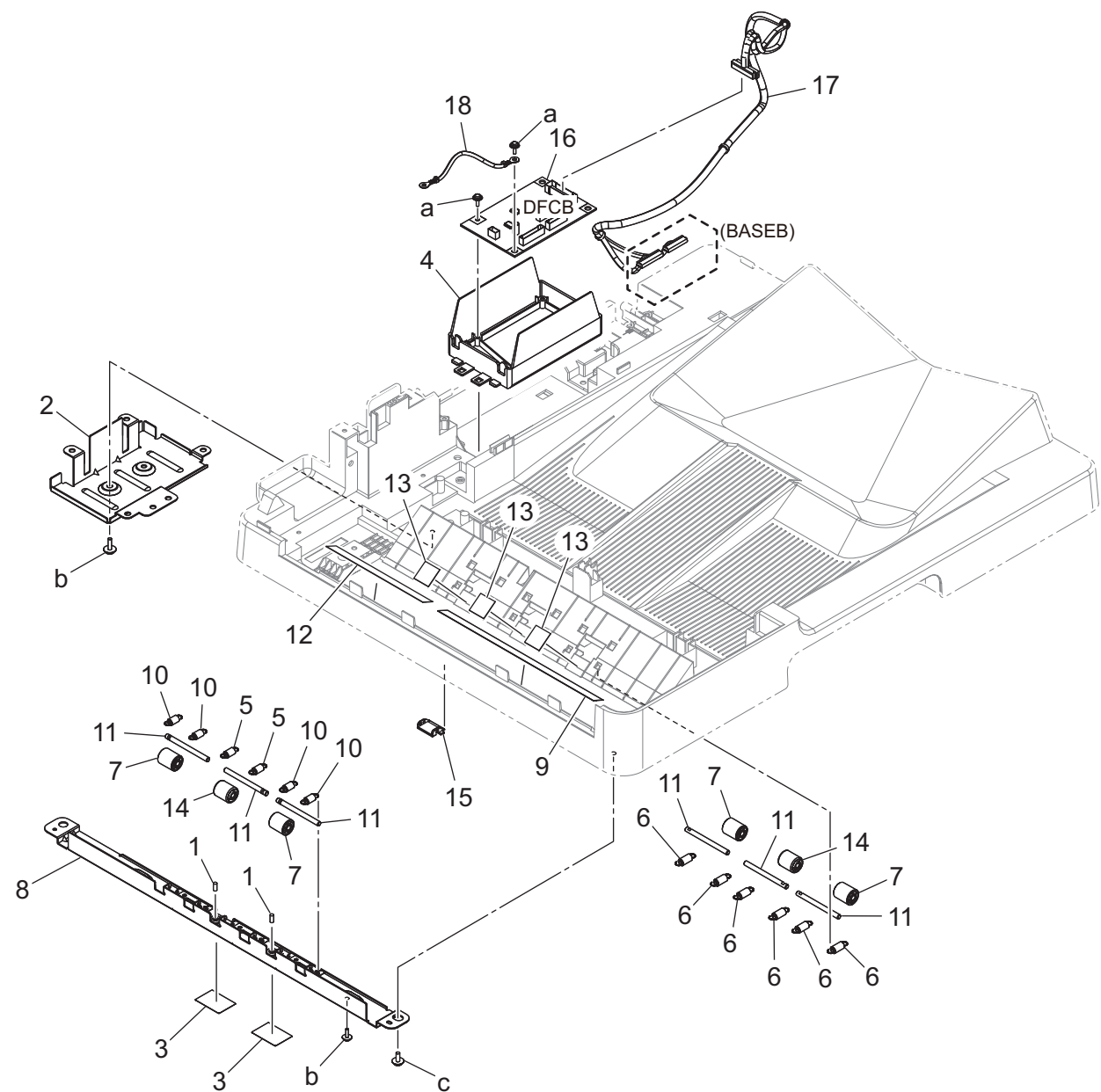
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797132200	Guide Plate		D	1	a-V116040803 b-V127030604 c-V144030803
2	A797132400	Mounting Plate		D	1	
3	A797132500	Cover		D	1	
4	A797132600	Mounting Plate		D	1	
5	A797132701	Mounting Plate		D	1	
6	A797132900	Wiring Cover		D	1	
7	A02EN12513	Power supply Wiring	(200-230V)	D	1	
8	A797132100	Mounting Plate	(200-230V)	D	1	
9	A0ED135700	Mounting Plate	(120V)	D	1	
10	A5C1N30000	Power code /120V	(120V)	C	1	
11	A797132100	Mounting Plate	(120V)	D	1	

Automatic Document Feeder (DF-633)

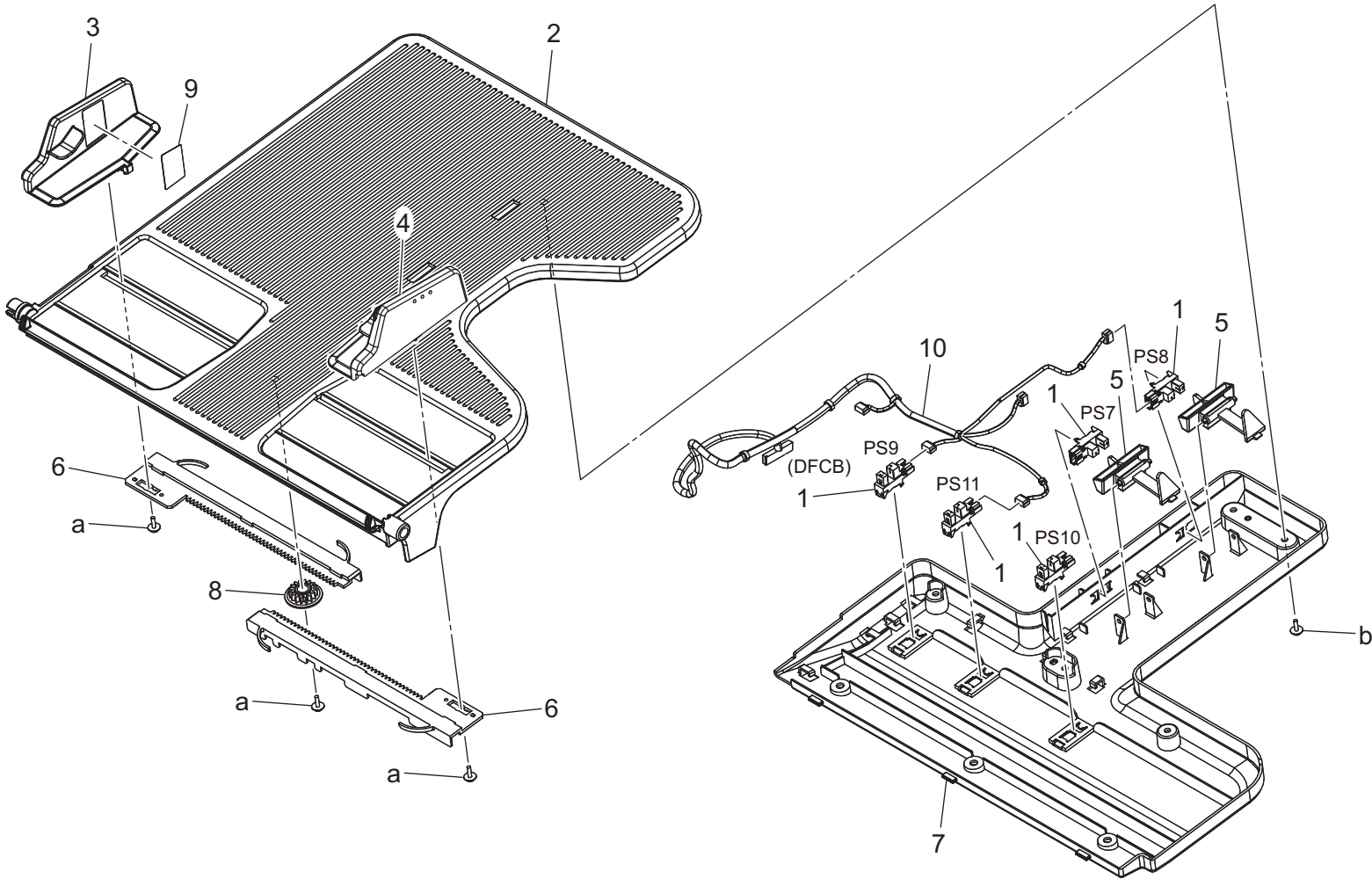
P 50



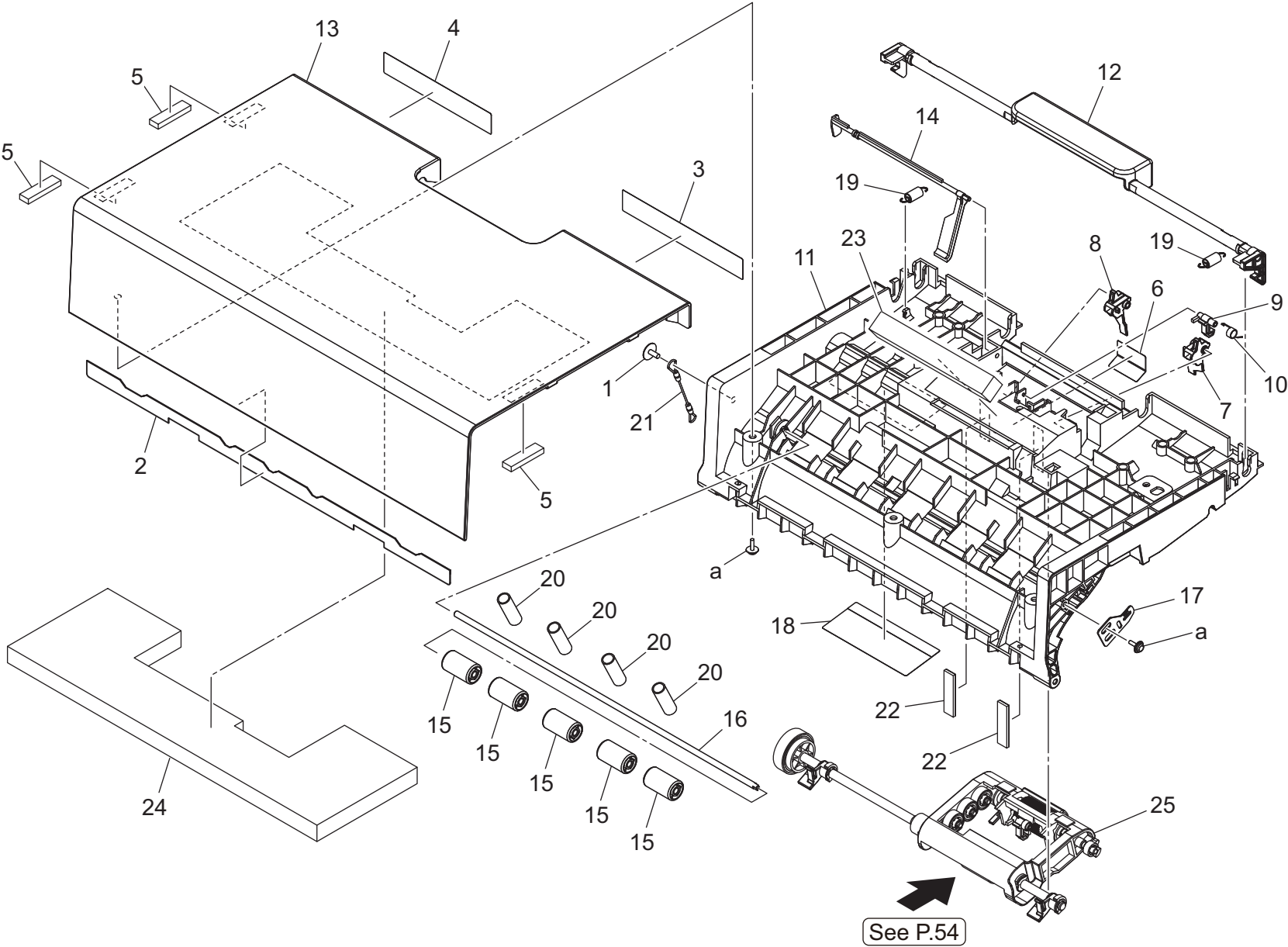
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A782117000	Washer	(korea)	C	3	a-V116030603 b-V153030804 c-V153041003 d-V153041203
2	AAJ4100104	Frame	(korea)	D	1	
3	AAJ4100300	Shoulder screw	(korea)	C	1	
4	AAJ4100700	Shoulder screw	(korea)	C	2	
5	AAJ4101101	Slider	(korea)	D	5	
6	AAJ4101200	Hinge	(korea)	C	1	
7	AAJ4101303	Hinge	(korea)	C	1	
8	AAJ4101700	Tape /1	(korea)	C	5	
9	AAJ4102100	Shoulder screw	(korea)	D	1	
10	AAJ4104000	Open/close Cushion	(korea)	D	1	
11	AAJ4160101	Cover /Rear	(korea)	D	1	
12	AAJ4160200	Cover	(korea)	D	1	
13	AAJ4160701	Protection Seal	(korea)	D	1	
14	AAJ4N10800	ADF Harness	(korea)	D	1	
15	AAJ4R70400	Holding Mat Assy	(korea)	C	1	



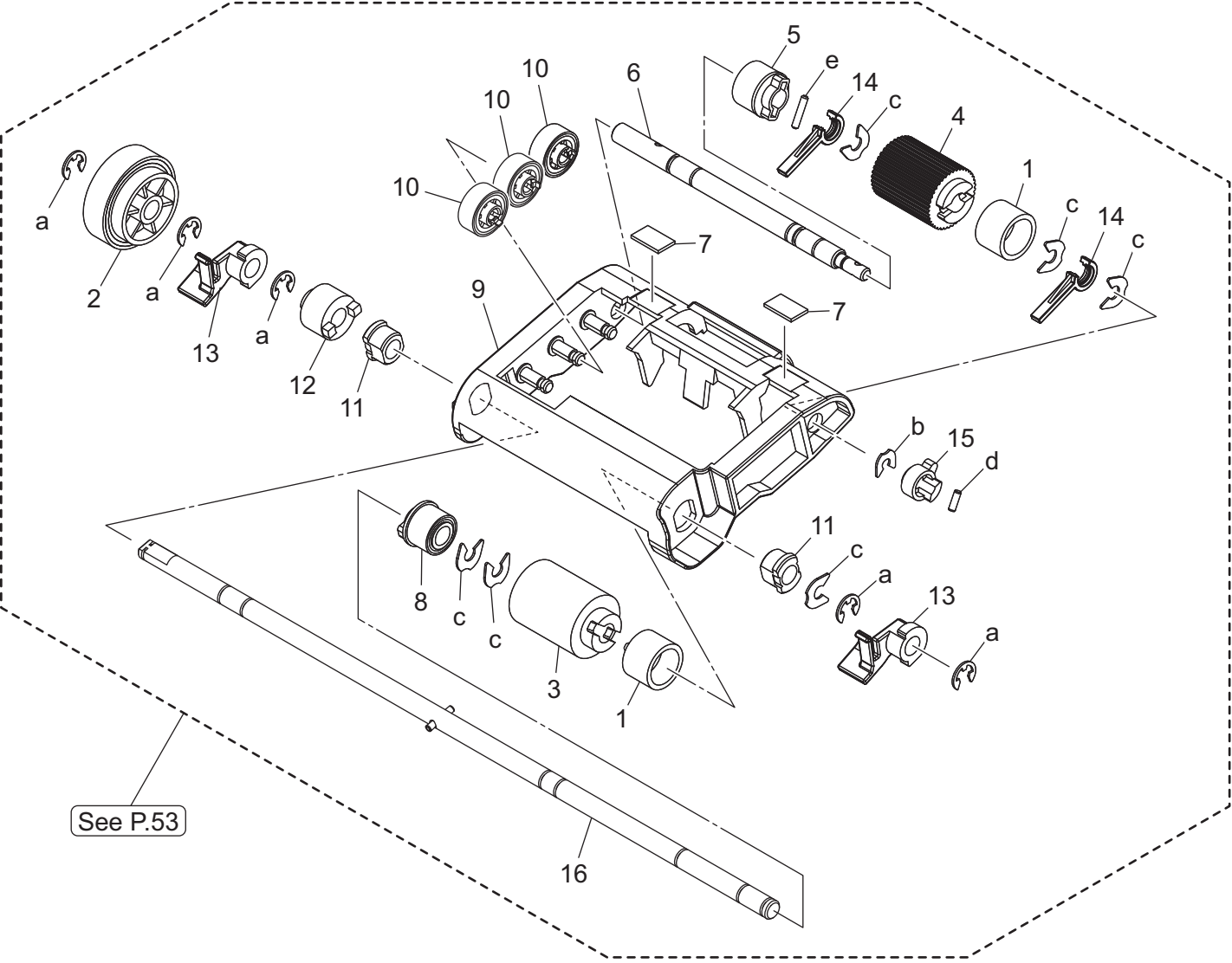
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	1154586502	SCREW	(korea)	D	2	a-V153030803 b-V153030804 c-V153040804
2	AAJ4101000	Reinforce Plate	(korea)	D	1	
3	AAJ4102000	Protection Seal	(korea)	D	2	
4	AAJ4135000	Mounting Plate	(korea)	D	1	
5	AAJ4260400	Spring	(korea)	C	2	
6	AAJ4260500	Spring	(korea)	C	6	
7	AAJ4260601	Roll /1	(korea)	C	4	
8	AAJ4260800	Mounting Plate	(korea)	D	1	
9	AAJ4261300	Guide Sheet /Lower	(korea)	D	1	
10	AAJ4261700	Spring	(korea)	C	4	
11	AAJ4262400	Shaft Outside	(korea)	D	6	
12	AAJ4262500	Guide Sheet /Lower	(korea)	D	1	
13	AAJ4262600	Sheet	(korea)	D	3	
14	AAJ4262700	Roll	(korea)	C	2	
15	AAJ4R70500	Mounting Plate Assy	(korea)	D	1	
16	AAJ4H00100	ADF Driver Board	(korea)	I	1	
17	AAJ4N10701	ADF Signal Harness	(korea)	D	1	
18	AAJ4N10800	ADF Harness	(korea)	D	1	



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1M50100	Photointerrupter	(korea)	B	5	a-V153030803 b-V153030804
2	AAJ4560101	Tray /1	(korea)	C	1	
3	AAJ4560200	Regulating Plate	(korea)	C	1	
4	AAJ4560300	Regulating Plate /Front	(korea)	C	1	
5	AAJ4560400	Detecting Lever	(korea)	C	2	
6	AAJ4560501	Rack	(korea)	D	2	
7	AAJ4560700	Tray /2	(korea)	D	1	
8	AAJ4561000	Gear 16T	(korea)	C	1	
9	AAJ4561200	Label	(korea)	D	1	
10	AAJ4N10100	ADF Detection Harness	(korea)	D	1	



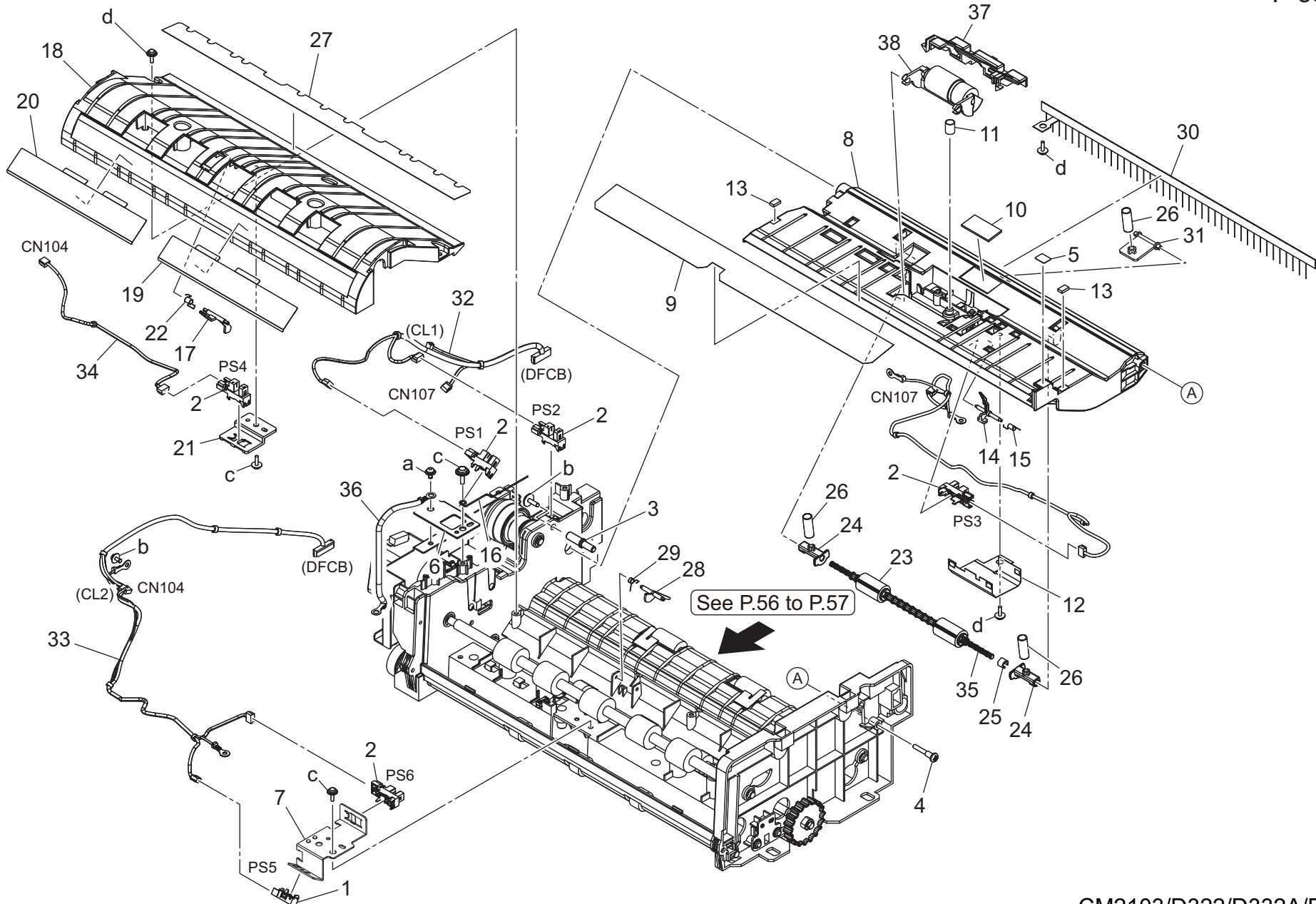
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4163529301	SCREW	(korea)	C	1	a-V153030804
2	A782703401	Sealing Rubber	(korea)	C	1	
3	AAJ4160300	Label	(korea)	D	1	
4	AAJ4160400	Label	(korea)	D	1	
5	AAJ4572100	Pad /1	(korea)	D	3	
6	AAJ4591800	Seal	(korea)	D	1	
7	AAJ4591901	Stopper /4	(korea)	D	1	
8	AAJ4592001	Stopper /3	(korea)	D	1	
9	AAJ4592500	Paper feed Claw	(korea)	C	1	
10	AAJ4592601	Torsion Spring	(korea)	C	1	
11	AAJ4700103	Guide /Upper	(korea)	D	1	
12	AAJ4700200	Open/close Lever	(korea)	C	1	
13	AAJ4700301	Cover /Left	(korea)	D	1	
14	AAJ4700400	Lever	(korea)	C	1	
15	AAJ4700600	Roll	(korea)	C	5	
16	AAJ4700700	Idler Shaft	(korea)	D	1	
17	AAJ4700800	Adjusting Plate	(korea)	D	1	
18	AAJ4700900	Seal /1	(korea)	D	1	
19	AAJ4701000	Pulling Spring	(korea)	C	2	
20	AAJ4701100	Spring	(korea)	C	4	
21	AAJ4702000	Wire	(korea)	D	1	
22	AAJ4702100	Cushion	(korea)	D	2	
23	AAJ4702200	Cushion	(korea)	D	1	
24	AAJ4702300	Cushion	(korea)	D	1	
25	AAJ4R70113	Feed Roller Assy	(korea)	S	1	



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A07H570500	Clutch	(korea)	C	2	a-V217040003 b-V218030086 c-V218040086 d-V231200650 e-V237201050
2	AAJ4215000	Paper feed Gear 27T	(korea)	C	1	
3	AAJ4590000	Roller	(korea)	A	1	
4	AAJ4590201	Roller /1	(korea)	A	1	
5	AAJ4590400	Gear 21T	(korea)	C	1	
6	AAJ4590501	Shaft	(korea)	D	1	
7	AAJ4590700	Cushion	(korea)	D	2	
8	AAJ4590801	Gear 19T	(korea)	C	1	
9	AAJ4590901	Holder	(korea)	D	1	
10	AAJ4591000	Gear 22T	(korea)	C	3	
11	AAJ4591100	Bushing	(korea)	D	2	
12	AAJ4591401	Torque limiter	(korea)	C	1	
13	AAJ4592101	Lever /2	(korea)	C	2	
14	AAJ4592200	Stopper /2	(korea)	D	2	
15	AAJ4592701	Cam	(korea)	D	1	
16	AAJ4592800	Paper feed Shaft	(korea)	D	1	

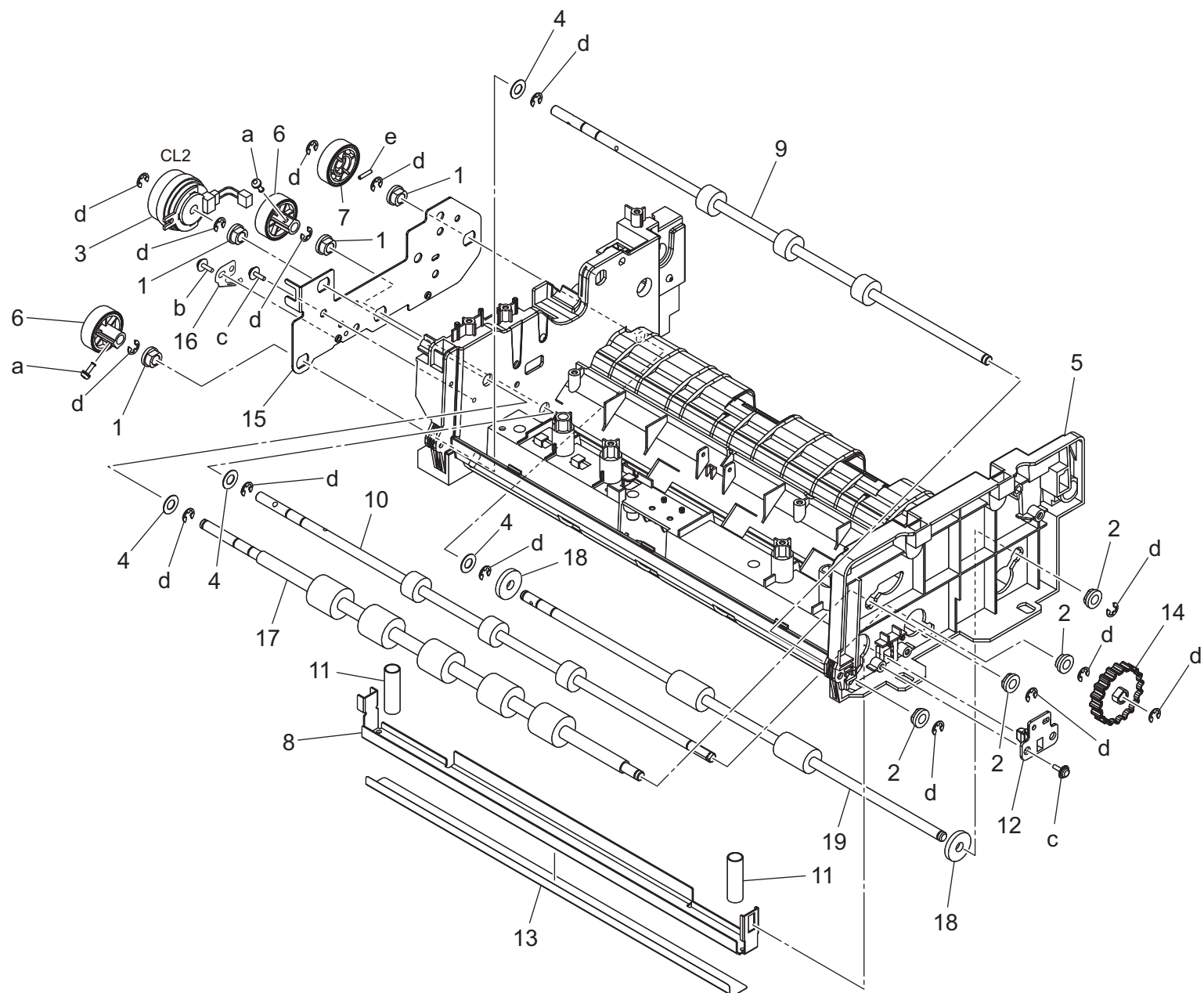
Automatic Document Feeder (DF-633)

P 55

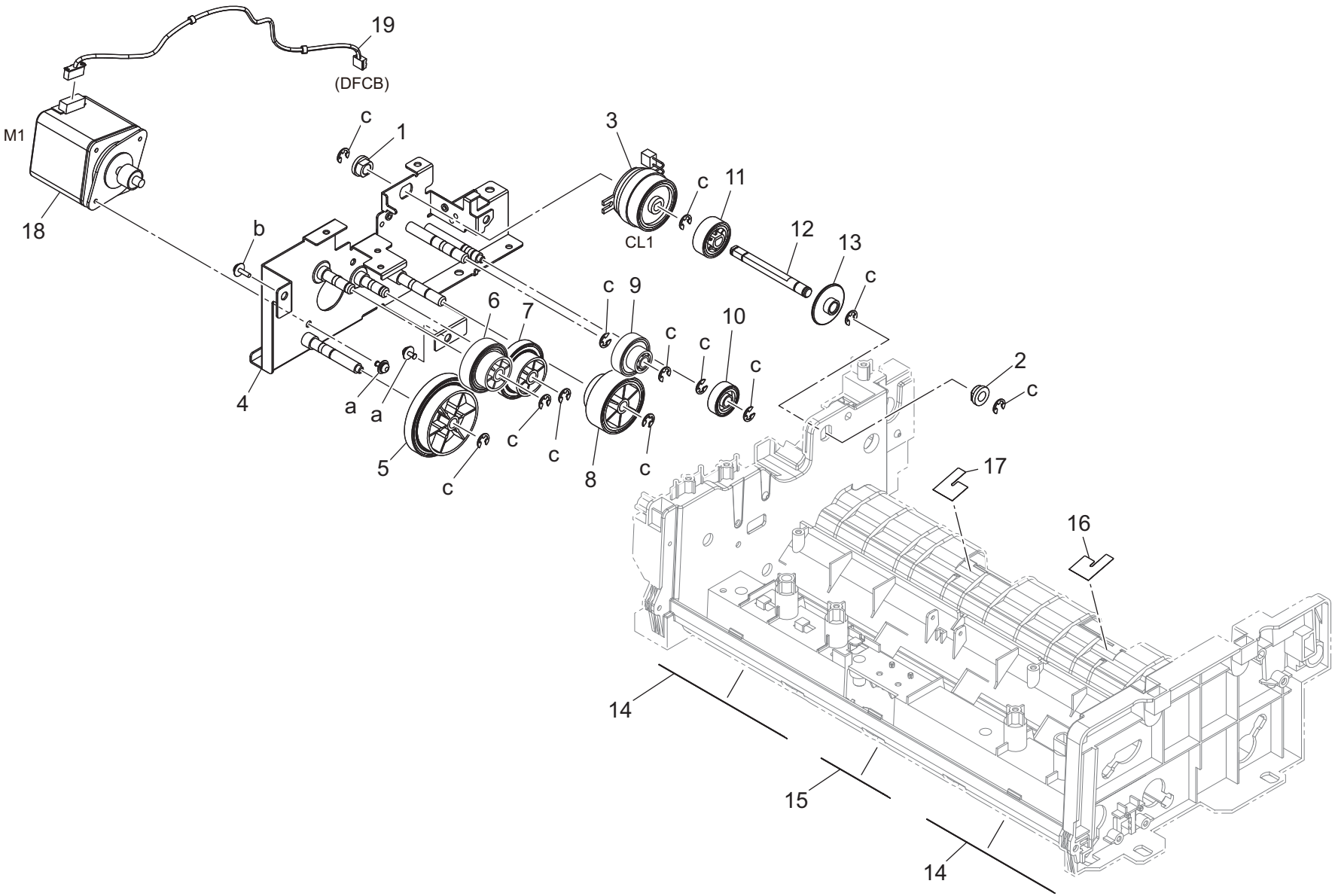


CM2103/D322/D332A/D332E

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0EDM50100	Photoreflector	(korea)	I	1	a-V116030603 b-V116030803 c-V153030803 d-V153030804
2	A5C1M50100	Photointerrupter	(korea)	B	5	
3	A782101600	Positioning Shaft /1	(korea)	C	1	
4	AAJ4100700	Shoulder screw	(korea)	C	1	
5	AAJ4160800	Label	(korea)	D	1	
6	AAJ4215401	Mounting Plate	(korea)	D	1	
7	AAJ4261201	Mounting Plate	(korea)	D	1	
8	AAJ4570101	Guide /Lower	(korea)	D	1	
9	AAJ4570300	Seal	(korea)	D	1	
10	AAJ4570501	Friction Plate	(korea)	C	1	
11	AAJ4570600	Spring /1	(korea)	C	1	
12	AAJ4570800	Sheet	(korea)	D	1	
13	AAJ4570900	Pad	(korea)	D	2	
14	AAJ4571200	Actuator	(korea)	C	1	
15	AAJ4571401	Torsion Coil spring	(korea)	C	1	
16	AAJ4592300	Conductive Spring	(korea)	C	1	
17	AAJ4700500	Actuator	(korea)	C	1	
18	AAJ4710100	Guide /Lower	(korea)	D	1	
19	AAJ4710300	Seal	(korea)	D	1	
20	AAJ4710400	Seal	(korea)	D	1	
21	AAJ4710600	Mounting Plate	(korea)	D	1	
22	AAJ4710700	Spring	(korea)	C	1	
23	AAJ4891002	Idler Roll	(korea)	C	1	
24	AAJ4891100	Bushing	(korea)	D	2	
25	AAJ4891200	Stopper Part	(korea)	D	1	
26	AAJ4891502	Compressing Coil spring	(korea)	C	3	
27	AAJ4892900	Seal	(korea)	D	1	
28	AAJ4893300	Actuator	(korea)	C	1	
29	AAJ4893400	Torsion Coil spring	(korea)	C	1	
30	AAJ4893900	Neutralizing Brush	(korea)	D	1	
31	AAJ4895000	Auxiliary Shaft	(korea)	D	1	
32	AAJ4N10200	ADF Signal Harness	(korea)	D	1	
33	AAJ4N10311	ADF Signal Harness	(korea)	D	1	
34	AAJ4N10400	ADF Signal Harness	(korea)	D	1	
35	AAJ4N10501	ADF Signal Harness	(korea)	D	1	
36	AAJ4N10900	Ground Harness	(korea)	D	1	
37	AAJ4R70202	Separation Holder Assy	(korea)	C	1	
38	AAJ4R70302	Separation Roller Assy	(korea)	A	1	

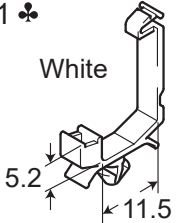
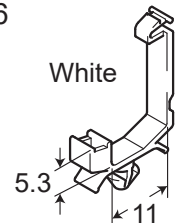
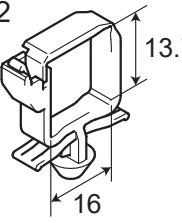
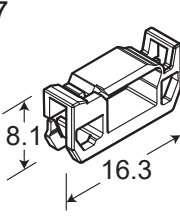
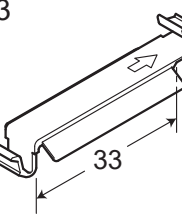
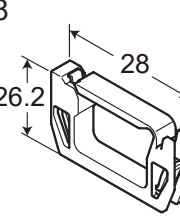
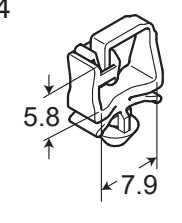
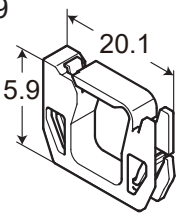
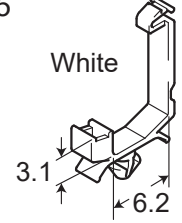
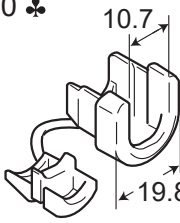


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A00J663200	Bushing	(korea)	B	4	a-V115030803 b-V116030603 c-V153030803 d-V217040003 e-V237201050
2	A161210200	Bushing	(korea)	D	4	
3	A161M20202	Clutch	(korea)	C	1	
4	A782117000	Washer	(korea)	C	4	
5	AAJ4100402	Frame	(korea)	D	1	
6	AAJ4214200	Read Gear 40T	(korea)	C	2	
7	AAJ4214800	Paper exit Gear 32T	(korea)	C	1	
8	AAJ4260112	Read Guide	(korea)	D	1	
9	AAJ4260200	Roller	(korea)	C	1	
10	AAJ4260300	Roller	(korea)	C	1	
11	AAJ4260900	Compressing Coil spring	(korea)	C	2	
12	AAJ4261000	Read Holder	(korea)	D	1	
13	AAJ4261100	Seal	(korea)	D	1	
14	AAJ4261400	Handle	(korea)	C	1	
15	AAJ4261501	Mounting Plate	(korea)	D	1	
16	AAJ4263000	Ground Plate	(korea)	D	1	
17	AAJ4710200	Conveyance Roller	(korea)	C	1	
18	AAJ4893800	Cushion	(korea)	C	2	
19	AAJ4894001	Paper exit Roller	(korea)	C	1	



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A00J663200	Bushing	(korea)	B	1	a-V116030603 b-V153030803 c-V217040003
2	A161210200	Bushing	(korea)	D	1	
3	A161M20202	Clutch	(korea)	C	1	
4	AAJ4213001	Drive Side plate	(korea)	D	1	
5	AAJ4214100	Read Gear 58/66T	(korea)	C	1	
6	AAJ4214300	Conveyance Gear 24/35T	(korea)	C	1	
7	AAJ4214400	Paper feed Gear 40/43T	(korea)	C	1	
8	AAJ4214500	Paper feed Gear 33/35T	(korea)	C	1	
9	AAJ4214600	Paper feed Gear 20/22T	(korea)	C	1	
10	AAJ4214700	Paper exit Gear 22T	(korea)	C	1	
11	AAJ4214900	Paper feed Gear 20T	(korea)	C	1	
12	AAJ4215200	Collar	(korea)	D	1	
13	AAJ4215300	Shaft	(korea)	D	1	
14	AAJ4261600	Guide Sheet /Upper	(korea)	D	2	
15	AAJ4261800	Guide Sheet /Upper	(korea)	D	1	
16	AAJ4894101	Seal	(korea)	D	1	
17	AAJ4894201	Seal	(korea)	D	1	
18	AAJ4M10200	Stepping Motor	(korea)	C	1	
19	AAJ4N10000	ADF Drive Harness	(korea)	D	1	

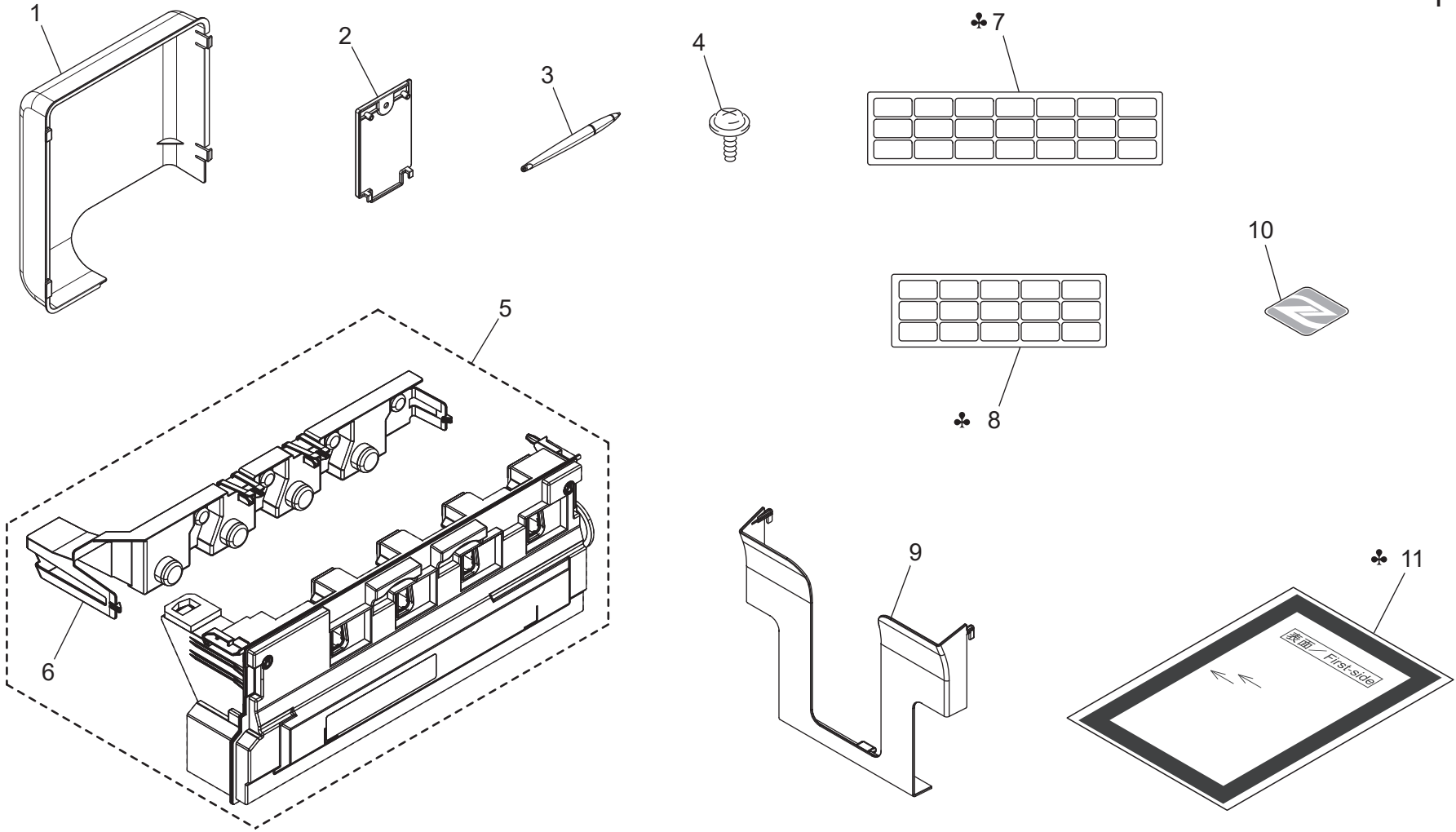
Wiring Accessories And Jigs

1 ♣ White 	6 White 	11	16	21	26	31	36
2 	7 	12	17	22	27	32	37
3 	8 	13	18	23	28	33	38
4 	9 	14	19	24	29	34	39
5 White 	10 ♣ 	15	20	25	30	35	40

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	V500010081	Locking Wire Saddle	(USA,Canada)	D		
2	V500010084	Locking Wire Saddle		D		
3	V500020082	Clamping for FFC		D		
4	V500020098	Mini Locking wire saddle		D		
5	V500020099	Mini Locking wire saddle		D		
6	V500020100	Mini Locking wire saddle		D		
7	V570010057	Wing Edge Saddle		D		
8	V570010059	Wing Edge Saddle		D		
9	V570010060	Wing Edge Saddle		D		
10	V500020052	bushing		(USA,Canada)		

Accessory Parts

P 52



Accessory Parts

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797152000	Duct		C	1	
2	A797163400	Cover		C	1	
3	A7AH166700	Operation Shaft		C	1	
4	V153031004	screw		V	1	
5	A8JJWY1	WASTE TONER BOX		A	1	
6	A161362000	Cover		C	1	
7	A7AH942001	Label Metric		C	1	
8	A7AH942101	Label Inch		C	1	
9	A90G169900	Holder		C	1	
10	AAJ0942600	Label		D	1	
11	A782945003	Adjusting Sheet	(korea)	S	1	

MAINTENANCE LIST

1/1

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Paper feed section	Tray 1 pick-up roller	1	300K	A64J564201		P18-6	*2, *4
2		Tray 1 feed roller	1	300K	A64J564101		P18-5	*2, *4
3		Tray 1 separation roller	1	300K	AA2J560000		P19-13	*2, *4
4		Tray 2 pick-up roller	1	300K	A64J564201		P20-6	*2, *4
5		Tray 2 feed roller	1	300K	A64J564101		P20-5	*2, *4
6		Tray 2 separation roller	1	300K	AA2J560000		P21-14	*2, *4
7		Manual bypass tray feed roller	1	200K	A00F623201		P36-2	*2, *4
8		Manual bypass tray separation roller assy	1	200K	4658015106		P37-4	*2, *4
9	Processing section	Toner cartridge/Y,M,C	1	24K	-			*1, *3
10		Toner cartridge/K	1	24K	-			*1, *3
11		Drum unit/K	1	105K	-			*1, *3
12		Developing unit/K	1	600K	-			*3
13		Imaging unit/Y,M,C	1	90K	-			*3
14		Waste toner box	1	28K	A8JJWY1		P59-5	*1, *3, *5
15	Image transfer section	Transfer belt unit	1	300K	-			*3
16		Transfer roller unit	1	300K	A161R71433		P29-3	*3
17	Fusing section	Fusing unit	1	500K	-			*3

*1: The parts can be replaced either by user or service engineer.

*2: Actual durable cycle (life counter value)

*3: Field standard yield.

*4: Replace those three parts at the same time.

*5: A waste toner full condition is detected with detecting the actual waste toner emissions.

* The part names used on this page follow the ones used in the Service Manual and they are occasionally different from those written in other pages.

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN				
	A2	JAPAN				
B		USA, CANADA		120	60	ACM1217
C		EUROPEAN TYPE		220-240	50/60	ACM1227
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA			
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND			
E		PHILIPPINES				
F	F1	SAUDI ARABIA				
	F2	SAUDI ARABIA				
G	G1	C.S AMERICA				
	G2	C.S AMERICA		120	60	ACM1217
H		TAIWAN				
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO				
J		CHINA				
K		KOREA		220-240	50/60	ACM1297/ ACM129A